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### ※ TECHNICAL INFORMATION

※ This technical information is located on pp 45-51 of the RS-B555 Service Manual (Order No. AD8907231C5). Therefore, refer to that Service Manual.

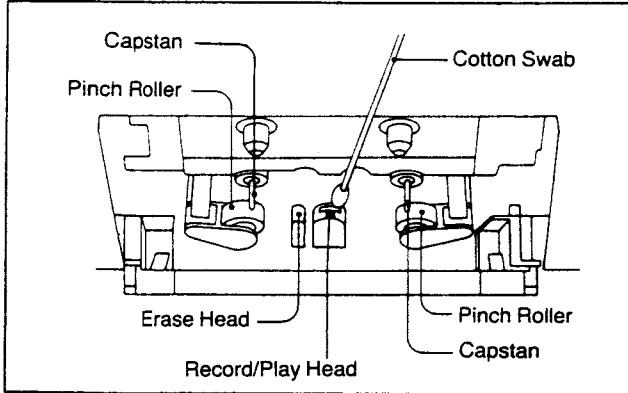
## ■ MAINTENANCE

### Head care

To assure good sound quality for recording and playback, be sure to clean the heads after approximately every 10 hours of use.

- 1) Press the open/close button.
- 2) Press the power "standby (U/on)" switch to turn the unit off.
- 3) Clean the heads, pinch roller and the capstan shaft with a cotton swab (or with a soft, lint-free cloth) slightly moistened with alcohol.

Do not use any solution other than alcohol for head cleaning.



### Head demagnetization

In order to maintain good sound quality during recording and playback, it is recommended that the heads should be demagnetized if distortion or poor sound quality persist after cleaning the heads.

If the heads become magnetized, they could create noise in recordings, loss of high-frequency response, or erasure of valuable recordings. Several types of head demagnetizers are available and may be purchased at local electronics supply stores. Follow the instructions that are supplied with the device.

- Do not bring any type of metal objects or tools such as magnetic screwdrivers in contact with the head assembly.

### Maintenance of external surfaces

To clean this unit, use a soft, dry cloth.

For very dirty surfaces, dip a soft cloth in a weak soap-and-water solution and wring well. After cleaning, wipe with a soft, dry cloth. Never use alcohol, paint thinner, benzine, or a chemically treated cloth to clean this unit.

Such chemicals may damage the unit's finish.

## ■ ACCESSORIES

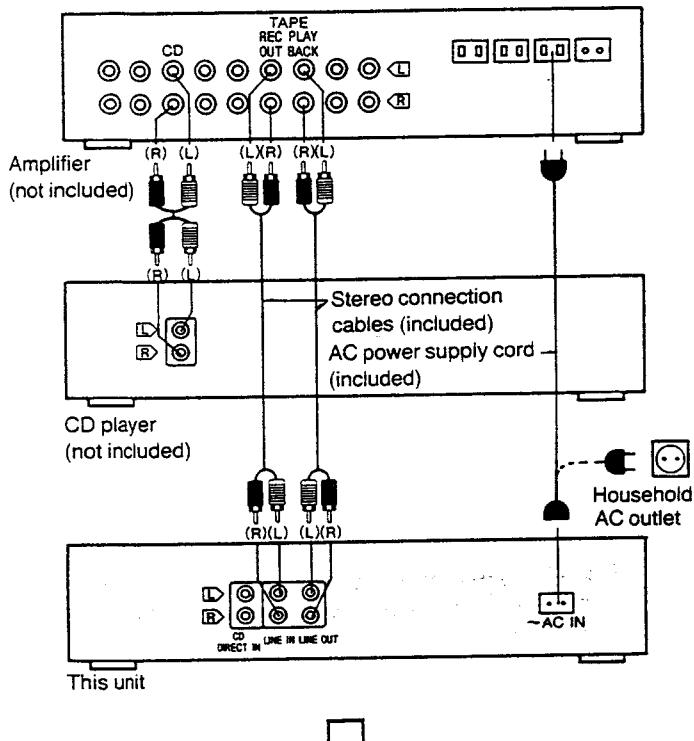
• Stereo connection cable .....	2
(SJP2249-3)	
• AC plug adaptor.....	1
(SJP9215) For (GC) area only.	

• AC power supply cord .....	1
[ RJA0004 (GC) SFDAC05E03 (E, EG) SJA173-1 (GN) SJA193-1 (EB) ]	

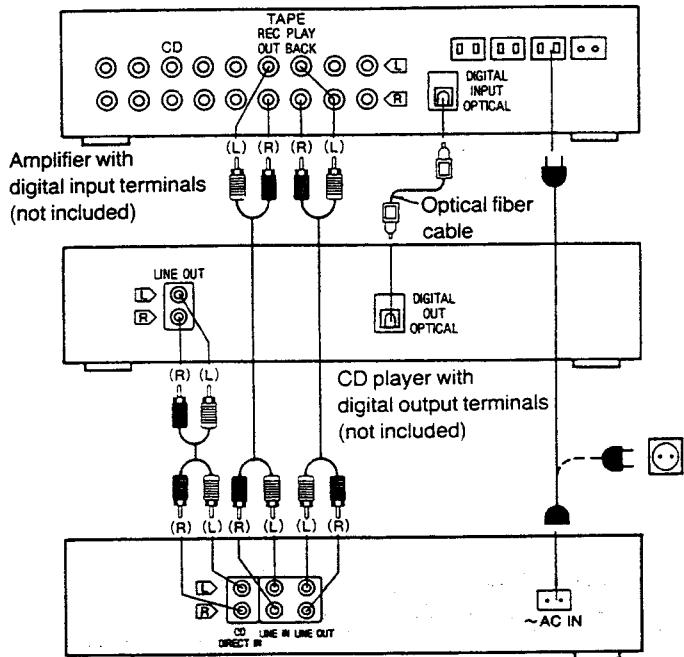
## ■ CONNECTIONS

Follow the figures below to connect the unit with other units. Make sure that the power has been turned off to the units while they are being connected.

### 1 Regular connections



### 2 When there are 2 sets of CD player output terminals

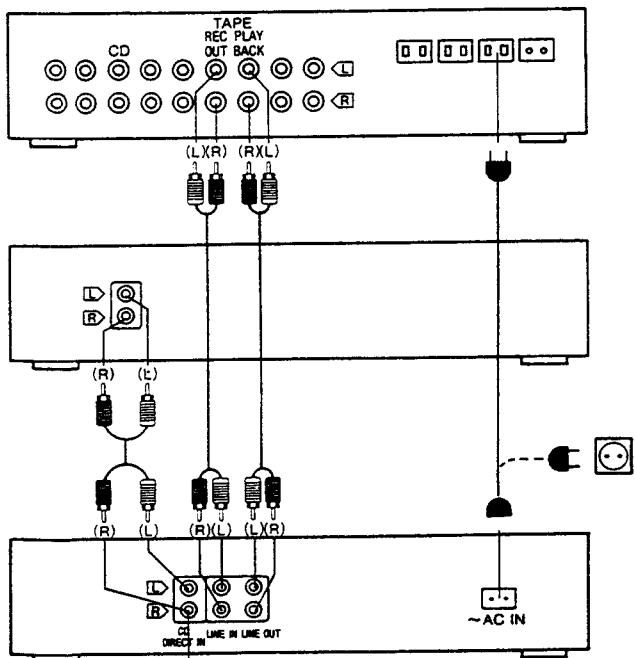


#### Note:

This connection diagram applies for a CD player equipped with digital output terminals. If the CD player is provided with 2 sets of analog output terminals, connect one set to the CD analog input terminals on the amplifier.

These connections obviate the need to change any of the connections for CD direct recording.

### ■ Direct recording from CD player



### DC direct input terminals

#### Note:

Return to the regular connections upon completion of the recording.

### CD direct recording

Direct connection between the CD player and CD direct input terminals on the stereo cassette deck enables the line output signals from the CD player to be connected by the shortest possible route without passing them through the amplifier. As a result, the high-range loss and cross talk can be improved.

In addition, the signal-to-noise ratio can also be enhanced since the input sensitivity of the CD direct input terminals is set in accordance with the output level of the CD player and is lower than the line input terminals.

#### Note:

The configuration of the AC outlet and AC power supply cord differs according to area.

#### For United Kingdom

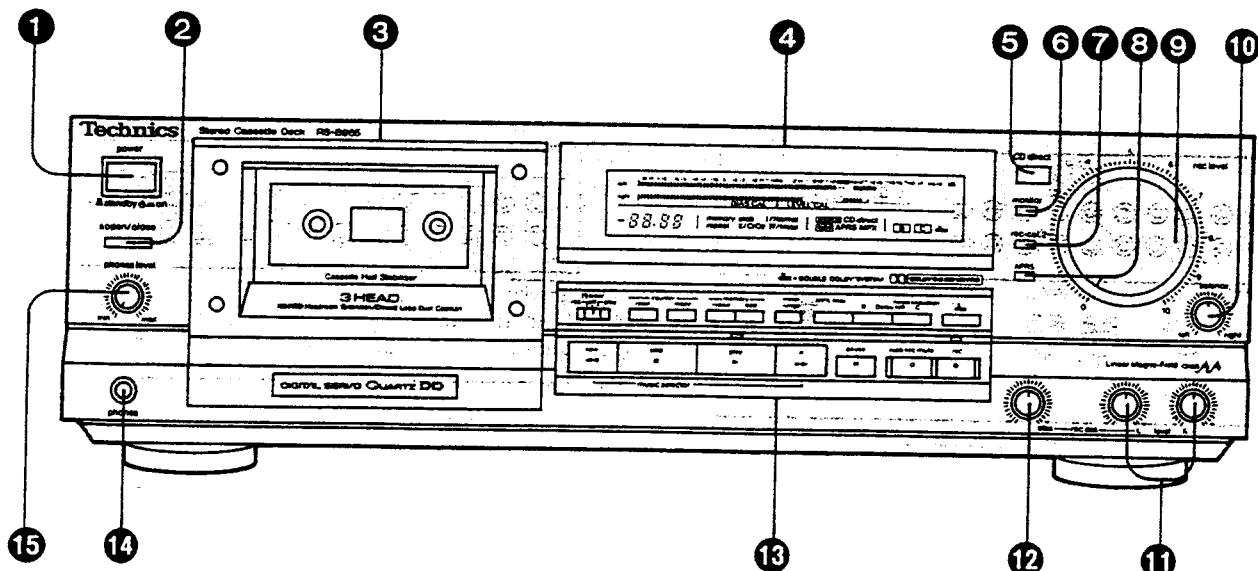
Household AC outlet



Fit a suitable plug to the AC power

supply cord.

## ■ FRONT PANEL CONTROLS AND FUNCTIONS



### Control section I

#### 1 Power "standby $\oplus$ /on" switch (power/ $\blacksquare$ standby $\oplus$ $\blacksquare$ on)

This switch switches ON and OFF the secondary circuit power only. The unit is in the "standby" condition when this switch is set to the standby  $\oplus$  position. Regardless of the switch setting, the primary circuit is always "live" as long as the power cord is connected to an electrical outlet.

#### 2 Open/close button ( $\triangle$ open/close)

This button can be used to open or close the cassette holder.

#### 3 Cassette holder

#### 4 Display section

#### 5 CD direct button (CD direct)

This button enables direct input for the signals from the CD player connected to this unit.

#### 6 Monitor switch (monitor)

In order to monitor the tape (check the recording condition), the sound on the tape (immediately after recording) and the sound of the sound source (the original sound, before recording) can be alternately selected by pressing this button. (The corresponding indicator will illuminate.)

#### 7 Calibration selector (rec cal.)

This selector can switch the input level display between the level adjustment indicator and bias adjustment indicator.

#### 8 APRS button (APRS)

This button can be used to hold the peak level while monitoring the input sound. (Refer to page 6.)

#### 9 Recording-level control (rec level)

This control can be used to regulate the recording level and the peak level.

#### 10 Recording-balance control (balance)

This control can be used to balance the left and right sound levels during recording.

#### 11 Calibration-level control (rec cal. level)

The sensitivity differences (high or low recording levels) for each tape type can be corrected by using these controls.

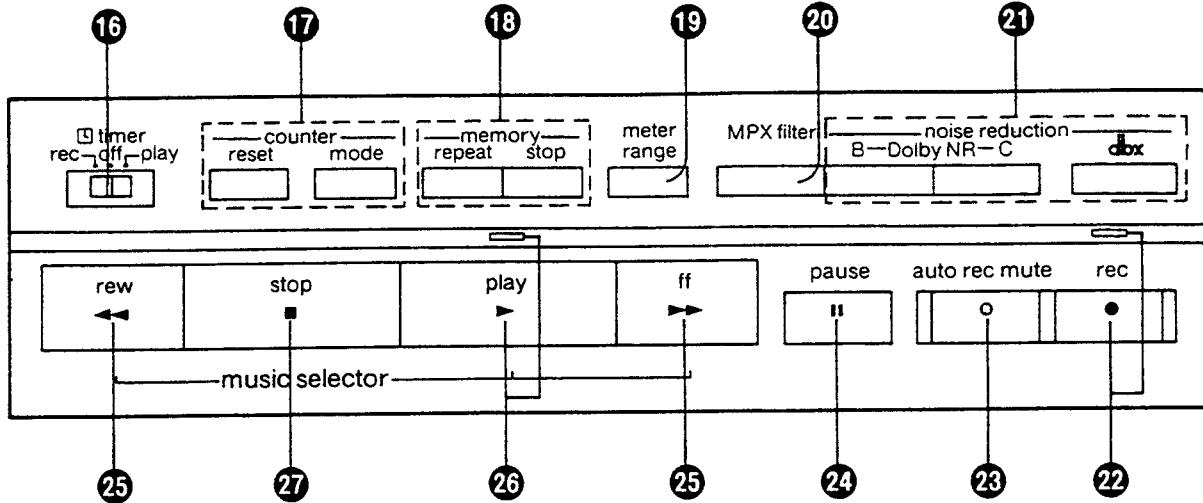
#### 12 Calibration-bias control (rec cal. bias)

The frequency response for each tape type can be equalized by using this control.

#### 13 Operation section

#### 14 Headphones jack (phones)

#### 15 Headphones volume control (phones level)



## Control section II

### 16 Timer switch (timer)

This switch is used to automatically begin a tape recording or tape playback at a certain time, selected by a timer (not included).

### 17 Counter buttons (counter reset mode)

**reset:** This button can be used to reset the tape/linear counter indication to "000.000.00".  
**mode:** This button can be used to select the tape/linear counter indication.

### 18 Memory-mode buttons (memory repeat/stop)

**repeat:** This button can be used to set this unit to the "A-B repeat" mode.  
**stop:** This button can be used to rewind the tape to the preset "0000" point when the rewind (◀◀) button is pressed.

### 19 Meter-range selector (meter range)

This selector can be used to select the meter-range display of the input level meter.

### 20 Multiplex filter switch (MPX filter)

This switch prevents the Dolby circuit from operating in error when FM stereo broadcasts are recorded using the noise reduction function.

### 21 Noise-reduction buttons (noise reduction)

These buttons can be used to reduce the hiss noise that is characteristic of tape. This unit is provided with both the Dolby B NR-type and C NR-type, and dbx noise-reduction systems.

### 22 Record button and indicator (rec/●)

### 23 Automatic-record-muting button (auto rec mute/○)

This button can be used to make a silent interval on the tape being recorded on tape deck.

### 24 Pause button (pause/■)

### 25 Rewind/fast-forward/search buttons (rew/◀◀, ff/▶▶)

These buttons can be used to fast forward or rewind the tape, or to easily search for the tune's beginning of the tape quickly.

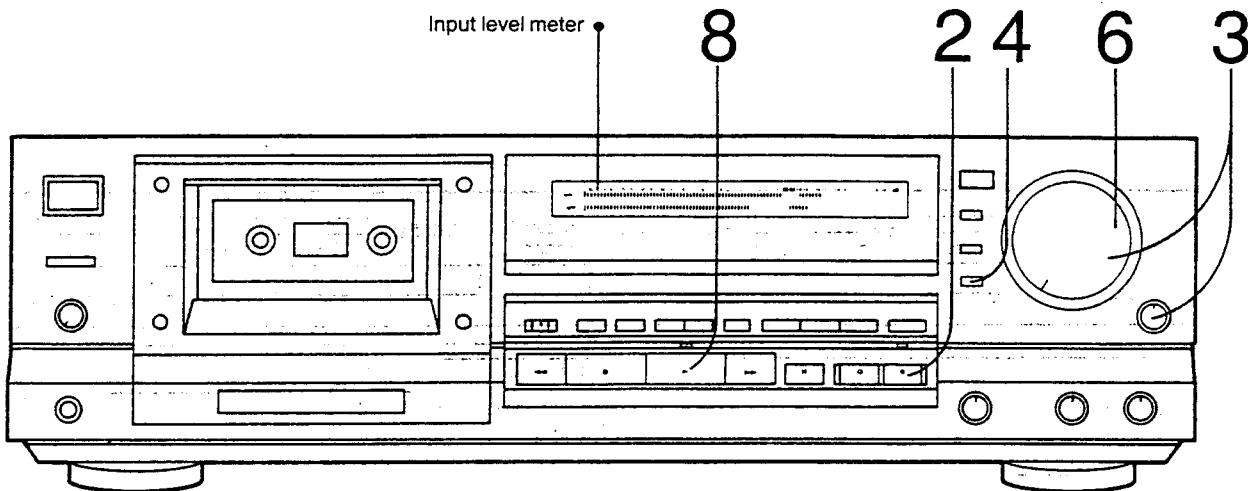
### 26 Playback button and indicator (play/▶)

This button can be used to start the playback or recording of the cassette.  
 (The tape will then begin moving in the left-to-right direction.)

When this indicator illuminates steadily, it indicates that this tape deck is in the playback mode or the recording mode. When it flashes continually, this is an indication that this tape deck is in the pause mode or the recording stand-by mode.

### 27 Stop button (stop/■)

## RECORDING WITH HIGH TONE QUALITY



### APRS function

Because the dynamic range of cassette tape is narrower than the dynamic range of a digital source, the recording will be too noisy if the recording level setting is too low, and, conversely, the recorded sound will be distorted if the setting is too high.

It was for this reason that it has always been recommended that the signals to be recorded be first (before recording) input to the cassette deck and the recording level then be set while watching the level meter, but, for former conventional level meter equipped with the peak-hold function, it was necessary to re-adjust and input the signals again if the level setting was too high or too low.

This unit, however, is equipped with the **APRS: Advanced Precise Recording-level System**, which holds and displays the maximum peak of the input signal level, so that once the peak level of the source is held, there is no necessity to re-input the source signals, and the optimum recording level can be set.

• The APRS function can be used only during the recording-standby mode.

#### 1 Prepare for recording as described in steps 1 to 6.

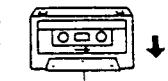
1 Switch the amplifier ON, and select the input source.

2 Switch OFF the timer switch.

3 Switch ON the power "standby /on" switch.

4 Press the open/close button to open the cassette holder, and then insert the cassette to be used for recording.

(The part of the cassette where the tape is exposed should face downward.)



Press the open/close button again to close the cassette holder.

5 Press the button corresponding to the noise-reduction system to be used.

(The noise-reduction indicator will illuminate.)

If no noise-reduction system is to be used, press the noise-reduction button corresponding to the noise-reduction indicator that is illuminated. (The indicator will then switch OFF.)

6 The sound source to be recorded should be played before the recording is started in order to adjust the recording level.

#### 2 Press the record button.

(The recording indicator will illuminate and the playback indicator will flash continuously; the unit will be in the recording stand-by mode.)

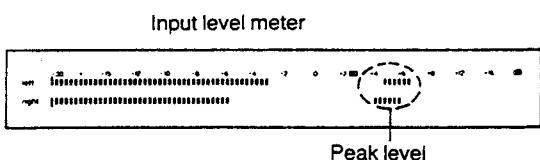
3 Set the recording-level control and the recording-balance control to the suitable position for the sound source.

4 Press the APRS button.

(The APRS indicator will illuminate.)

5 Play the sound source to be recorded, from beginning to end.

[The peak level (the highest level of the input signal) of the sound source will be displayed and held on the input-level meter.]



#### Note:

The range within which the peak level can be held is -8 dB to +16 dB. Note that the APRS indicator will flash continuously if the peak level of the sound source is input at a level that exceeds the maximum recording level (+16 dB).

If that happens, press the APRS button to cancel the APRS function, and then reset the recording level and set the APRS once again.

6 Using the recording-level control, adjust the peak level to the desired setting.

The peak level will move to the right when the recording-level control is turned to the right, and will move to the left when the recording-level control is turned to the left.

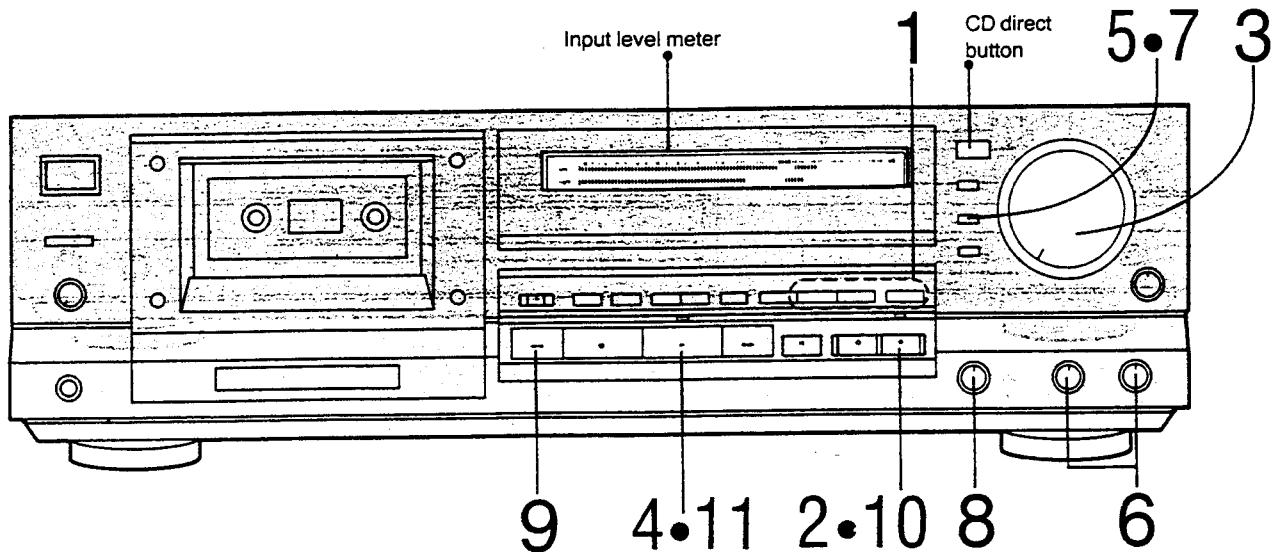
• The recording-balance control cannot be used to adjust the peak level.

7 Begin playing the sound source from the beginning once again.

8 Press the playback button.

(The playback indicator will illuminate steadily, and the recording will begin.)

The APRS indicator will switch OFF, and the indication of the input-level meter will return to the ordinary peak-hold mode.



## Recording calibration

Depending on the type of tape and the brand used, cassette tapes are characterized by individual variations in sensitivity differences (high and low recording levels) and frequency responses (particularly in the high range). In addition, the recording and playback levels differ when recording is done using a noise reduction system so that the sound quality is sometimes impaired.

To deal with these problems, this unit comes with a calibration function which takes the form of bias adjustment and is based on a test oscillator. The tape's performance can therefore be given full rein by setting the optimum bias value and compensating for the sensitivity in accordance with the recording characteristics of the tape while observing the input level display.

### ■ Before proceeding with calibration

Switch to the CD direct mode when recording directly from the CD player.

**1 Press the button corresponding to the noise-reduction system to be used.**  
(The noise-reduction indicator will illuminate.)  
If no noise-reduction system is to be used, press the noise-reduction button corresponding to the noise-reduction indicator that is illuminated. (The indicator will then switch OFF.)

**2 Press the record button.**  
(The recording indicator will illuminate and the playback indicator will flash continuously; the unit will be in the recording stand-by mode.)

**3 The sound source to be recorded should be played before the recording is started in order to adjust the recording level.**

**4 Press the playback button.**  
(The playback indicator will illuminate steadily, and the recording will begin.)

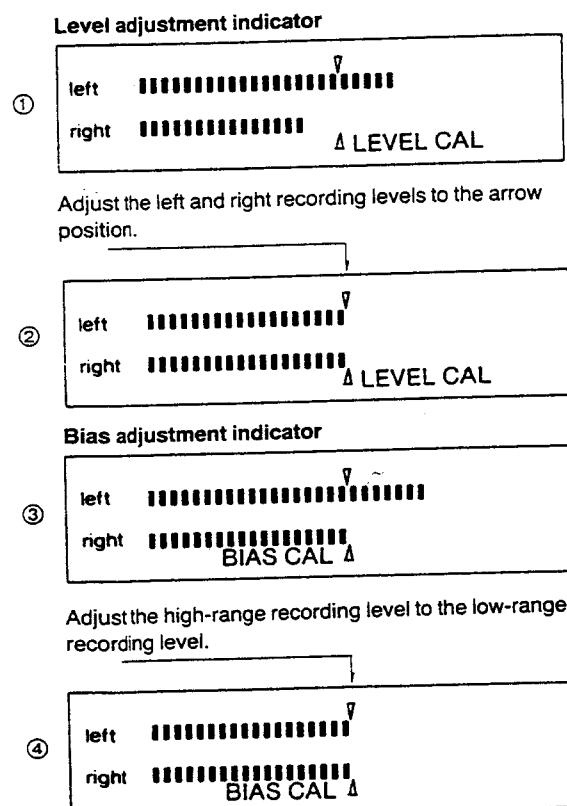
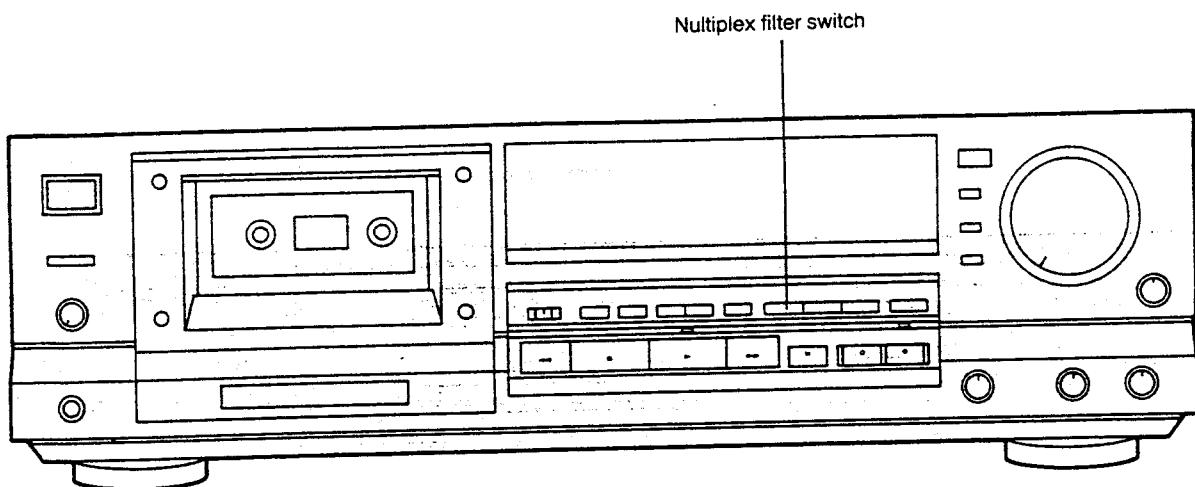
### ■ Calibration procedure

**5 Press the calibration selector.**  
[The input level display switches to the level adjustment indicator. (in figure ① on next page)]

**6 Compensate for the difference in the recording levels using the calibration-level control.**  
Adjust the left and right recording levels to the indicator arrow position. (in figure ② on next page)

**7 Press the calibration selector again.**  
The level adjustment indicator now switches to the bias adjustment indicator. (in figure ③ on next page)

**8 Compensate for the difference in the high-range sound quality using the calibration-bias control.**  
[Adjust the high-range recording level to the low-range recording level. (in figure ④ on next page)]



The "left" side indicates the recording level of the high frequencies; the "right" side indicates the recording level of the low frequencies.

Multiplex filter switch

### ■ Starting the recording

9 Return to the original play source, and press the rewind button to rewind the tape.

10 Press the record button.

(The recording indicator will illuminate and the playback indicator will flash continuously; the unit will be in the recording stand-by mode.)

11 Press the playback button to start the recording, and start playing the source which is to be recorded.

### MPX filter

Because the pilot signals\*, etc. included with FM stereo broadcast signals are subjected to Dolby noise-reduction processing in the same way as the music signals when an FM stereo broadcast is being recorded, there is apt to be deterioration of the tone quality, and the noise-reduction effect is reduced.

This unit, however, is provided with an MPX filter that filters out the 19 kHz frequency, which is the frequency of the pilot signal. Note that there is virtually no audible effect upon the tone quality as a result of the use of the MPX filter.

This switch can be used during the recording of an FM stereo broadcast that employs Dolby noise reduction so as to prevent misoperation of the Dolby noise reduction. This switch, however, should be switched OFF when a sound source other than the FM broadcast is being recorded, such as for example, a sound source that has a wide frequency range, such as a compact disc, etc.

#### \*Pilot signal

The pilot signal is a signal that is used to separate FM broadcast signals in stereo (left and right channels); this signal is generated on a frequency that is very close to the 19 kHz music band.

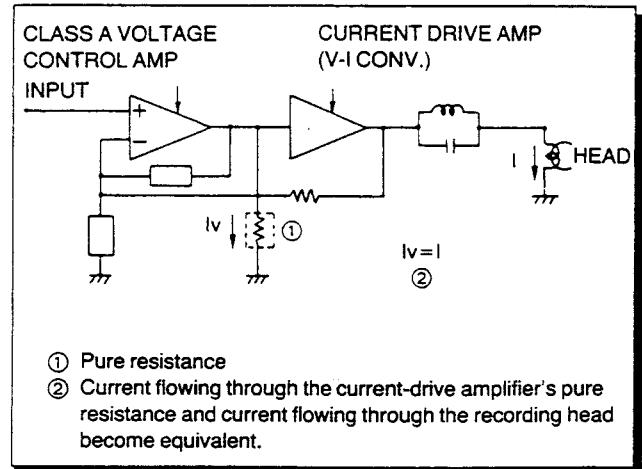
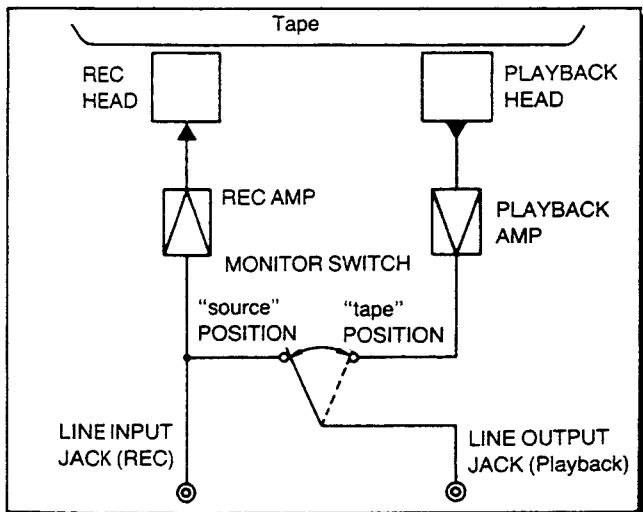
## Monitor Switch

This unit is of 3-head type, and the record head is independent of the playback head. Also, the sound before recording can be compared with the recorded sound by use of the monitor switch, therefore the state of recording can be easily checked.

## Linear Magne-Field class AA

The recording-equalizer amplifier is an amplifier for supplying (to the head) the current necessary for recording. Usually, loads such as the recording head and bias trap circuitry (circuitry for control of the bias current) would be applied to the output of this amplifier, with the result that complex changes of the current phase occur, causing distortion of the recording signal.

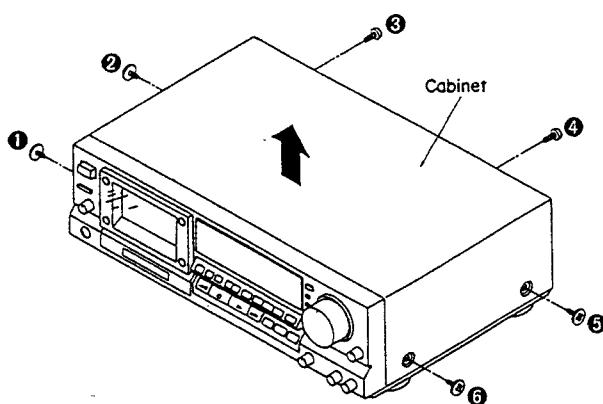
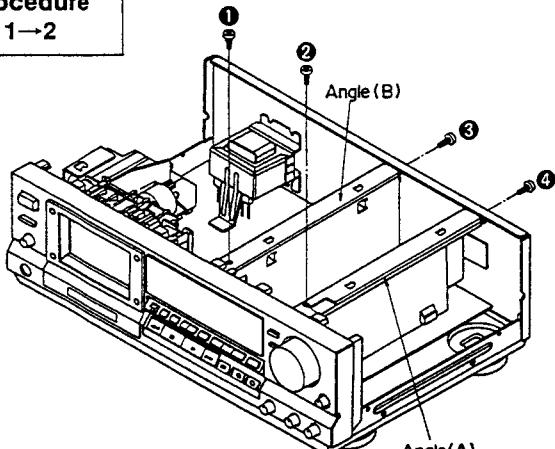
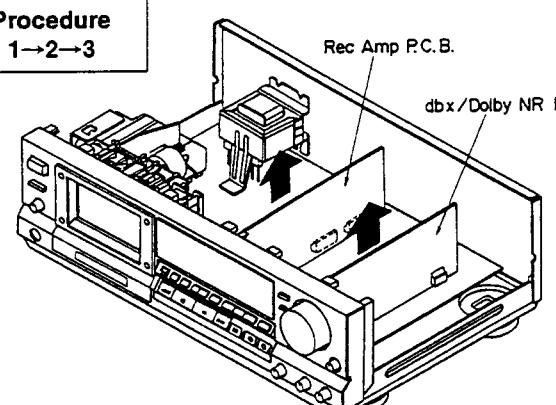
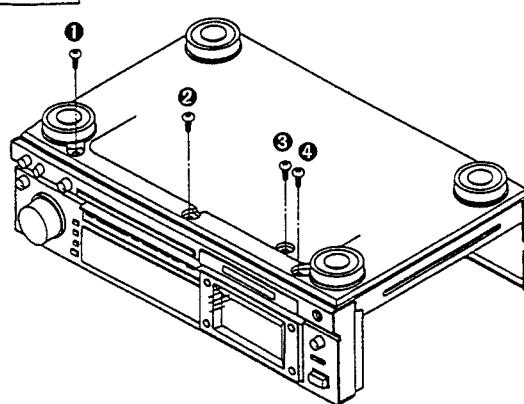
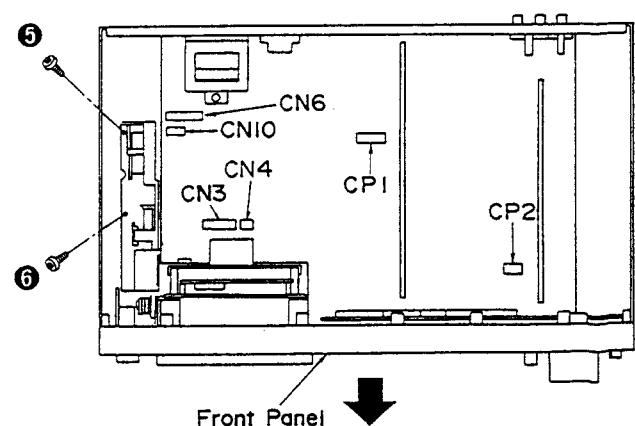
The recording-equalizer amplifier used in this unit, however, is a linear magne-field class AA amplifier that is a combination of class A voltage-control amplifier circuitry and current-drive amplifier circuitry. (See the figure below.) As a result, a current flow that is equivalent to the current flowing in the pure resistance of the current-drive amplifier can be supplied to the recording head. Consequently, a magnetic field that corresponds to the input signals is produced at the head and is recorded on the tape, which means that recorded sounds are faithful to the original sound source, without fluctuations of the current phase.

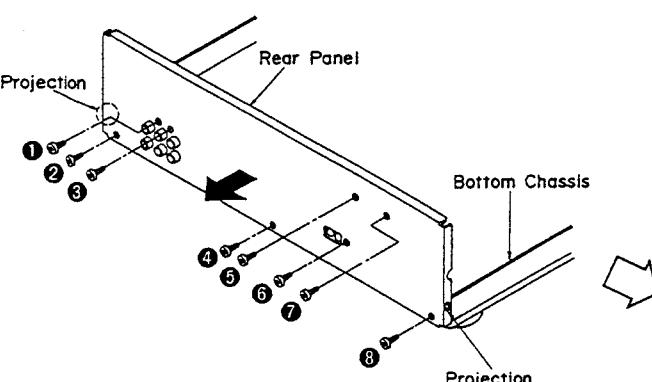
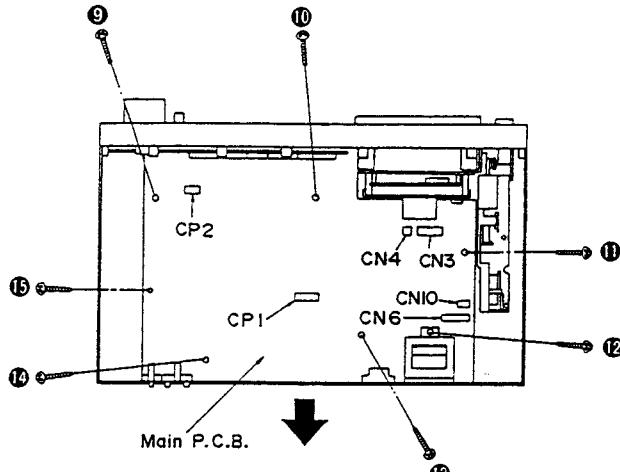
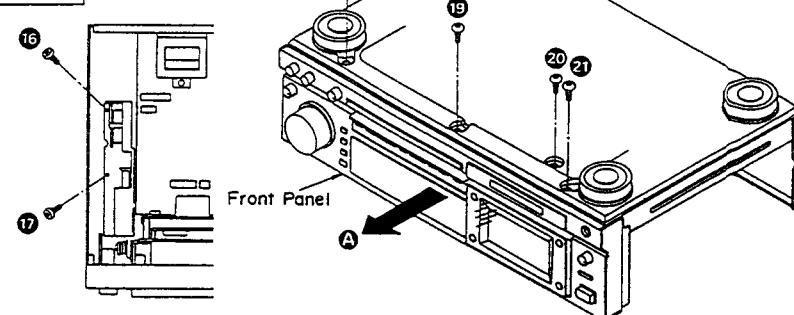
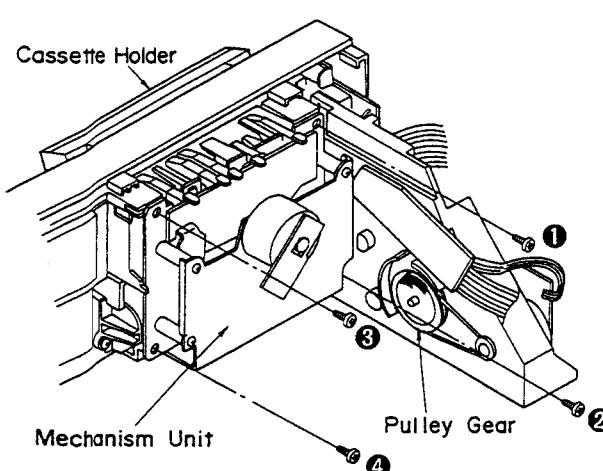
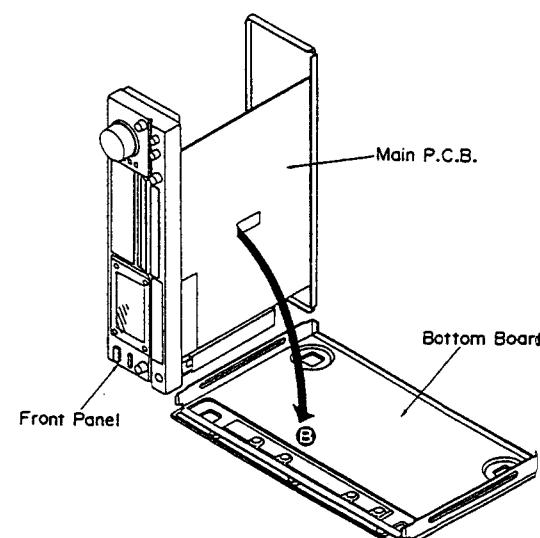


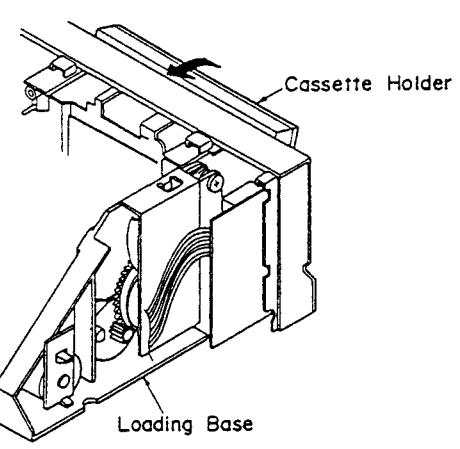
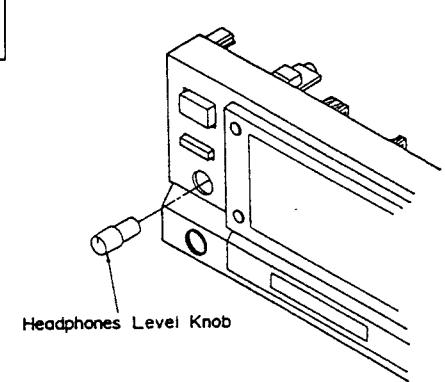
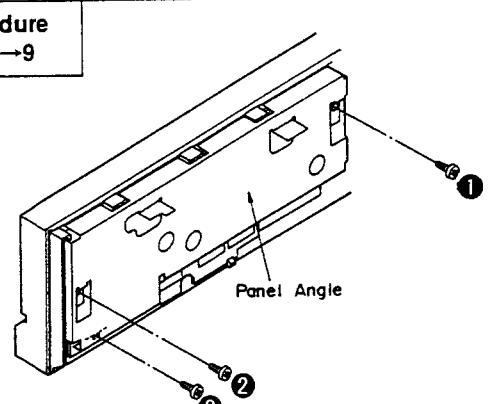
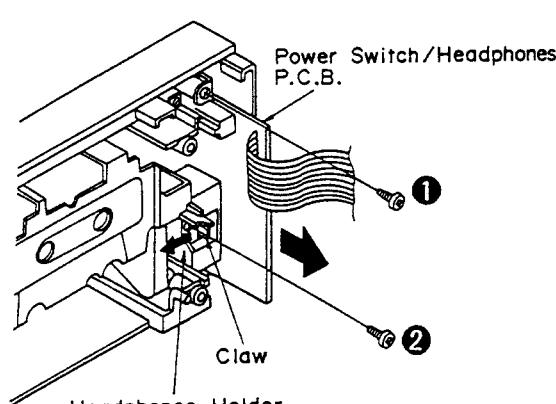
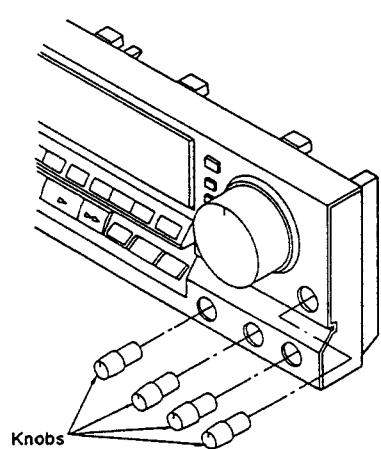
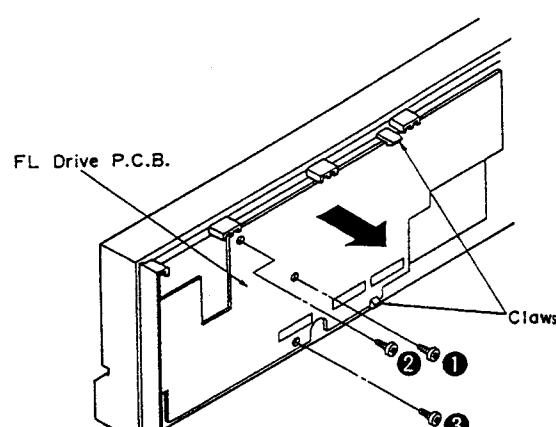
## ■ DISASSEMBLY INSTRUCTIONS

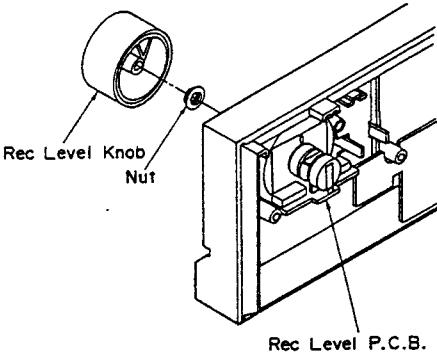
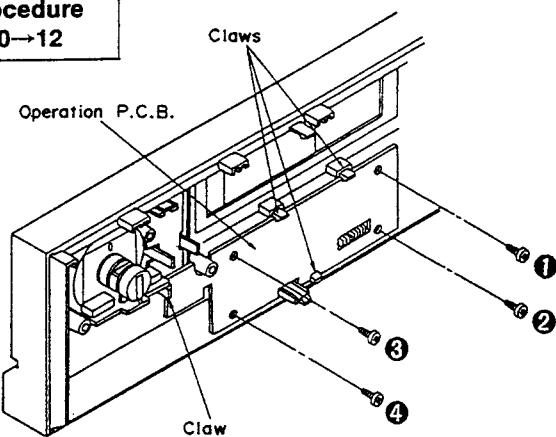
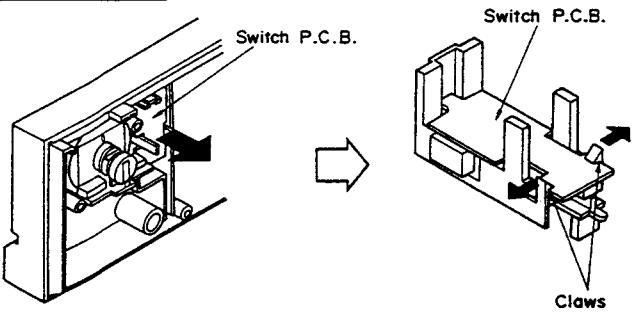
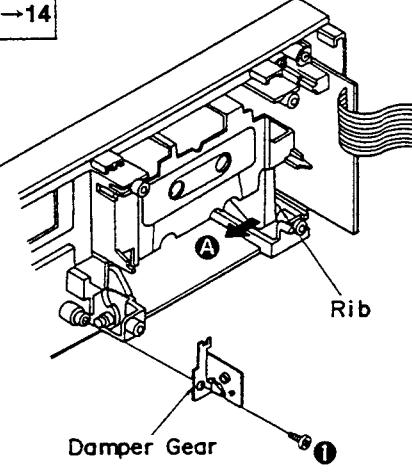
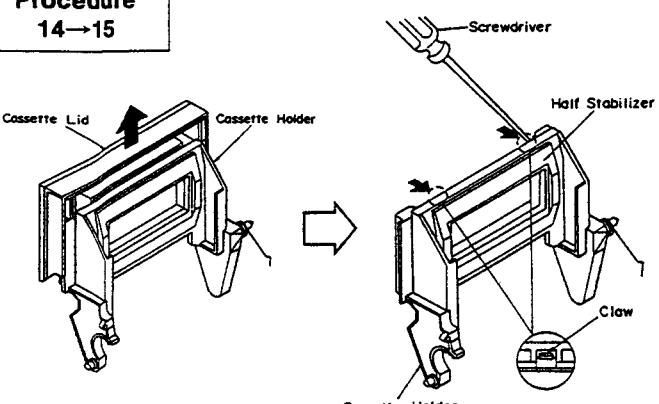
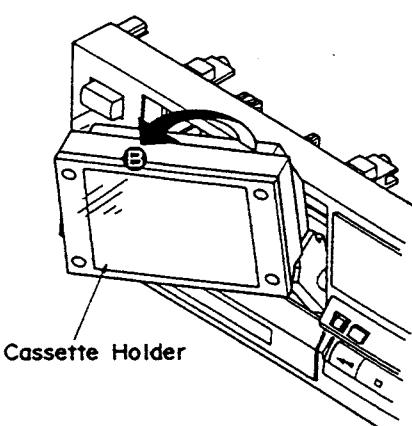
### “ATTENTION SERVICER”

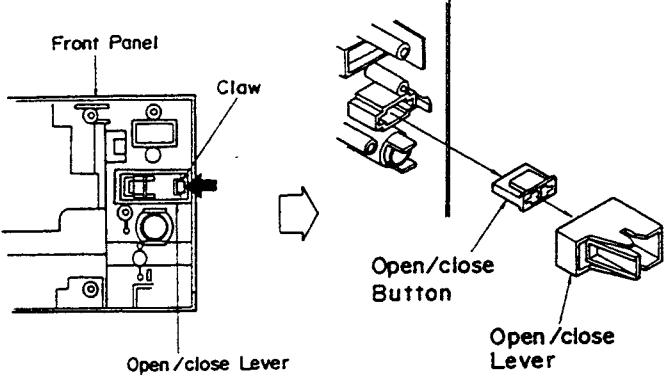
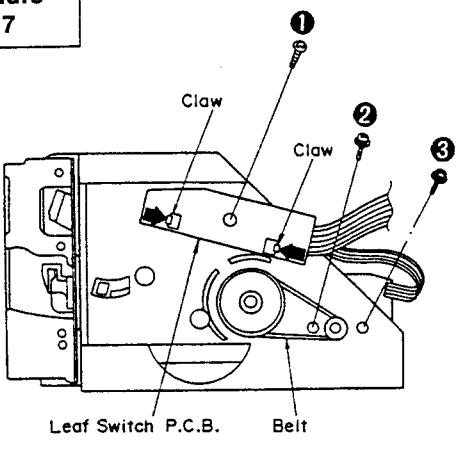
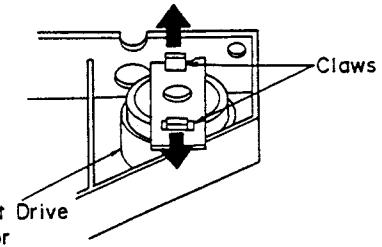
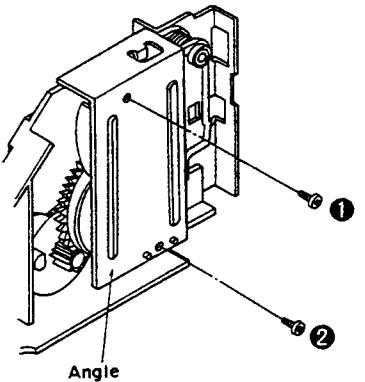
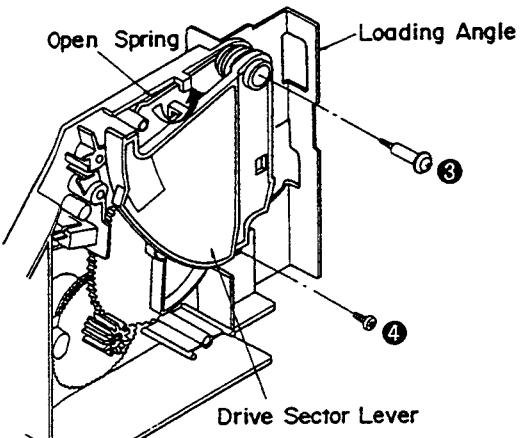
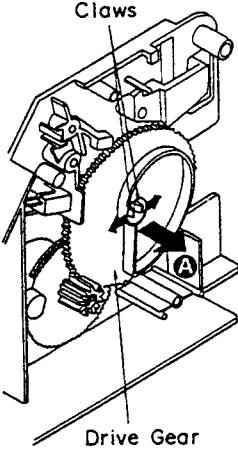
Some chassis components may have sharp edges. Be careful when disassembling and servicing.

Ref. No. 1	Removal of the cabinet
Procedure 1	<ul style="list-style-type: none"> <li>Remove the 6 screws (①~⑥).</li> </ul>
	
Ref. No. 2	Removal of the angle (A), (B)
Procedure 1→2	 <ul style="list-style-type: none"> <li>Remove the 4 screws (①~④).</li> </ul>
Ref. No. 3	Removal of the rec amp P.C.B. and dbx/Dolby NR P.C.B.
Procedure 1→2→3	 <ol style="list-style-type: none"> <li>Remove the rec amp P.C.B. in the direction of the arrow.</li> <li>Remove the dbx/Dolby NR P.C.B. in the direction of the arrow.</li> </ol>
Ref. No. 4	Removal of the front panel
Procedure 1→2→4	 <ol style="list-style-type: none"> <li>Remove the 6 screws (①~⑥).</li> </ol>
	 <ol style="list-style-type: none"> <li>Remove the 2 connectors (CP1, CP2).</li> <li>Remove the 4 flat cables (CN3, CN4, CN6, CN10).</li> <li>Remove the front panel in the direction of the arrow.</li> </ol>

Ref. No. 5	Removal of the main P.C.B.
Procedure 1→2→3→5	<ol style="list-style-type: none"> <li>1. Remove the 8 screws (1~8).</li> <li>2. Remove the rear panel from the projection of the bottom chassis.</li> </ol> 
	<ol style="list-style-type: none"> <li>3. Remove the 7 screws (9~15).</li> <li>4. Remove the 2 connectors (CP1, CP2).</li> <li>5. Remove the 4 flat cables (CN3, CN4, CN6, CN10).</li> <li>6. Remove the main P.C.B. in the direction of the arrow.</li> </ol> 
	<b>How to remove the flat cable</b>
	<ul style="list-style-type: none"> <li>Pull out the flat cable while pressing the connector.</li> <li>Lift the connector.</li> <li>Pull out the flat cable.</li> </ul> 
	<b>How to check the main P.C.B.</b>
	<ul style="list-style-type: none"> <li>When checking the soldered surfaces of main P.C.B. and replacing the parts, do as show.</li> </ul> <ol style="list-style-type: none"> <li>1. Remove the 10 screws (2, 4, 8~15) in above figure.</li> <li>2. Remove the 6 screws (16~21).</li> <li>3. Remove the front panel in the direction of the arrow A.</li> </ol> 
Ref. No. 6	Removal of the mechanism unit
Procedure 1→4→6	 <ol style="list-style-type: none"> <li>1. Turn the pulley gear in the direction of the arrow, and open the cassette holder.</li> <li>2. Remove the 4 screws (1~4).</li> <li>4. Remove the bottom board in the direction of the arrow B.</li> <li>5. Reinstall the front panel to the main P.C.B.</li> </ol> 

Ref. No. 7	<b>Removal of the loading base</b>	Ref. No. 8	<b>Removal of the power switch/headphones P.C.B.</b>
<b>Procedure</b> 1→4→6→7	 1. Close the cassette holder. 2. Remove the loading base in the direction of the arrow.	<b>Procedure</b> 1→4→6→7→8	 1. Pull out the headphones level knob.
Ref. No. 9	<b>Removal of the panel angle</b>		 • Remove the 3 screws (1~3).
Ref. No. 10	<b>Removal of the FL Drive P.C.B.</b>		 2. Remove the 2 screws (1, 2). 3. Release the 1 claw. 4. Remove the headphones holder. 5. Remove the power switch/headphones P.C.B. in the direction of the arrow.
	 1. Pull out the 4 knobs.		 2. Remove the 3 screws (1~3). 3. Release the 2 claws. 4. Remove the FL P.C.B. in the direction of the arrow.

Ref. No. 11	<b>Removal of the rec level P.C.B.</b>	Ref. No. 12	<b>Removal of the operation switch P.C.B.</b>
<b>Procedure</b> 10→11		<b>Procedure</b> 10→12	
	<ol style="list-style-type: none"> <li>1. Pull out the rec level knob.</li> <li>2. Remove the 1 nut.</li> <li>3. Remove the rec level P.C.B. in the direction of the arrow.</li> </ol>		<ol style="list-style-type: none"> <li>1. Remove the 4 screws (1~4).</li> <li>2. Release the 4 claws.</li> </ol>
Ref. No. 13	<b>Removal of the switch P.C.B.</b>	Ref. No. 14	<b>Removal of the cassette holder</b>
<b>Procedure</b> 10→12→13		<b>Procedure</b> 1→4→6→7→14	
	<ol style="list-style-type: none"> <li>1. Remove the switch P.C.B. in the direction of the arrow.</li> <li>2. Release the 2 claws.</li> </ol>		<ol style="list-style-type: none"> <li>1. Remove the 1 screw (1).</li> <li>2. Remove the damper gear.</li> <li>3. Remove the rib in the direction of the arrow A.</li> </ol>
Ref. No. 15	<b>Removal of the cassette lid and cassette half stabilizer</b>		
<b>Procedure</b> 14→15			
	<ol style="list-style-type: none"> <li>1. Remove the cassette lid in the direction of the arrow.</li> <li>2. Release the 2 claws.</li> </ol>		<ol style="list-style-type: none"> <li>4. Remove the cassette holder in the direction of the arrow B.</li> </ol>

Ref. No. 16	<b>Removal of the open/close lever and open/close button</b>	Ref. No. 17	<b>Removal of the leaf switch P.C.B. and eject drive motor</b>
<b>Procedure</b> 8→16		<b>Procedure</b> 7→17	
Front Panel			
	<ul style="list-style-type: none"> <li>Release the 1 claw.</li> </ul>		
Ref. No. 18	<b>Removal of the drive sector lever and loading angle</b>		
<b>Procedure</b> 7→18			<p><b>■ Removal of the leaf switch P.C.B.</b></p> <ol style="list-style-type: none"> <li>Remove the 1 screw (1).</li> <li>Release the 1 claw.</li> </ol> <p><b>■ Removal of the eject drive motor</b></p> <ol style="list-style-type: none"> <li>Remove the belt.</li> <li>Remove the 2 screws (2, 3).</li> <li>Release the 2 claws.</li> </ol>
	<ol style="list-style-type: none"> <li>Remove the 2 screws (1, 2).</li> <li>Remove the angle.</li> </ol> 	<b>Ref. No. 19</b>	<b>Removal of the drive gear</b>
	<b>Procedure</b> 7→18→19		
			<ol style="list-style-type: none"> <li>Release the 2 claws.</li> <li>Remove the drive gear in the direction of the arrow A.</li> </ol>
	<ol style="list-style-type: none"> <li>Remove the 2 screws (3, 4).</li> <li>Remove the loading angle.</li> <li>Remove the open lever spring in the direction of the arrow.</li> </ol>		

## REPLACEMENT PARTS LIST

Notes : \* Important safety notice :

Components identified by  $\Delta$  mark have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts.

\* Bracketed indications in Ref. No. columns specify the area. (Refer to the first page for area.)  
Parts without these indications can be used for all areas.

\* Remote Control Ass'y:

Supply period for three years from termination of production.

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description			
<b>INTEGRATED CIRCUITS</b>								
IC201	AN6552F	I.C. PHONO EQ	VR303	EWCS6A020C15	VR. TONE VR			
(E, EK, EF, EH) (EB, EI, XL) (XA, XB)			VR304	EWCS6A020C15	VR. TONE VR			
<b>COILS AND TRANSFORMERS</b>								
IC201	AN6558F	I.C. PHONO EQ	L1	SLQZ650MH49	CHOKE COIL (EG)			
(EG)			L401	SLQY07G-40	CHOKE COIL			
IC301	M5218L	I.C. TONE AMP	L402	SLQY07G-40	CHOKE COIL			
(E, EK, EF, EH) (EB, EI, XL) (XA, XB)			T1	$\Delta$ SLT5M479-W1	POWER TRANSFORMER (E, EG, EF, EH) (EB, EI)			
IC301	M5220L	I.C. TONE AMP	T1	$\Delta$ SLT5M479-W1	POWER TRANSFORMER (EK, XL)			
(EG)			T1	$\Delta$ SLT5M480-W1	POWER TRANSFORMER (XA, XB)			
IC401	SV13102A	I.C. POWER AMP	<b>FUSES</b>					
			F1	$\Delta$ XBA2C08TB0	FUSES 250V, T0.8A (EK, XL, XA) (XB)			
	2SK381DTA	TRANSISTOR	F1	$\Delta$ XBA2C10TB0	FUSE 250V, T1A (E, EG, EF, EH)			
	2SC3112	TRANSISTOR	F1	$\Delta$ XBA2C16TB0	FUSE 250V, A1.6A (EB, EI)			
<b>DIODES</b>								
D601	LN846RP-C	L.E.D	S1	$\Delta$ ESB8248V	SW. POWER SW (XA, XB)			
D602	LN446YP	L.E.D	S1	$\Delta$ ESB8249V	SW. POWER SW (E, EG, EK, EH) (EH, EB, EI) (XL)			
D701	$\Delta$ SVD1SR35200A	RECTIFIER	S2	$\Delta$ ESE37263	SW. VOLTAGE SELECTOR (XA, XB)			
D901	SVD52V20	RECTIFIER	S3	SSH578	SW. INPUT SELECTOR			
D902	SVD52V20	RECTIFIER	S4	SSH1193	SW. SPEAKER IMPEDANCE			
D903	SVD52V20	RECTIFIER	S5	SSH2122	SW. SPEAKER SW			
D904	SVD52V20	RECTIFIER	<b>VARIABLE RESISTORS</b>					
D905	MA4068M	DIODE	VR301	EWCXUAF20B15	VR. MAIN VR			
D906	MA4068M	DIODE	VR302	EWHF5AF20G15	VR. BALANCE			
D907	MA4075M	DIODE	<b>SWITCHES</b>					
D908	MA4075M	DIODE	S1	$\Delta$ ESB8248V	SW. POWER SW (XA, XB)			
LED	LN041330P	DIODE, GAASP	S1	$\Delta$ ESB8249V	SW. POWER SW (E, EG, EK, EH) (EH, EB, EI) (XL)			
<b>VARIABLE RESISTORS</b>			S2	$\Delta$ ESE37263	SW. VOLTAGE SELECTOR (XA, XB)			
VR301	EWCXUAF20B15	VR. MAIN VR	S3	SSH578	SW. INPUT SELECTOR			
VR302	EWHF5AF20G15	VR. BALANCE	S4	SSH1193	SW. SPEAKER IMPEDANCE			
			S5	SSH2122	SW. SPEAKER SW			

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
<b>CABINET AND CHASSIS</b>					
1	$\Delta$ SBN1032-4	KNOB	29	SJF3062-1N	TERMINAL BOARD
1	$\circ$ SBN1032-2	KNOB	30	SGP7291-1A	REAR PANEL
2	$\Delta$ SBC839E	BUTTON	30	SGP7291A	REAR PANEL
2	$\circ$ SBC839-1E	BUTTON	(E, EF, EH, EB) (EI)		
3	$\Delta$ SGX9025	ORNAMENT	30	SGP7291B	REAR PANEL
3	$\circ$ SGX9025-1	ORNAMENT	(EK)		
4	$\Delta$ SBC839C	BUTTON	30	SGP7291C	REAR PANEL
4	$\circ$ SBC839-1C	BUTTON	(EG)		
5	$\Delta$ SBC839B	BUTTON	30	SGP7291D	REAR PANEL
5	$\circ$ SBC839-1B	BUTTON	(XL)		
6	$\Delta$ SBC839A	BUTTON	30	$\Delta$ SGP7291-2A	REAR PANEL
6	$\circ$ SBC839-1A	BUTTON	(XB)		
7	$\Delta$ SBC840A	BUTTON	31	SJS9330A	OUTLET COVER
7	$\circ$ SBC840-1A	BUTTON	32	SJS9231A	AC INLET COVER
8	$\Delta$ SBN1208	KNOB	(E, EG, EF, EH) (EH, EB, EI)		
8	$\circ$ SBN1111	KNOB	(XA)		
13	$\Delta$ SBC315-7	BUTTON	32	SJS9234A	AC INLET COVER
13	$\circ$ SBC315-4T	BUTTON	(XA, XB)		
14	$\Delta$ SJJ134B	JACK	36	SJT30640LX-V	CONNECTOR
15	$\Delta$ SBC666-5	BUTTON	36	SJT30740LX-V	CONNECTOR
15	$\circ$ SBC666	BUTTON, POWER	CLXXXXXX KE		
16	SUB275	ROD	SKL293		
17	$\Delta$ SKC1880K93	CABINET BODY	FOOT		
17	$\circ$ SKC1880S93	CABINET BODY	SXE1134		
19	SJS305-1	JACK	SGWU600-KE		
(E, EG, EK, EF) (EH, EB, EI)			SGWU600-SE		
(XL)			SMC6424-1		
20	SJT388	FUSE HOLDER	SMX943		
22	$\Delta$ SJS9231-1B	AC INLET	SMC1195-4		
(E, EG, EK, EF) (EH, EB, EI)			SNE4021		
22	$\Delta$ SJS9231-1B	AC INLET	XTB3+8G		
(XA, XB)			N1		
22	$\Delta$ SJS9234B	AC INLET	N2		
(XL)			N3		
23	$\Delta$ SJS9232B	AC OUTLET	N4		
(XA)			N5		
24	SHW35K150-1	WASHER	N6		
(XA, XB)			N7		
25	SJF4818-1	TERMINAL BOARD	N8		
			N9		
26	SBC165	BUTTON, IMPEDANCE	N9		
			N10		
27	SUD472	SPACER	XTBS3+8JFZ1		
			XSN3+6S		

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
<b>PACKING MATERIAL</b>					
P1	SPG6189	PACKING CASE	(EK)		
(EF)			(XL)	$\Delta$ SJA173	POWER CORD
P1	$\circ$ SPG6187	CARTON BOX	A2	$\Delta$ SJA183	POWER CORD
(E, EG, EK, EH)			(XB)		
(EB, EI, XL)			A2	$\Delta$ SJA185	POWER CORD
(XA, XB)			(XA)		
P1	$\circ$ SPG6188	PACKING CASE	A4	SQF13134	INSTRUCTION BOOK
(E, EG, EK, EH)			(E, EH, EB)		
(EB, EI, XL)			A4	SQF13135	INSTRUCTION BOOK
(XA)			(EG)		
P2	SPS5104	PAD	A4	SQF13136	INSTRUCTION BOOK
P3	SPS5105	PAD	(EK)		
P4	SPS5106	PAD	A4	SQF13137	INSTRUCTION BOOK
P5	SPP719	PROTECTION COVER	(XA)		
<b>ACCESSORIES</b>					
A2	$\perp$ SFDAC05E03	POWER CORD	A4	SQF13165	INSTRUCTION BOOK
(E, EG, EF, EH)			(EF, XL)		
(EB, EI)			A4	SQF13166	INSTRUCTION BOOK
A2	$\Delta$ SFDAC05G02	POWER CORD	(E1)		
(XA, XB)			A4	$\circ$ SQF13138	INSTRUCTION BOOK
			(XB)		
			A5	$\Delta$ RJP120ZBS-H	AC PLUG ADAPTOR
			(XA, XB)		

## ■ Replacing, Installing and Adjusting the Head

### Adjustment Screws and Head Screws

1. Remove the head by removing the two head screws (see Fig. 1).
2. Install the head with the two head screws, holding the head facing in the direction of arrow 1 (toward the left) (see Fig. 1).
3. Install the head alignment gauge (QZZ0207) in the mechanism and set the unit to the play mode.
4. With the check bar, check if it comes in contact with the head. (See Figs. 2 and 3)

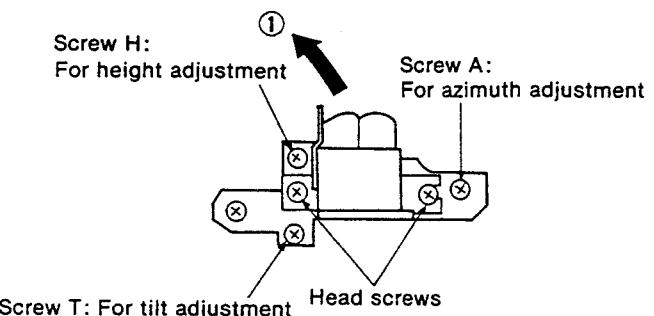


Fig. 1

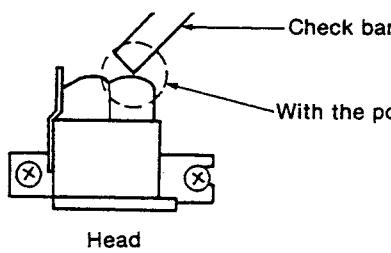


Fig. 2

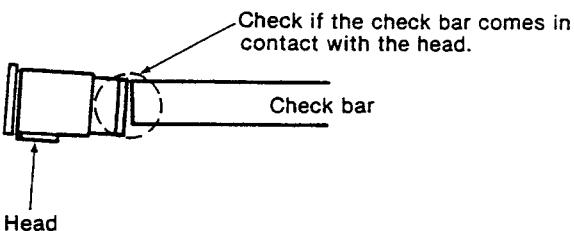


Fig. 3

\* If the check bar and head do not come in contact, adjust the head with the "Tilt Adjustment Screw".

5. With the check bar, make sure that the check bar and tape guide do not come in contact, and visually check that the head is placed horizontally (azimuth aligned).

\* If the check bar comes in contact with the tape guide, make adjustments as follows. (See Fig. 4.)

#### [If the check bar comes in contact with the top of the tape guide:]

Turn screw H (height adjustment screw) clockwise (as shown in Fig. 1) until the check bar does not come in contact with the tape guide. Then turn screw T (tilt adjustment screw) in the same way as screw H was turned. Finally, turn screw A (azimuth alignment screw) counterclockwise as many degrees as screws H and T were turned.

#### [If the check bar comes in contact with the bottom of the tape guide:]

Turn screw H (height adjustment screw) counterclockwise until the check bar does not come in contact with the tape guide. Then turn screw T (tilt adjustment screw) in the same way as screw H was turned. Finally, turn screw A (azimuth alignment screw) clockwise as many degrees as screws H and T were turned.

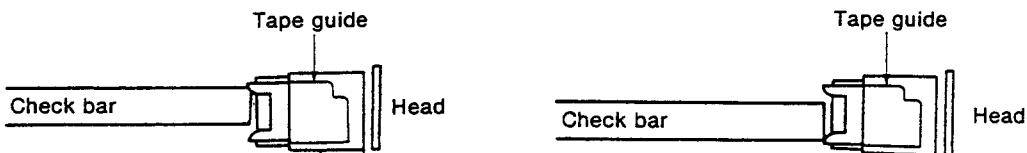


Fig. 4

6. With the check bar, make sure that the check bar does not come in contact with the tape guide on pinch arm S. If it does, make adjustment with a hex wrench (1.27mm) until the check bar does not come in contact with the pinch arm.

7. Then, with the check bar, make sure that the check bar does not come in contact with the tape guide. If it does, turn the screw as shown in Fig. 5 until the check bar does not come in contact with the tape guide.
8. After making these adjustments, insert a tape with the mirror (QZZCRD) and play back the tape. Check if the tape runs smoothly (i.e. does not get twisted).
9. Follow "Head Azimuth Adjustment" procedures on page 19.
10. After following the adjustment procedures, repeat steps 3 to 10 and check if trouble occurs (if it does, remedy it).

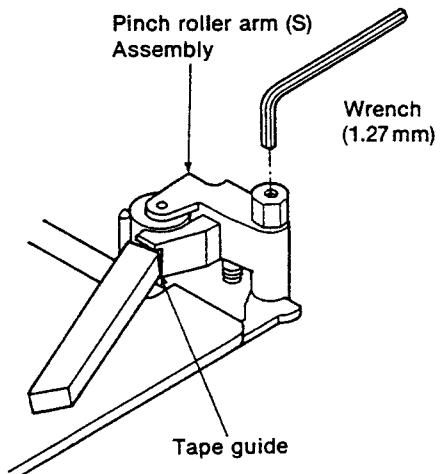


Fig. 5

#### ■ Adjustment procedures when replacing "Pinch Arm S"

1. Install the head alignment gauge and set the play mode.
2. Adjust the height of the pinch arm with the check bar, using the height of tape guide on the head as reference.

#### ■ If the already adjusted "Screw H (Height Adjustment Screw) and Screw T (Tilt Adjustment Screw)" are wrongly turned

- Install the head alignment gauge (QZZ0207), set the play mode, and turn screws H and T until the check bar does not come in contact with the tape guide on the head.
- Then, follows steps 1 to 10 in "Replacing, Installing and Adjusting the Head".

## HEAD AZIMUTH ADJUSTMENT

1. Playback the azimuth adjustment portion (8 kHz, -20 dB) of the test tape (QZZCFM). Vary the azimuth adjusting screw until the outputs of the L-CH and R-CH are maximized and the lissajous waveform, as illustrated, approaches 0 degrees.

**Note:** If L-CH and R-CH are not maximized at the same point, adjust to the point where the levels of each channel are maximized and equal.

2. Perform the same adjustment in the play mode.
3. After the adjustment, apply screwlock to the azimuth adjusting screw.

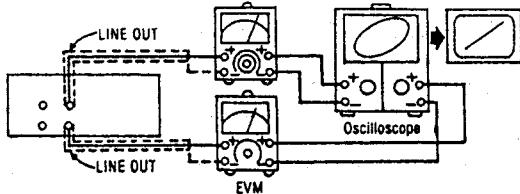


Fig. 6

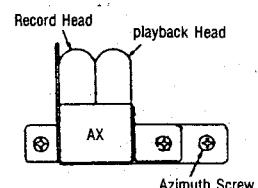


Fig. 7

## PLAYBACK GAIN ADJUSTMENT

1. Playback the gain adjusted portion (315 Hz, 0 dB) of the test tape (QZZCFM).
2. Adjust VR3 (L-CH) and VR4 (R-CH) so that the output is within the standard value.

**Standard value:  $0.4V \pm 0.5dB$**

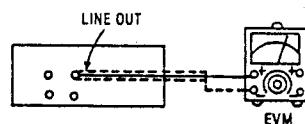


Fig. 8

## PLAYBACK FREQUENCY RESPONSE

1. Playback the frequency response portion (315 Hz, 12.5 kHz ~ 63 Hz, -20 dB) of the test tape (QZZCFM).
2. Assure that the frequency response is within the range shown in Fig. 10 for both L-CH and R-CH.

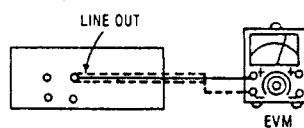


Fig. 9

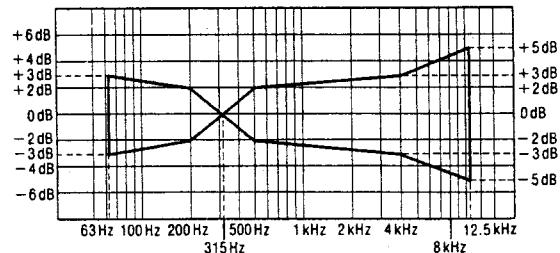


Fig. 10

## AC BIAS TRAP ADJUSTMENT

1. Insert the Metal blank test tape (QZZCRZ) and set the unit to the Record mode.
2. Adjust L3 (L-CH) [[L4 (R-CH)]] so that the output voltage between TP7 (TP8) and GND is less than the minimum value.

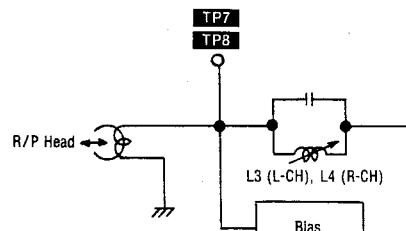


Fig. 11

## OVERALL GAIN ADJUSTMENT

1. Insert the normal blank test tape (QZZCRA) and set the unit to the record pause mode.
2. Apply a reference input signal (1 kHz, -24 dB). Attenuate the output so that its level becomes 0.4V.
3. Record this input signal.
4. Playback the signal recorded in step 3 above, and assure that the output is within the standard value.
5. If it is not within the standard value, adjust VR5 (L-CH) and VR6 (R-CH).
6. Repeat the step 2~5 above until the output is within the standard value.

**Standard value:  $0.4V \pm 0.5dB$**

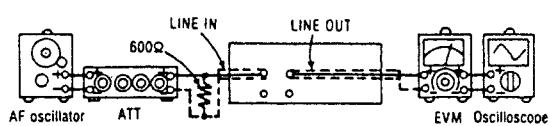


Fig. 12

**OVERALL FREQUENCY RESPONSE**

1. Insert the normal blank test tape (QZZCRA) and set the unit to the record pause mode.
2. Apply a reference input signal (1kHz, -24dB) through an attenuator.
3. Attenuate the signal by 20dB and adjust the frequency from 50Hz~10kHz.
4. Record the frequency sweep.
5. Playback the recorded signal and assure that it is within the range shown in Fig. 14 in comparison to the reference frequency (1kHz).
6. If it is not within the standard range, adjust VR301 (L-CH) and VR302 (R-CH) so that the frequency level is within the standard range.
  - Level up in high frequency range .....Increase the bias current.
  - Level down in high frequency range ...Decrease the bias current.
7. Repeat steps 2~6 above using the CrO<sub>2</sub> tape (QZZCRX) and the metal tape (QZZCRZ) increasing the frequency range to 12.5kHz (50Hz~12.5kHz).
8. Assure that the level is within the range shown in Fig. 15.

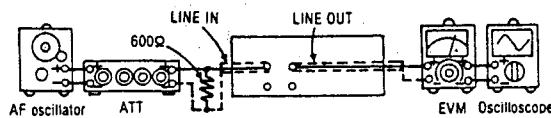


Fig. 13

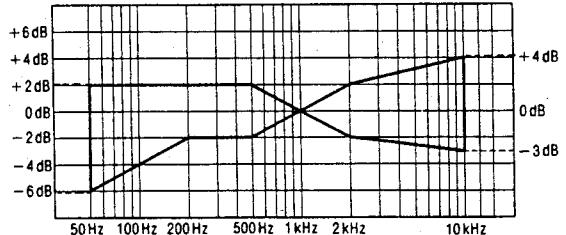
**Normal Overall frequency response chart (NR OUT)**

Fig. 14

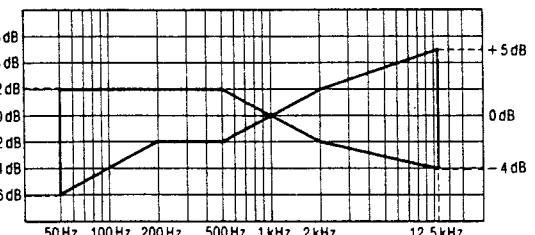
**CrO<sub>2</sub> Metal Overall frequency response chart (NR OUT)**

Fig. 15

**ERASE CURRENT ADJUSTMENT**

1. Insert the Metal blank test tape (QZZCRZ) and set the unit to the Record Pause mode.
2. Adjust VR304 so that the output between TP6 and GND is within the standard value.

Standard value:  $190 \pm 5\text{mA}$  (Metal)...EVM Reading:  $190 \pm 5\text{mV}$

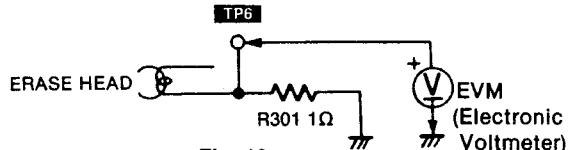


Fig. 16

**dbx TIMING ADJUSTMENT**

1. Shift the noise reduction switch to the dbx position.
2. Playback the gain adjustment portion (315 Hz, 0 dB) of the test tape (QZZCFM).
3. Connect a DC voltmeter across TP1 (TP4) and TP2 (TP3).
4. Adjust VR501 (VR502) so that the output is within the standard value.

Standard value: DC $18.4\text{mV} \pm 0.5\text{mV}$

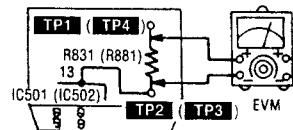


Fig. 17

**HX-PRO ADJUSTMENT**

1. Insert the Metal blank tape (QZZCRZ) and set the unit to the Record Pause mode.
2. Connect a DC voltmeter across TP15 (L-CH) and GND, TP16 (R-CH) and GND.
3. Adjust L303 (L-CH) and L302 (R-CH) so that the output is the minimum value.

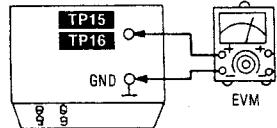


Fig. 18

**REC CAL. ADJUSTMENT**

1. After the overall frequency characteristics and over all gain are adjusted, insert the test tape (QZZCRA) in the unit and then set the recording mode (REC/PLAY).

**— Level Adjustment —**

2. First, press the REC CAL button. (The indication "LEVEL CAL" will appear in the FL meter.)
3. Adjust VR9 so that the level of the right and left channels reach the **X** mark as shown.

**— Bias Adjustment —**

4. Next, press the REC CAL button again. ("BIAS CAL" will be displayed in the FL meter.)
5. Adjust VR10 so that the indication of the left channel level reaches the **X** mark as shown.

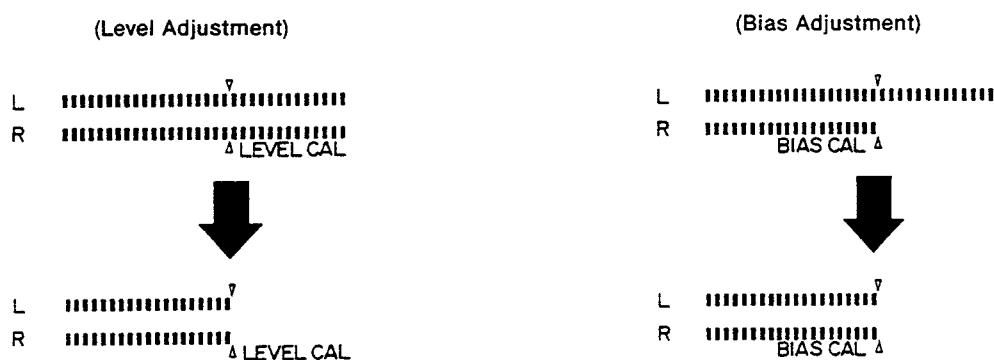


Fig. 19

**Note:** Unless the overall frequency and overall gain are adjusted so that the L/R channel levels are the same, there will be a difference between the L/R channels levels in the level and bias adjustments.

## ■ TERMINAL FUNCTION OF IC'S

- IC901 (MB88511-250N): MICROCOMPUTER (This microcomputer is used for mechanical operation.)

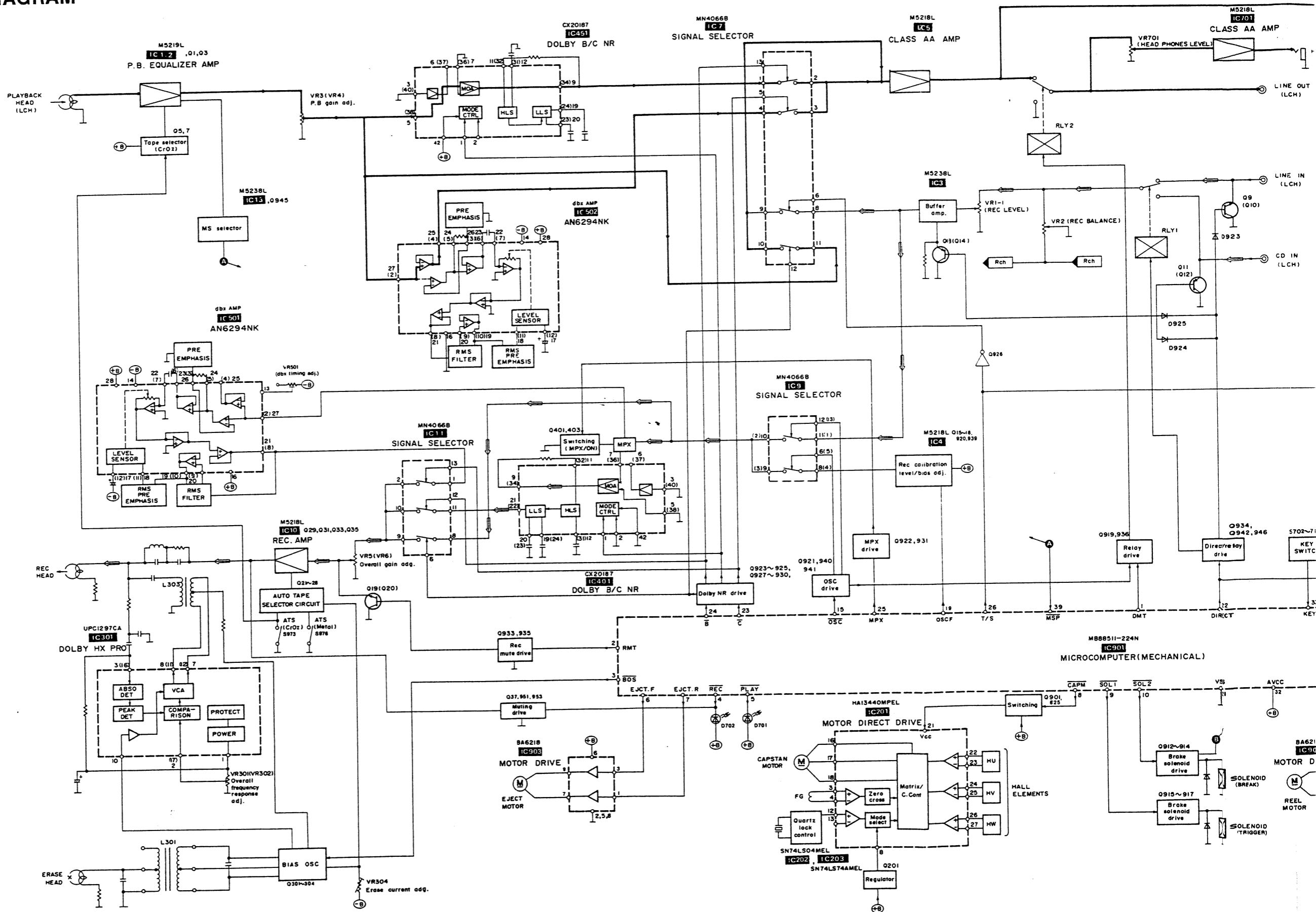
Pin No.	Mark	I/O Division	Function
1	DMT	O	Line out mute signal ("H" ... ON, "L" ... OFF)
2	RMT	O	REC AMP mute signal ("H" ... ON, "L" ... OFF)
3	<u>BOS</u>	O	BIAS OSC ON/OFF control signal ("H" ... OFF, "L" ... ON)
4	<u>REC</u>	O	REC LED ON/OFF control signal ("H" ... OFF, "L" ... ON)
5	<u>PLAY</u>	O	PLAY LED ON/OFF control signal ("H" ... OFF, "L" ... ON)
6	EJECT F	O	Power eject motor open control signal ("H" ... OPEN, "L" ... CLOSE/STOP)
7	EJECT R	O	Power eject motor close control signal ("H" ... CLOSE, "L" ... OPEN/STOP)
8	<u>CAPM</u>	O	Capstan motor ON/OFF control signal ("H" ... OFF (POWER OFF or ABNORMAL CONDITION), "L" ... ON)
9	<u>SOL1</u>	O	Trigger solenoid ON/OFF control signal ("H" ... OFF, "L" ... ON)
10	<u>SOL2</u>	O	Brake solenoid ON/OFF control signal ("H" ... OFF, "L" ... ON)
11	<u>SOL2C</u>	O	Brake solenoid hold ON/OFF control signal ("H" ... OFF, "L" ... ON (FF/REW/MS))
12	RP (REEL PULSE)	I	Reel pulse signal
13	RMR	O	Reel motor reverse control signal ("H" ... REW, "L" ... STOP/PLAY/FF)
14	RMF	O	Reel motor forward control signal ("H" ... FF/PLAY, "L" ... STOP/REW)
15	<u>OSC</u>	I	Single capstan/Dual capstan select signal ("H" ... DUAL CAPSTAN, "L" ... SINGLE CAPSTAN)
		O	Calibration OSC circuit ON/OFF control signal ("H" ... OFF, "L" ... ON)
16	Ex	I	Clock OSC terminal (6MHz)
17	X	O	
18	<u>RES</u>	I	Reset signal ("L" ... RESET)
19	<u>OSCF</u>	O	Not used in this unit. Calibration OSC circuit (400Hz/10kHz) select signal ("H" ... HIGH FREQ. (10kHz), "L" ... LOW FREQ. (400Hz))
20	<u>POF</u>	I	AC POWER detect signal
21	Vss	—	GND

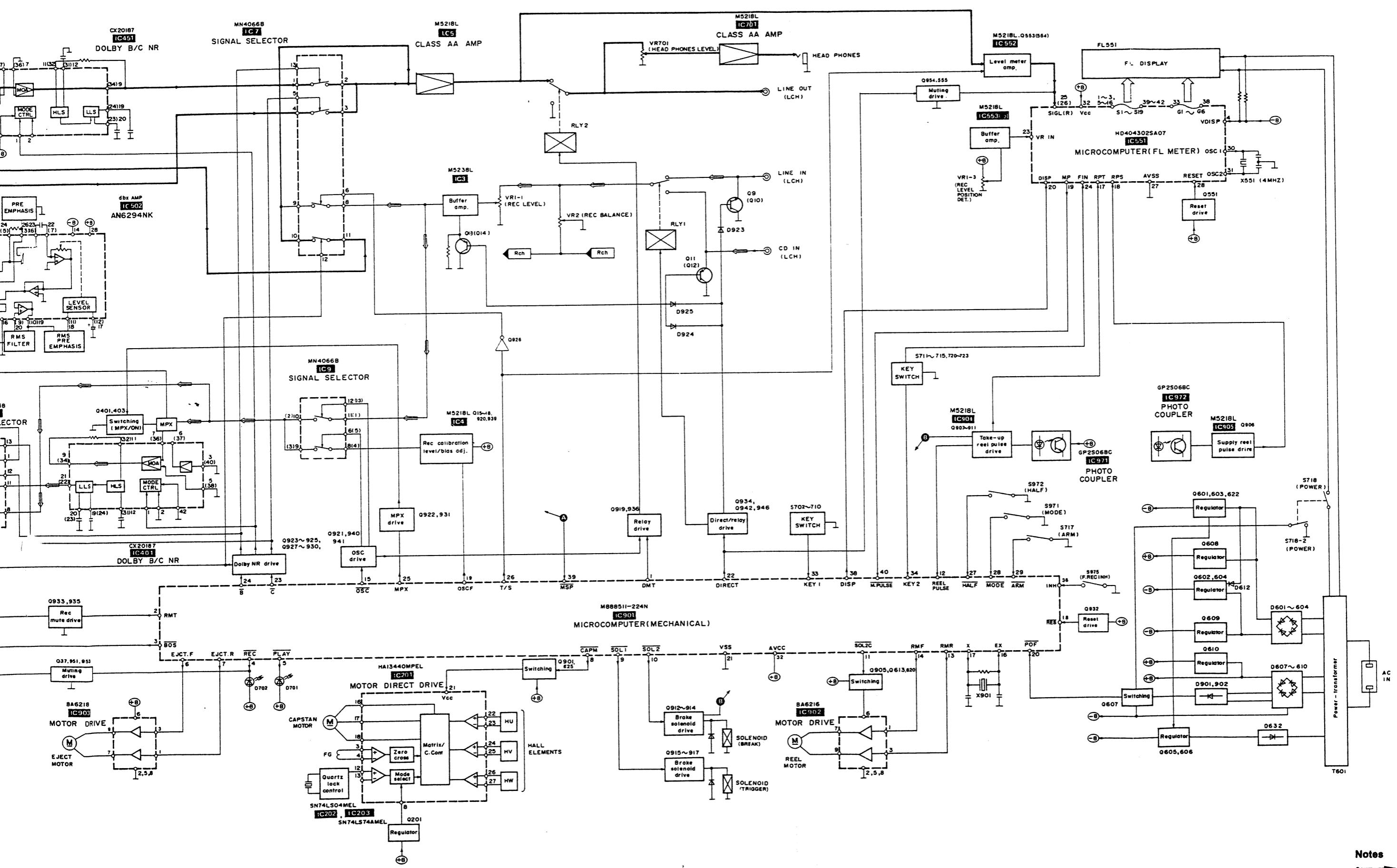
Pin No.	Mark	I/O Division	Function						
22	<u>DIRECT</u>	I	CD direct operation det. signal						
		O	CD direct/LINE input select control signal ("H" ... CD DIRECT, "L" ... LINE INPUT)						
23	<u>C</u>	O	Dolby NR mode select signal	NR OFF	Dolby B	Dolby C	dbx		
24	<u>B</u>		<u>C</u>	H	H	L	L		
25	MPX	O	MPX coil ON/OFF control signal ("H" ... MPX OFF, "L" ... MPX ON)						
26	<u>T/S</u>	I	Two head/Three head select signal ("H" ... THREE HEAD)						
		O	Tape/Source monitor select control ("H" ... TAPE MONITOR, "L" ... SOURCE MONITOR)						
27	<u>HALF</u>	I	Cassette half det. SW terminal ("L" ... ON)						
28	<u>MODE</u>	I	Mechanism mode SW terminal						
29	<u>ARM</u>	I	Auto Rec Mute key signal ("L" ... PUSH)						
30	AVss	—	Connected to GND						
31	<u>AVR</u>	—	Connected to GND						
32	AVcc	—	Power supply terminal						
33	<u>KEY 1</u>	I	Key SW input (STOP/FF REW/PLAY/REC/PAUSE/C/B/MPX/TIMER REC/TIMER PLAY)						
34	<u>KEY 2</u>	I	Key SW input (MEMORY REPEAT/MEMORY STOP/EJECT/MONITOR/CD DIRECT/OSC/TEST)						
35	<u>ATS</u>	I	Auto Tape Select SW input (ATSC/ATSM/EJECT OPEN LEAF SW)						
36	<u>INH</u>	I	REC INH SW input (REC INH/EJECT MOTOR LEAF SW)						
37	<u>SYNC</u>	—	Connected to GND						
38	<u>DISP</u>	O	Serial data signal of FL display (ACTIVE: "H")						
39	<u>MSP</u>	I	Music select det. signal ("H" ... NO SIGNAL, "L" ... ON SIGNAL)						
40	<u>MEMORY PULSE</u>	I	Memory Pulse signal						
41	<u>REMOCON</u>	I	Not used in this unit. Remote control serial data ("L" for 50ms. with counter "0000")						
42	Vcc	—	Power supply terminal						

• IC551 (HD404302SA07): MICROCOMPUTER (This microcomputer is used for FL meter operation.)

Pin No.	Mark	I/O Division	Function	Pin No.	Mark	I/O Division	Function
1	S5	O	Segment signal for FL display	22	AVcc	—	Power supply terminal
2	S6	O		23	VR IN	I	Reel level control (VR MAX...+5V)
3	S7	O		24	F IN	I	Function key terminal (COUNTER RESET/COUNTER MODE/APRS)
4	Vdisp	—		25	SIG L	I	LCH level signal
5	S8	O		26	SIG R	I	RCH level signal
6	S9	O		27	AVss	—	Connected to GND
7	S10	O		28	RESET	I	Reset terminal (with Reset: "H")
8	S11	O		29	TEST	I	Test terminal
9	S12	O		30	OSC 1	O	Clock OSC terminal (4MHz)
10	S13	O		31	OSC 2	I	
11	S14	O		32	Vcc	I	Power supply terminal
12	S15	O		33	G1	O	Grid signal for FL display
13	S16	O		34	G2	O	
14	S17	O		35	G3	O	
15	S18	O		36	G4	O	
16	S19	O		37	G5	O	
17	RPT	I	Reel pulse signal of tape up reel	38	G6	O	
18	RPS	I	Reel pulse signal of supply reel	39	S1	O	Segment signal for FL display
19	MP	O	Memory pulse signal ("L" for 50ms. with counter "0000")	40	S2	O	
20	DISP	I	Serial data signal (ACTIVE: "H")	41	S3	O	
21	GND	—	GND terminal	42	S4	O	

## ■ BLOCK DIAGRAM





## SCHEMATIC DIAGRAM

(Parts list on pages 45~47, 55~58.)

(This schematic diagram may be modified at any time with development of new technology.)

## Notes:

- S601: Voltage selector switch (Voltage selector) in "240V" position. (110V → 127V → 220V → 240V) ((GC) area only.)
- S701: Stop switch (stop) in "off" position.
- S702: F.F. switch (ff) in "off" position.
- S703: Rew switch (rew) in "off" position.
- S704: Playback switch (Play) in "off" position.
- S705: Record switch (rec) in "off" position.
- S706: Pause switch (pause) in "off" position.
- S707: Dolby noise-reduction switch (Dolby NRC) in "off" position.
- S708: Dolby noise-reduction switch (Dolby NR B) in "off" position.
- S709: Multiplex filter switch (MPX filter) in "off" position.
- S710: Timer switch (timer) in "off" position.
- S711: Counter reset switch (counter reset) in "off" position.
- S712: Counter mode switch (counter mode) in "off" position.
- S713: Meter range switch (meter range) in "off" position.
- S714: Memory mode switch (memory repeat) in "off" position.
- S715: Memory mode switch (memory stop) in "off" position.
- S716: "dbx" switch in "off" position.
- S717: Automatic-record-muting switch (auto rec mute) in "off" position.
- S718: Power switch (standby off/on) in "on" position.
- S719: Open/close switch (open/close) in "off" position.
- S720: Calibration selector switch (rec cal.) in "off" position.
- S721: APRS switch (APRS) in "off" position.
- S722: CD Direct switch (CD Direct) in "off" position.
- S723: Monitor switch (monitor) in "off" position.
- S801: Motor switch in "off" position. (Loading)
- S802: Open switch in "off" position. (Loading)
- S971: Mode switch in "off" position.
- S972: Cassette half detection switch in "off" position.
- S973: ATS (Cr<sub>2</sub>O) switch in "off" position.
- S975: Rec Inhibit switch in "off" position.
- S976: ATS (Metal) switch in "off" position.
- Resistance are in ohms (Ω), 1/4 watt unless specified otherwise.

1K=1,000 (Ω), 1M=1,000k (Ω)

- Capacity are in micro-farads (μF) unless specified otherwise.
- All voltage values shown in circuitry are under no signal condition and playback mode with volume control at minimum position otherwise specified.

( ) .....Voltage values at record mode.

For measurement us EVM.

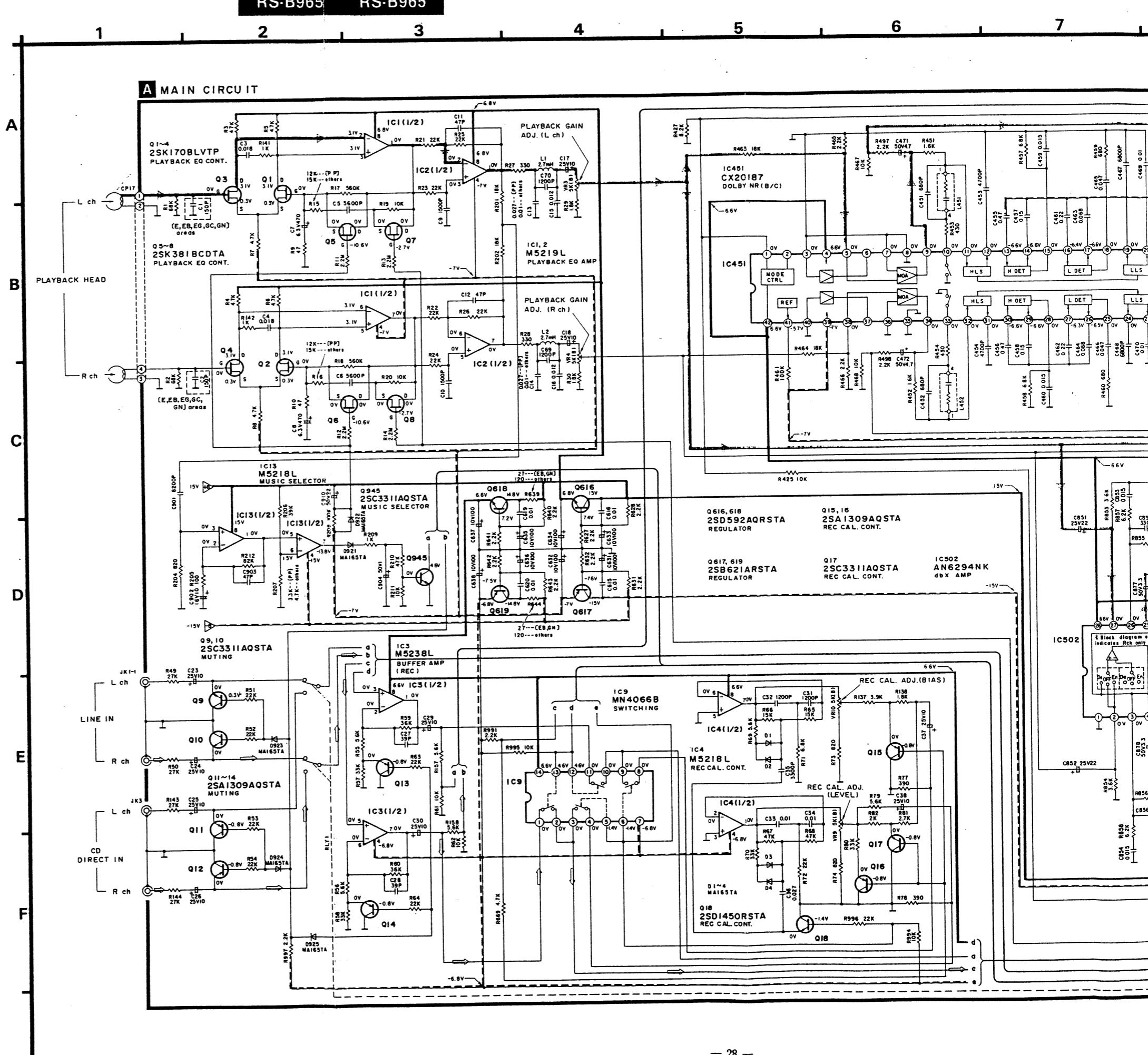
## Important safety notice

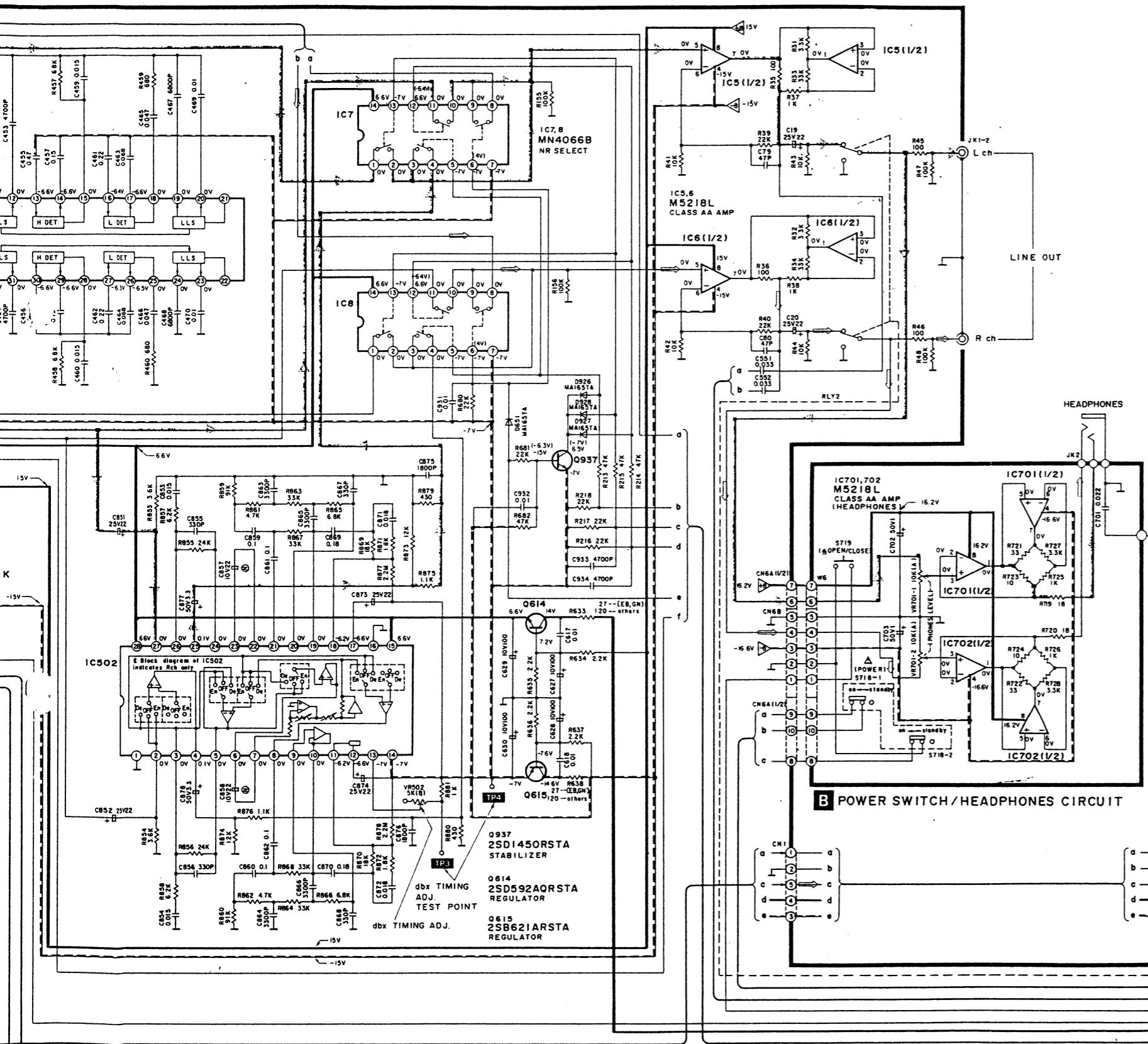
Components identified by Δ mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.

- (—>+B—) Indicates +B (bias).
- (—>-B—) Indicates -B (bias).
- (—>—) Indicates the flow of the playback signal.
- (—>—) Indicates the flow of the record signal.

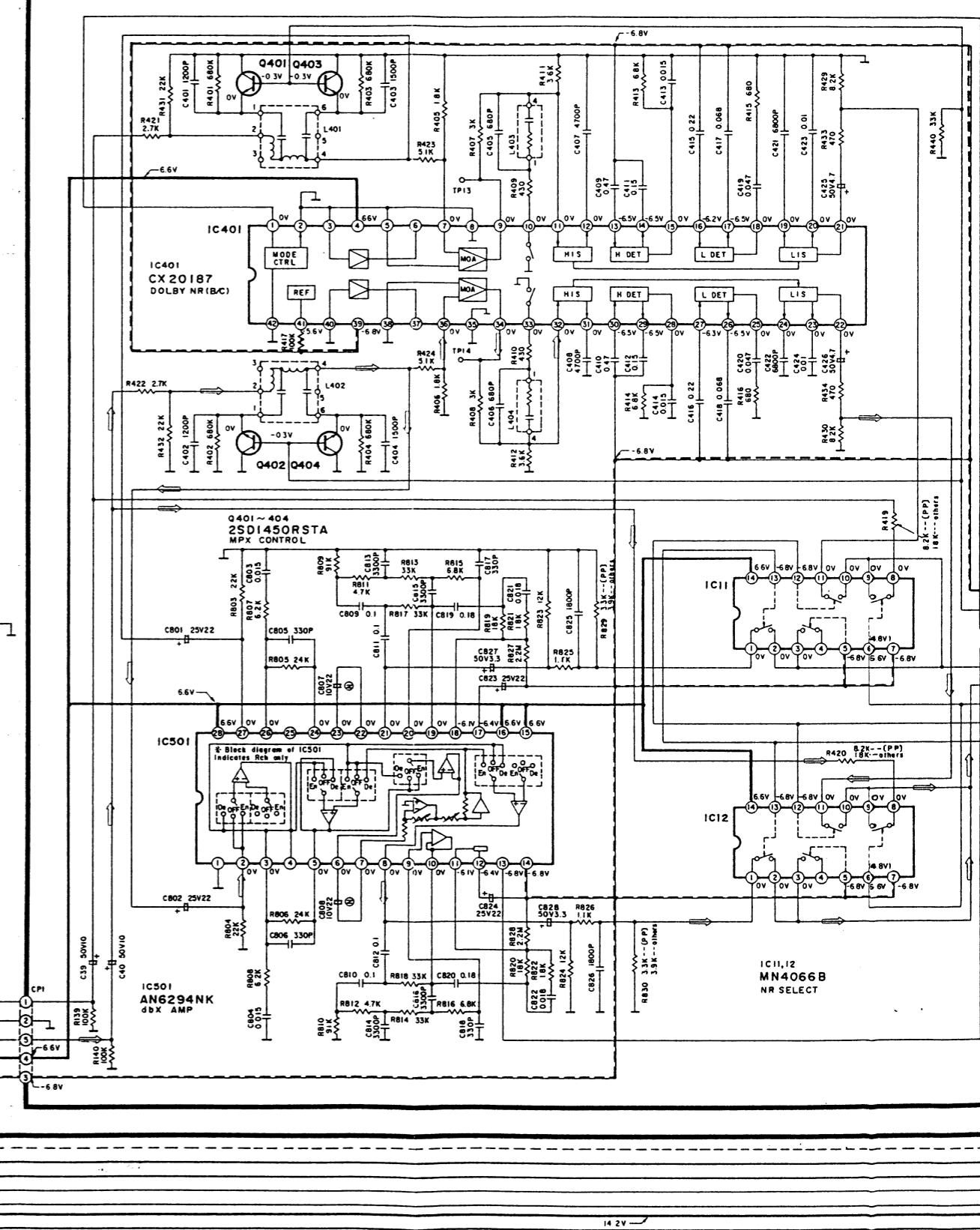
## \* Caution!

IC and LSI are sensitive to static electricity.  
 Secondary trouble can be prevented by taking care during repair.  
 \* Cover the parts boxes made of plastics with aluminum foil.  
 \* Ground the soldering iron.  
 \* Put a conductive mat on the work table.  
 \* Do not touch the legs of IC or LSI with the fingers directly.

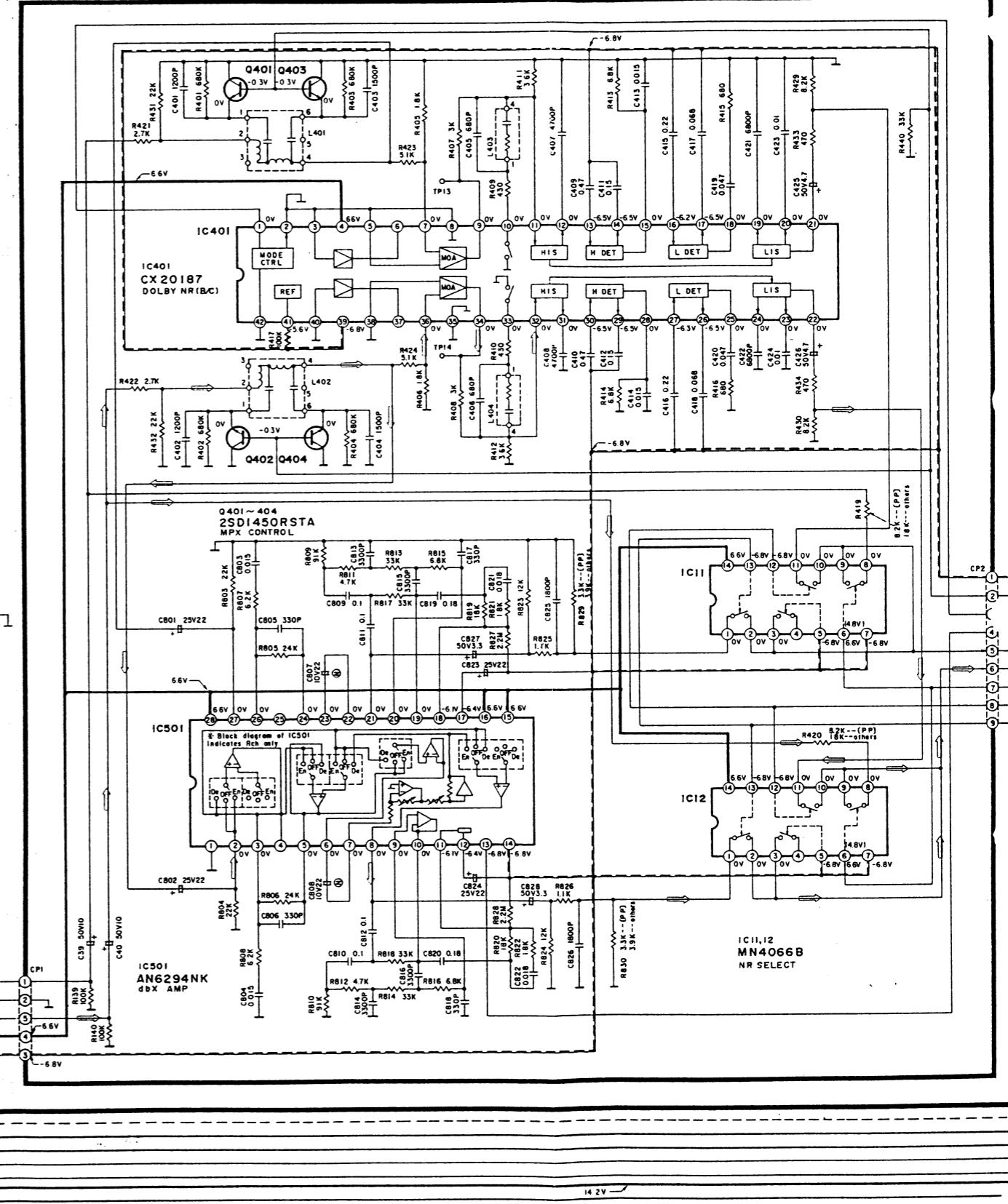
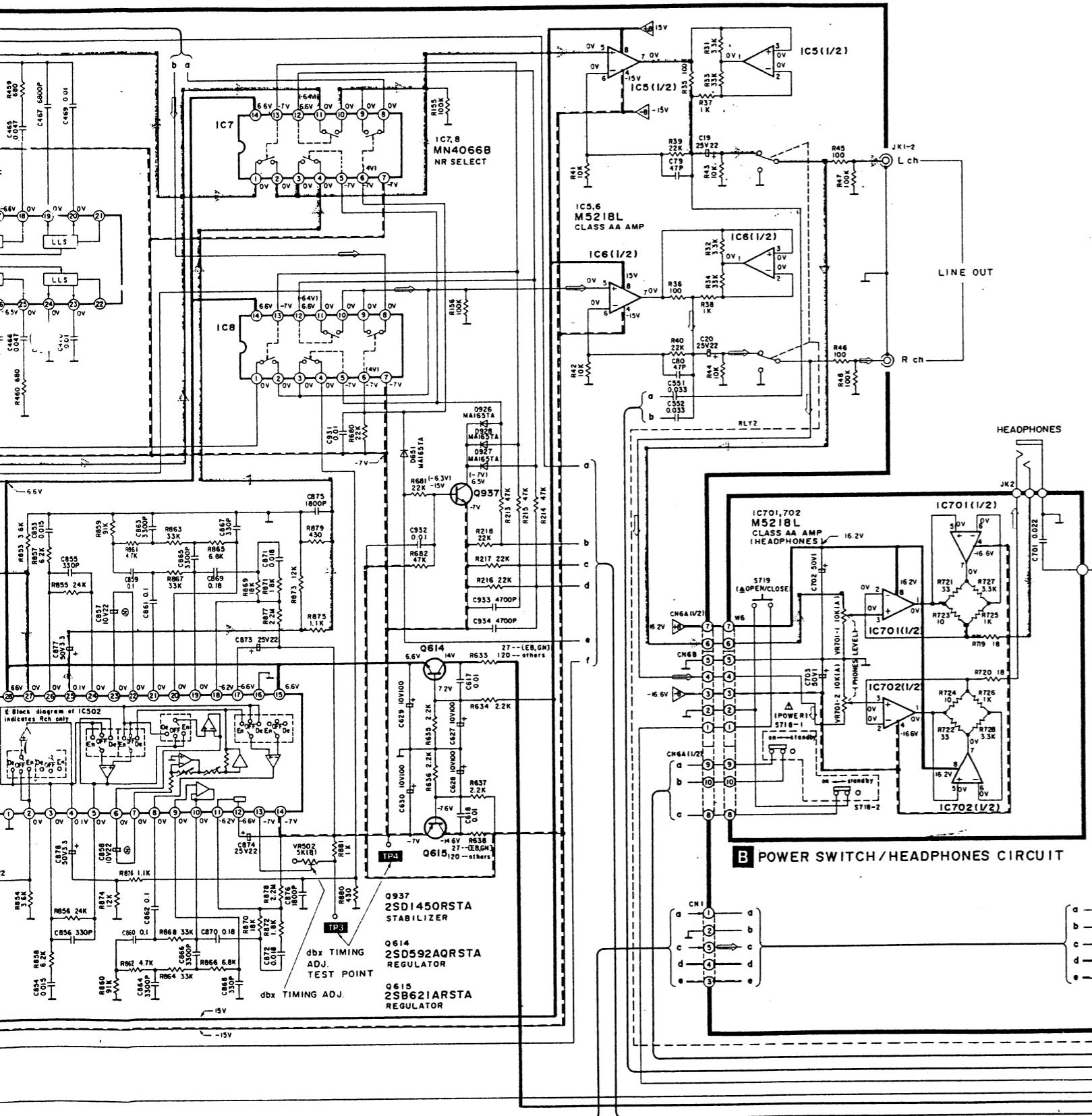


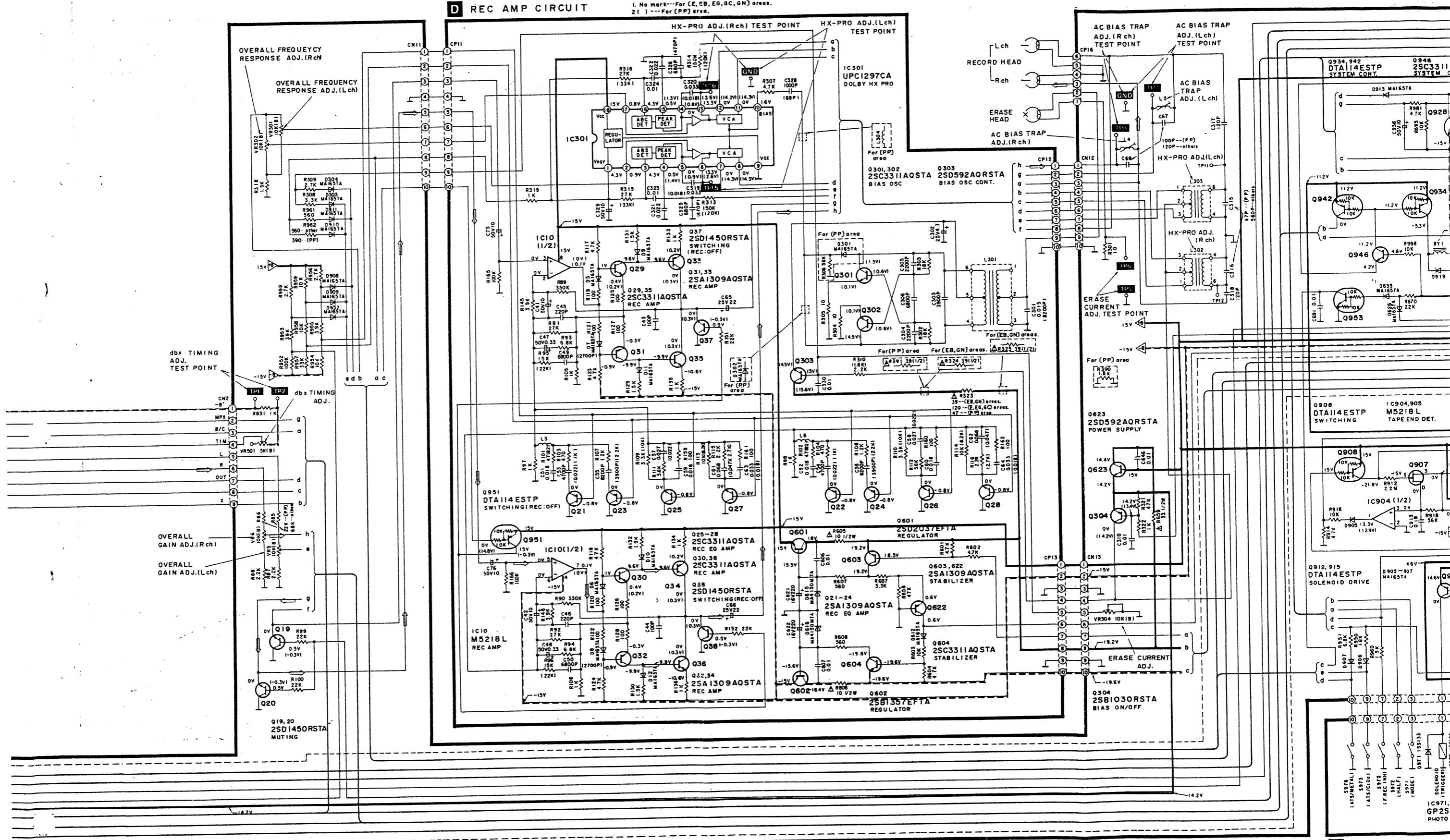


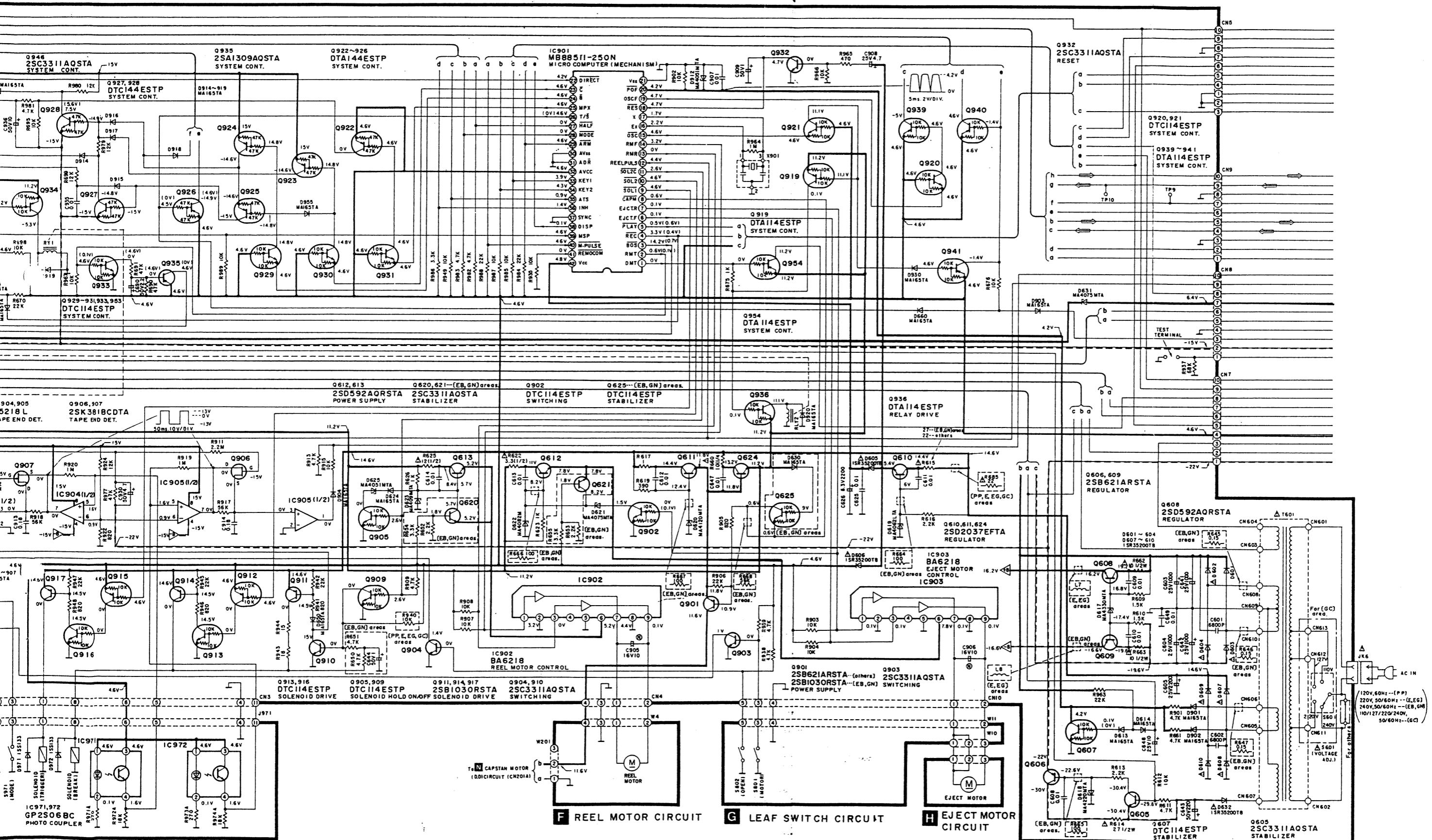
**C dbX/DOLBY NR CIRCUIT**



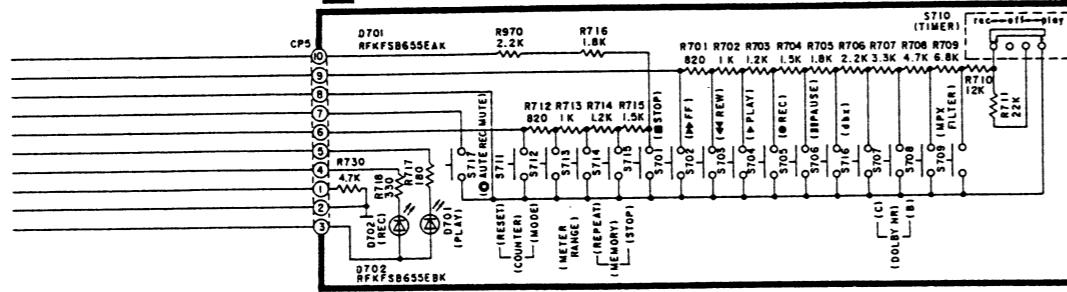
#### C dbX/DOLBY NR CIRCUIT



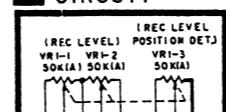




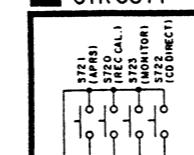
## I OPERATION SWITCH CIRCUIT



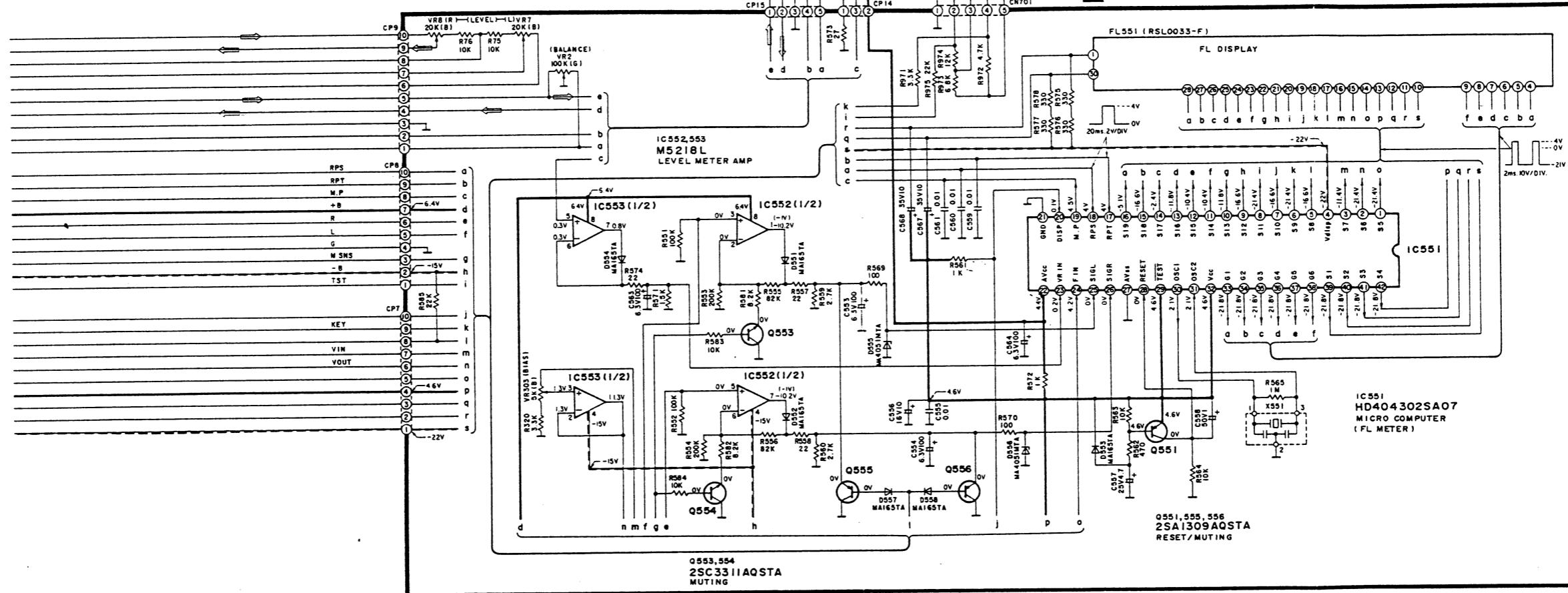
J REC LEVEL  
CIRCUIT

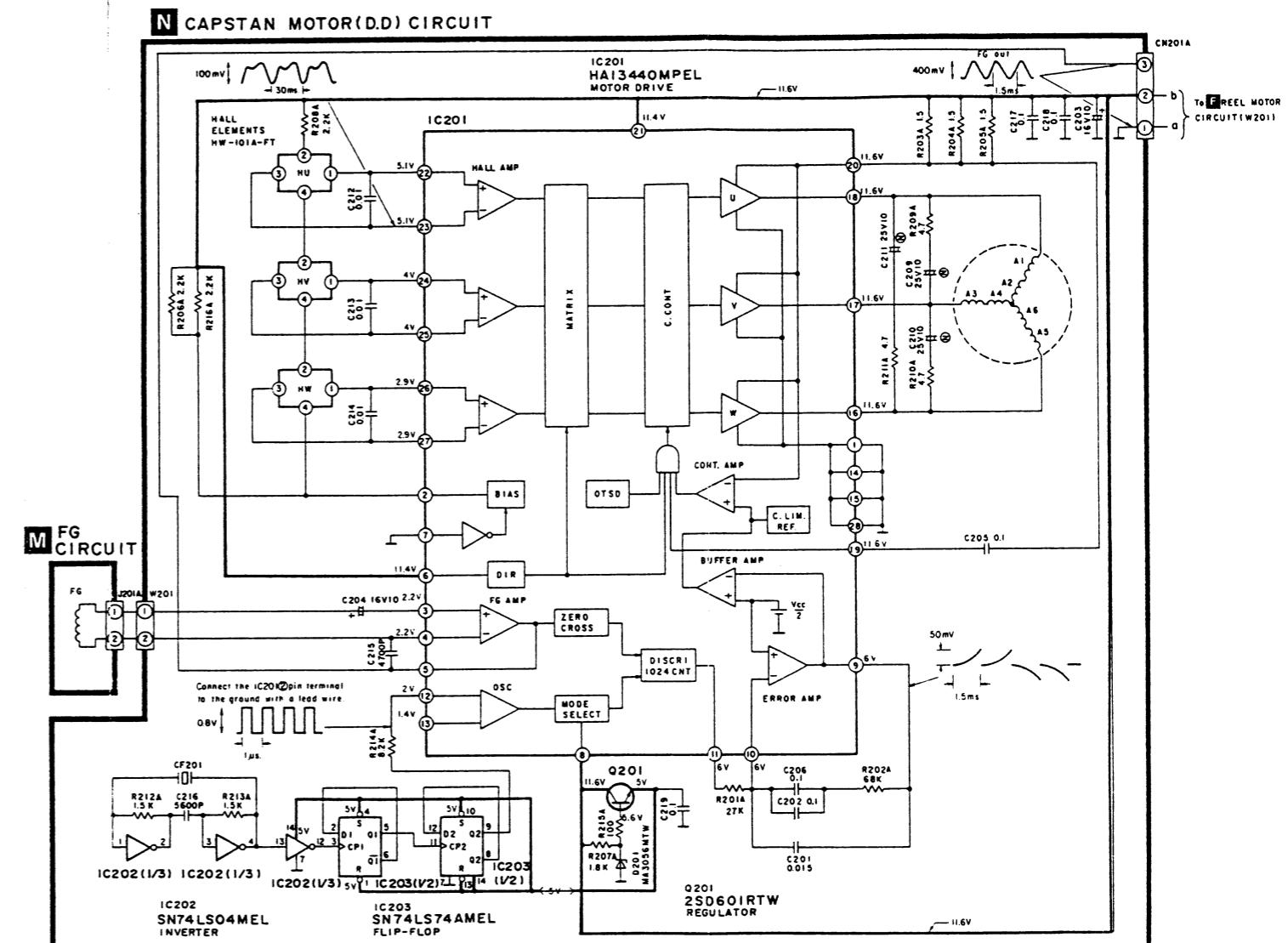
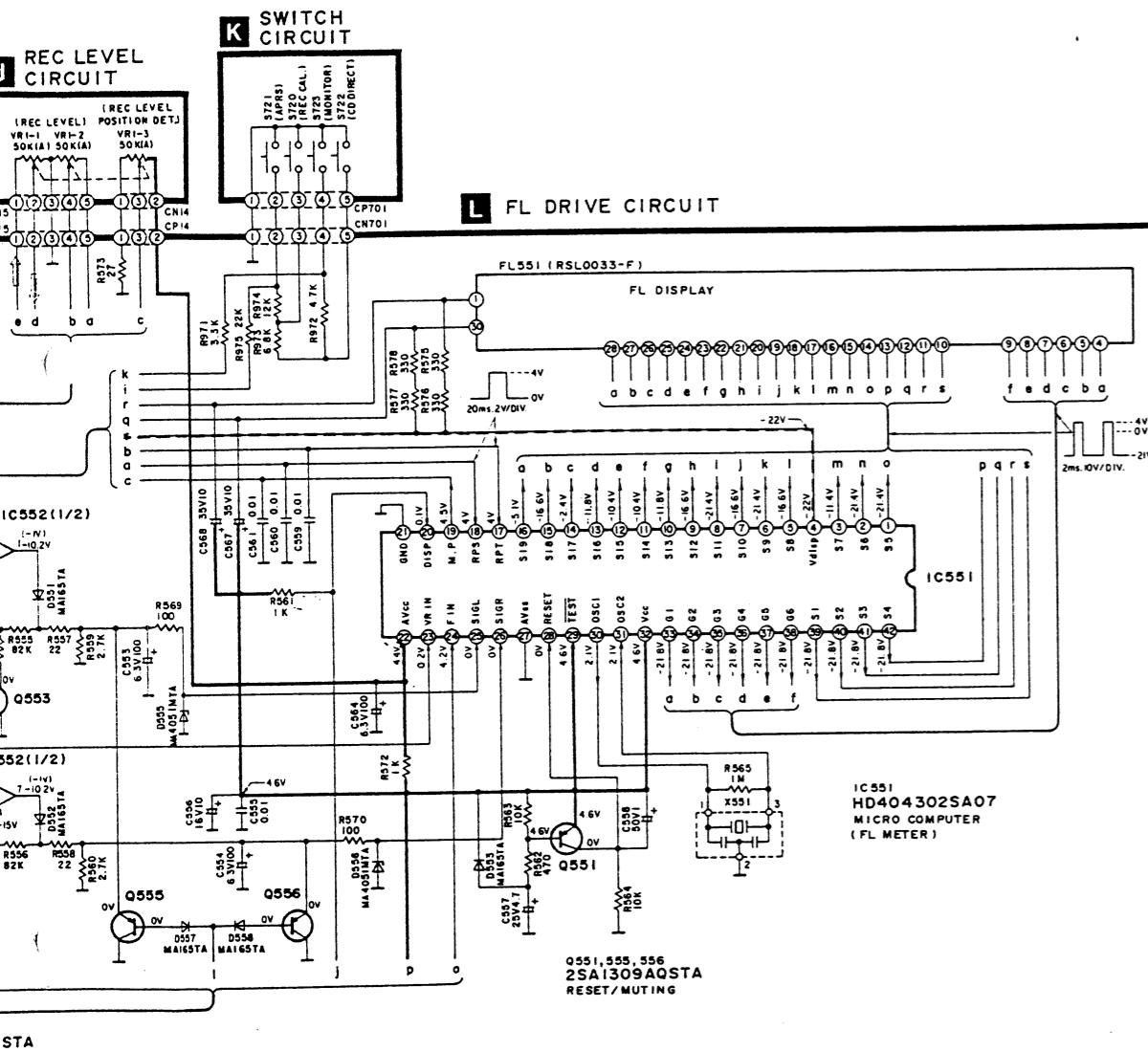


## **K** SWITCH CIRCUIT



## L FL DRIVE CIRCUIT

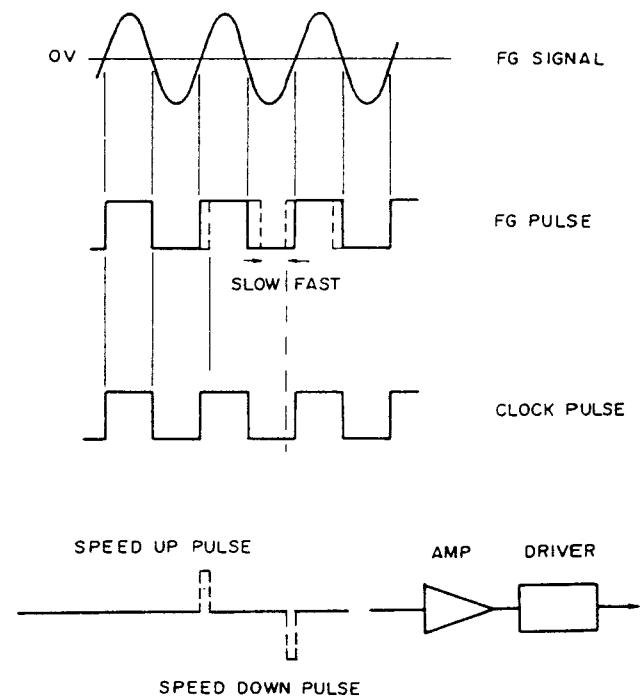




## ■ TROUBLESHOOTING OF DIRECT DRIVE MOTOR

### • OUTLINE OF THE DIRECT DRIVE MOTOR SYSTEM

The capstan motor is actuated by the DD motor digital servo system. The FG pulse is generated after the detection of the zero crosspoint, and the reference signal generated from the quartz oscillator is compared with this FG pulse. From this comparison, the accelerated and reduced speed pulses are generated, causing the driving coil to function.



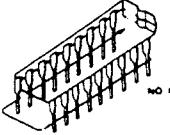
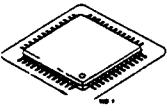
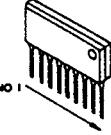
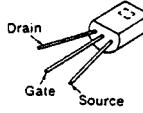
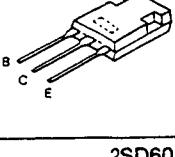
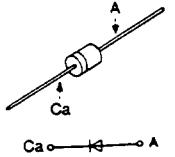
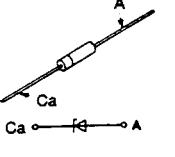
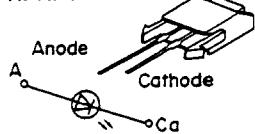
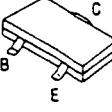
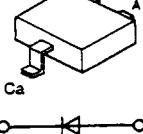
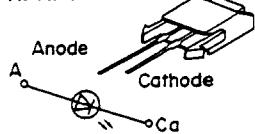
### • TROUBLESHOOTING OF DIRECT DRIVE MOTOR

Problem	Possible Cause	Check Points
1. The motor does not rotate.	1. No power supply (+12V) 2. The Hall element has failed (Current does not flow). 3. The ceramic (or crystal) does not oscillate.	• Check the voltage applied to the connector. • Check the DC potential on IC201 pins ② ~ ⑦. * Check the waveform of IC201 pin ②.
2. The motor does not rotate properly. (When pressed, it stops at certain angles. Sometimes it does not rotate even if power is ON.)	1. The coil is broken or not properly soldered. 2. Output of the Hall element is not proper.	* Check the conductance of the coil. If normal, the resistances between IC201 pins ⑯ ~ ⑰, ⑰ ~ ⑯, ⑯ ~ ⑯, will reach 20 ohms. • Check the waveform of IC201 pins ② ~ ⑦.
3. The motor is out of control.	1. The FG coil is broken.	• Check the waveform of IC pin ⑤. • Check if the FG coil is broken.
4. Abnormal wow	1. Same as those described for problem 2.	

**Note:** Check the points marked with an asterisk (\*) by removing the DD motor control P.C.B. and then connecting IC201 pin ② to GND with a lead wire. (After the DD motor control P.C.B. is removed, current will start flowing through the coil, heating the IC.)

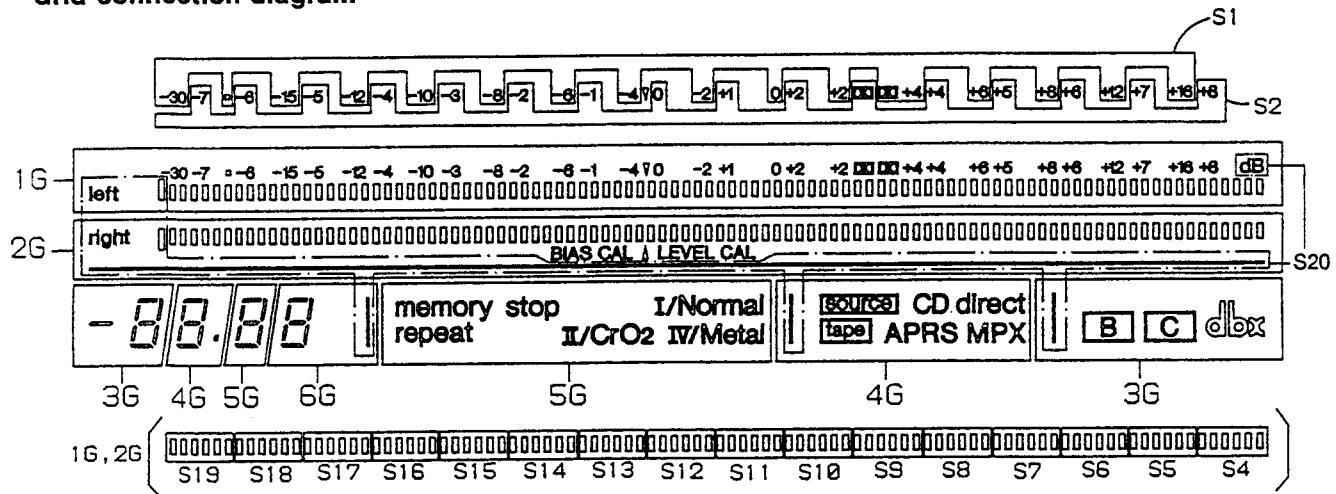


## ■ TERMINAL GUIDE OF IC'S, TRANSISTORS AND DIODES

 <table border="1"> <tr><td>MN4066B</td><td>14 Pin</td></tr> <tr><td>UPC1297CA</td><td>18 Pin</td></tr> <tr><td>AN6294NK</td><td>28 Pin</td></tr> <tr><td>CX20187</td><td>42 Pin</td></tr> <tr><td>HD404302SA07</td><td>42 Pin</td></tr> <tr><td>MB88511-250N</td><td>42 Pin</td></tr> </table>	MN4066B	14 Pin	UPC1297CA	18 Pin	AN6294NK	28 Pin	CX20187	42 Pin	HD404302SA07	42 Pin	MB88511-250N	42 Pin	 <p>HA13440MPEL 28 Pin</p>	 <table border="1"> <tr><td>M5238L</td><td>8 Pin</td></tr> <tr><td>M5219L</td><td>8 Pin</td></tr> <tr><td>M5218L</td><td>8 Pin</td></tr> <tr><td>BA6218</td><td>9 Pin</td></tr> </table>	M5238L	8 Pin	M5219L	8 Pin	M5218L	8 Pin	BA6218	9 Pin	<p>2SK381BCDTA 2SK170BLV</p> 
MN4066B	14 Pin																						
UPC1297CA	18 Pin																						
AN6294NK	28 Pin																						
CX20187	42 Pin																						
HD404302SA07	42 Pin																						
MB88511-250N	42 Pin																						
M5238L	8 Pin																						
M5219L	8 Pin																						
M5218L	8 Pin																						
BA6218	9 Pin																						
 <p>2SB621ARSTA 2SD592AQRSTA</p>	 <p>2SA1309AQSTA 2SC3311AQSTA 2SD1450RSTA 2SB1030RSTTA</p>	 <p>DTC114ESTP DTC144ESTP</p>	 <p>DTA114ESTP DTA144ESTP</p>																				
 <p>2SB1357EFTA 2SD2037EFTA</p>	 <p>MA165TA 1SR35200TB 1SS133</p>	 <p>MA4051MTA MA4062LTA MA4075MTA MA4082MTA MA4150MTA</p>	 <p>RFKFSB655EAK RFKFSB655EBK</p>																				
 <p>2SD601RTW</p>	 <p>SN74LS04MEL 14 Pin SN74LS74AMEL 14 Pin</p>	 <p>MA3056MTW</p>	 <p>Anode A Cathode Ca</p>																				

## ■ INTERNAL CONNECTION OF FL

- Grid connection diagram



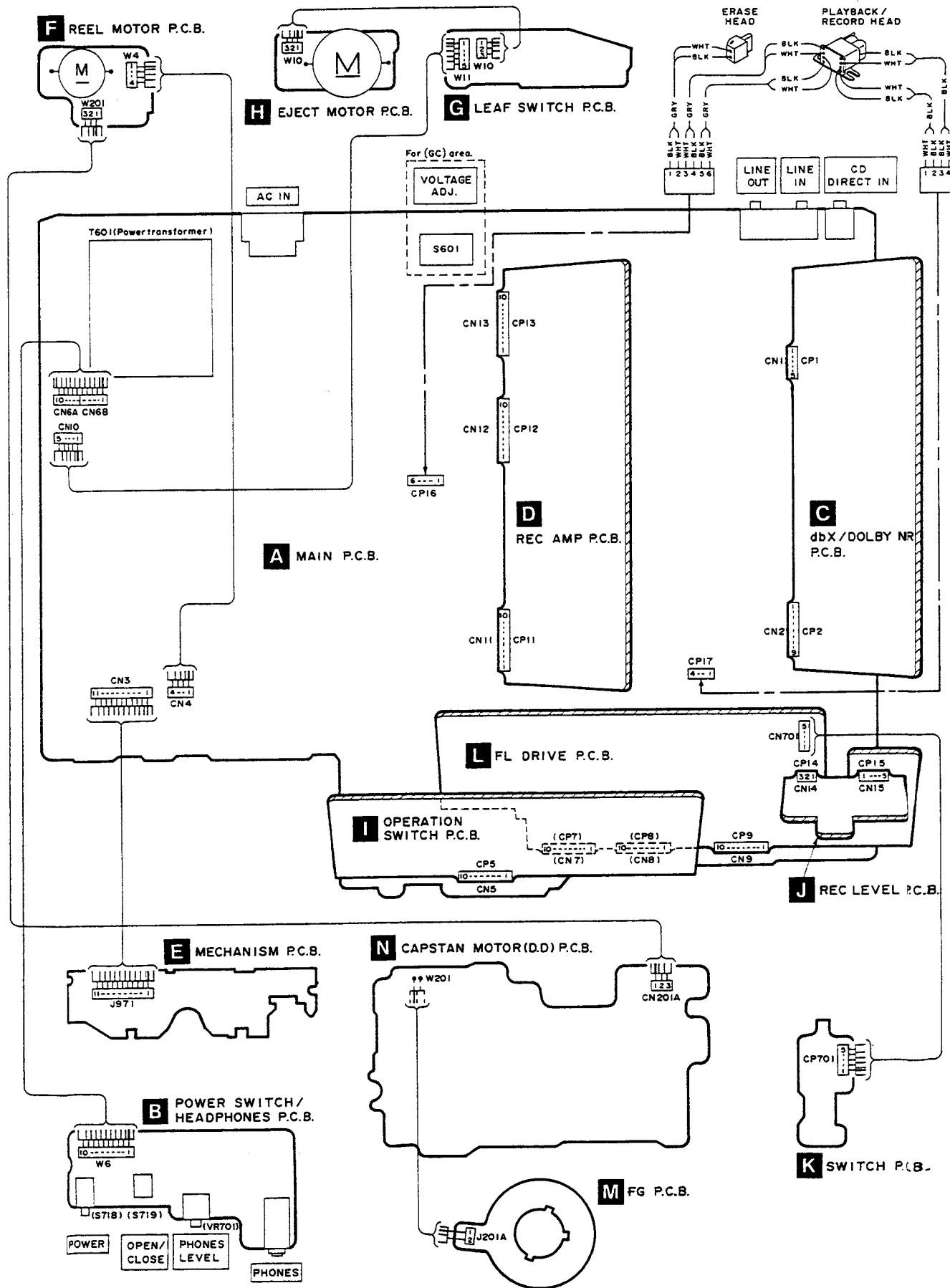
- Anode connection table

	1G	2G	3G	4G	5G	6G
S1	S1	LEVEL CAL	-	APRS	-	-
S2	S2	BIAS CAL	-	-	-	-
S3	▼	▲	-	-	-	-
S4			-	-	-	-
S5			-	-	-	-
S6			-	-	memory	-
S7			-	-	repeat	-
S8			-	tape	stop	-
S9			B	source	-	-
S10			C	CD direct	I / Normal	-
S11			dbx	MPX	II / CrO <sub>2</sub>	-
S12			—	-	IV / Metal	-
S13			a	a	a	a
S14			b	b	b	b
S15			f	f	f	f
S16			g	g	g	g
S17			c	c	c	c
S18			e	e	e	e
S19			d	d	d	d
S20	left	dB	right		-	

- Pin connection

PIN NO.	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1
CONNECTION	N	N	N	N	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	N	6	5	4	3	2	1	S	N	N	N	F	F				
CONNECTION	P	P	P	P	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	C	G	G	G	G	G	20	P	P	P	P	1	1				
PIN NO.	55	54	53	52	51	50	49	48	47	46	45	44	43	42	41																									
CONNECTION	F	F	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	F	F			
CONNECTION	2	2	P	P	P	P	P	P	P	P	P	P	P	P	P	P	P	P	P	P	P	P	P	P	P	P	P	P	P	P	P	P	P	P	P	P	1	1		

## ■ WIRING CONNECTION DIAGRAM





## PRINTED CIRCUIT BOARDS

A

8

C

2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100

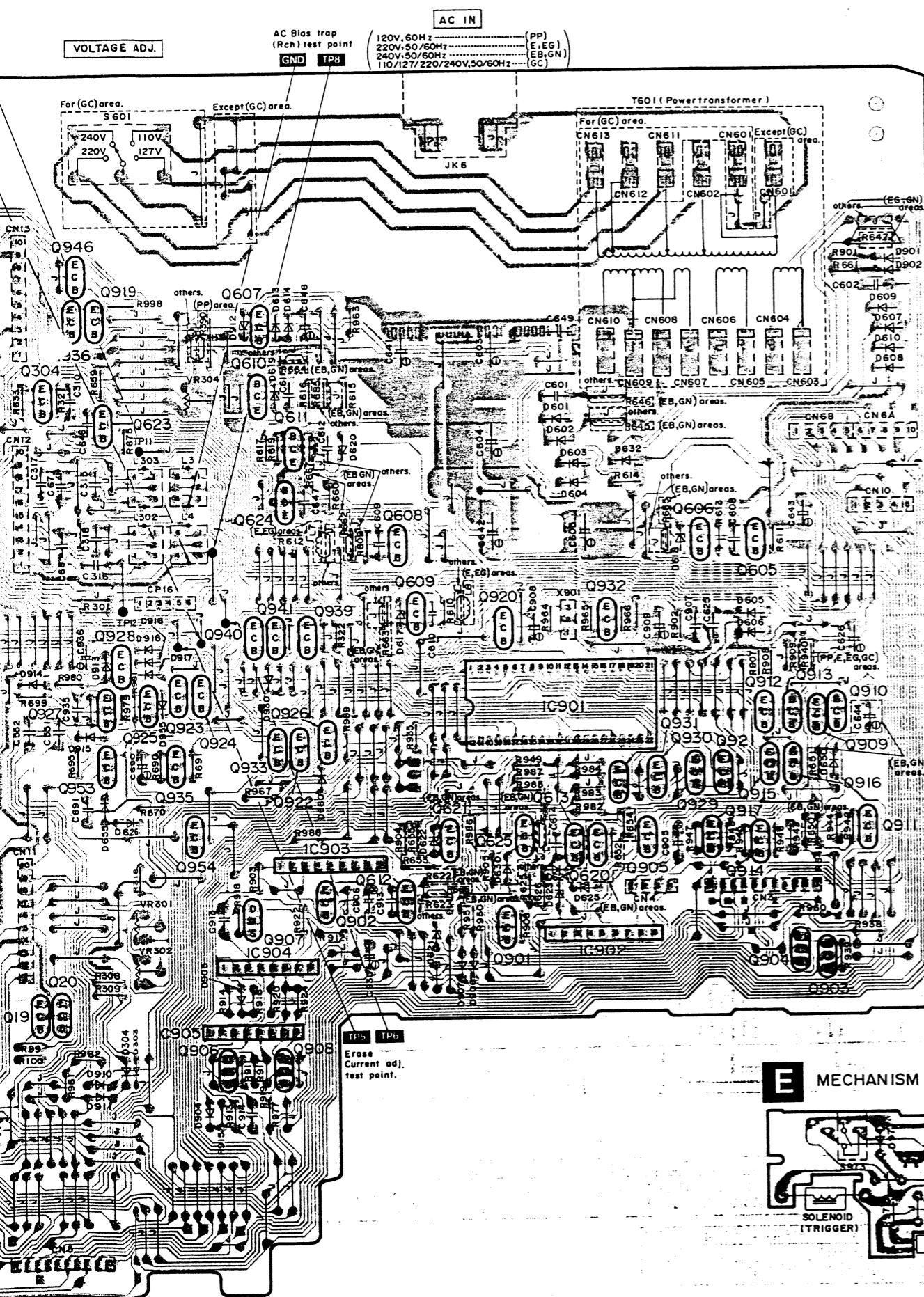
# INTED CIRCUIT BOARDS

<b>VOLTAGE ADJ.</b>	<b>AC IN</b>
AC Bias trap	120V, 60Hz.....(PP)
(Rch) test point	220V, 50/60Hz.....(E,EG)
	240V, 50/60Hz.....(EB,EG)

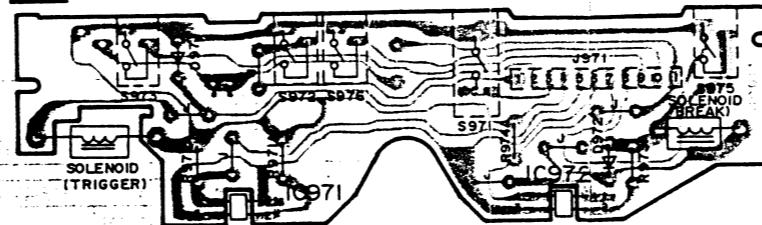
E MECHANISM P.C.B.

Detailed description: This is a high-contrast, black and white photograph of a printed circuit board (PCB). The board features a complex network of copper traces, pads, and component mounting holes. Several integrated circuit packages are visible, with labels such as 'S971', 'S975', and 'S97' placed above them. A rectangular component, likely a solenoid, is labeled 'SOLENOID (TRIGGER)' with a small diagram showing its internal structure. Other labels include 'C971' and 'C972' near the bottom. The overall image is grainy and has a technical, industrial feel.

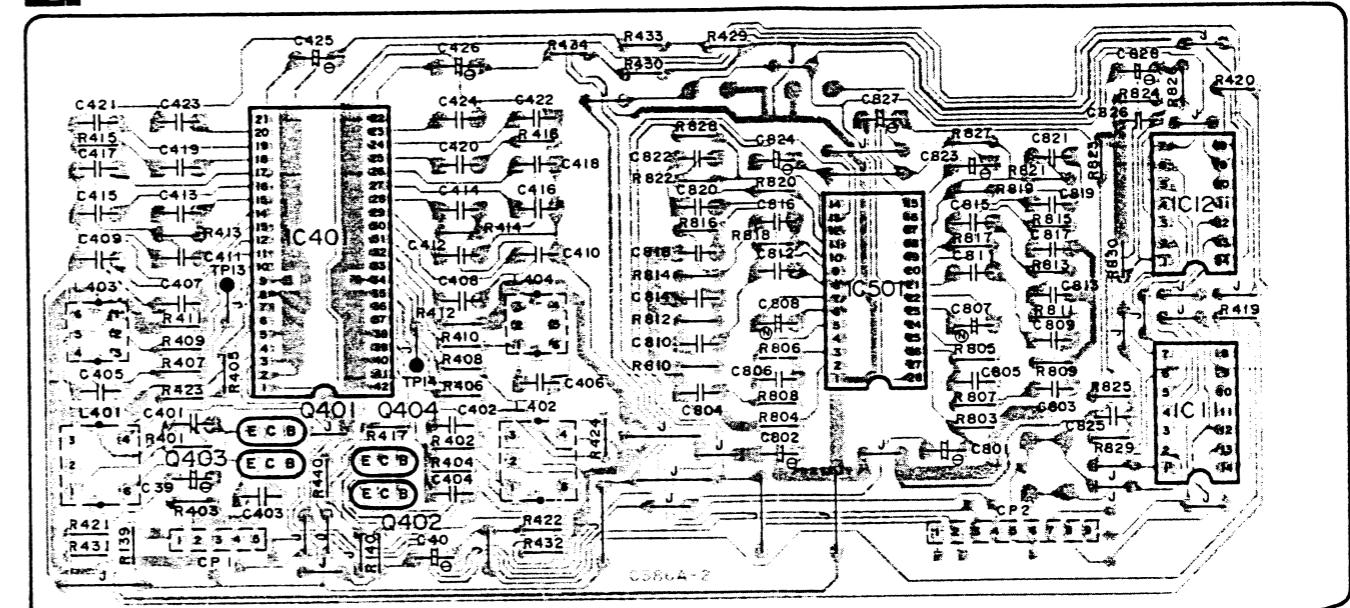
5 6 7 8 9 10 11



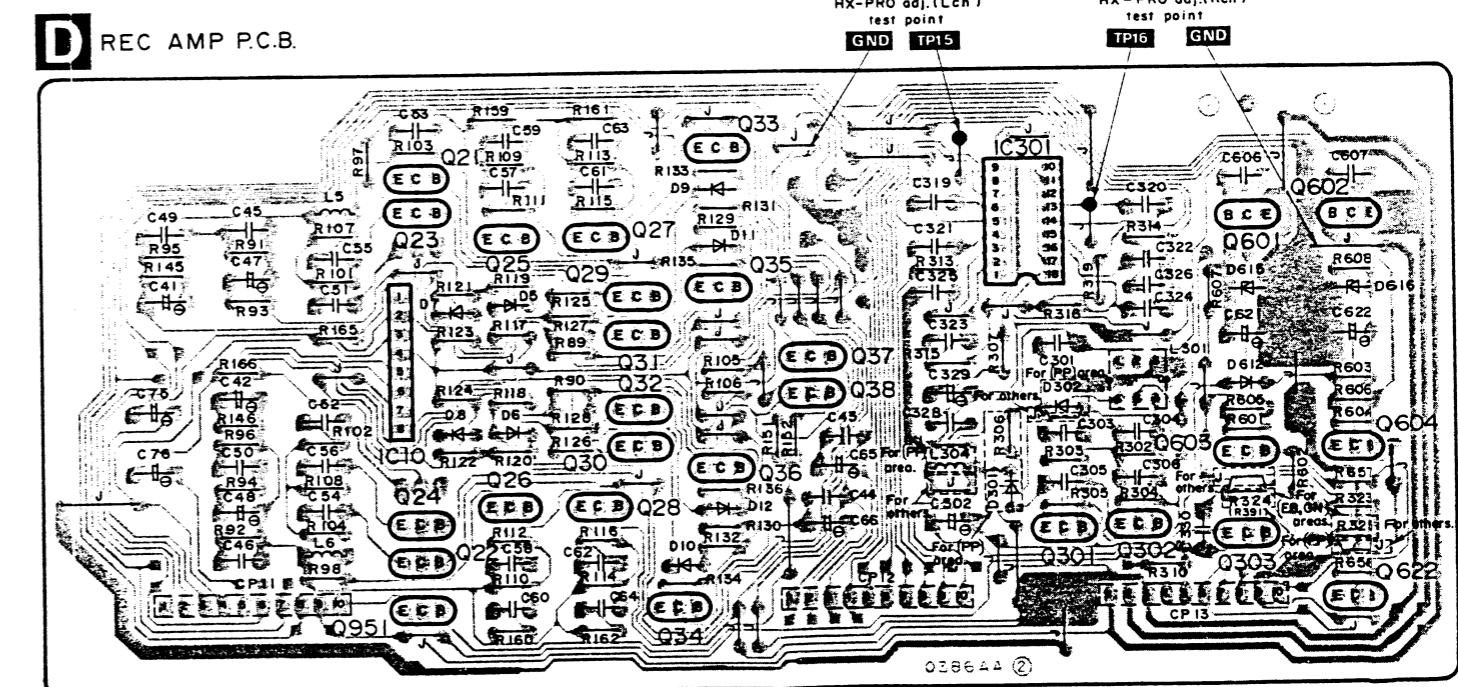
**F** MECHANISM P.C.B



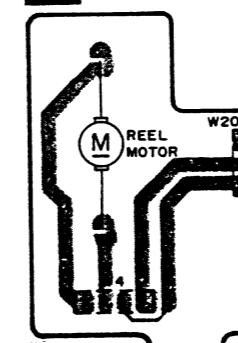
dbX/DOLBY NR P.C.



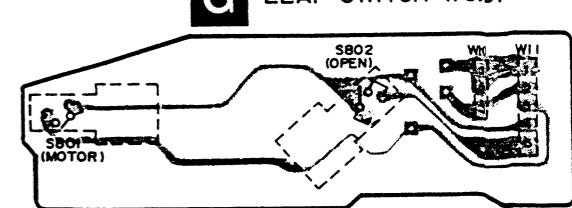
REC AMP P.C.I.



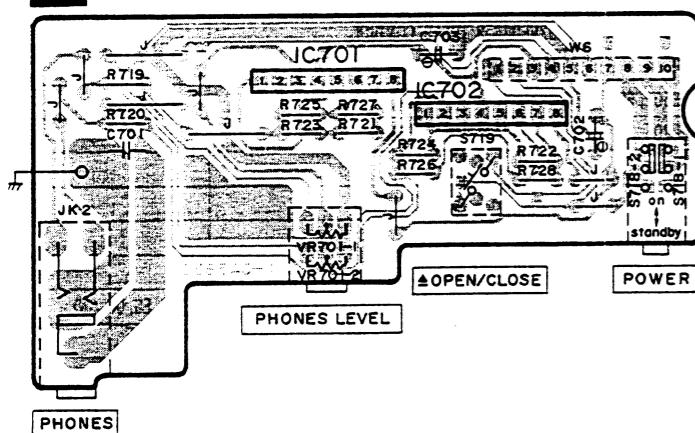
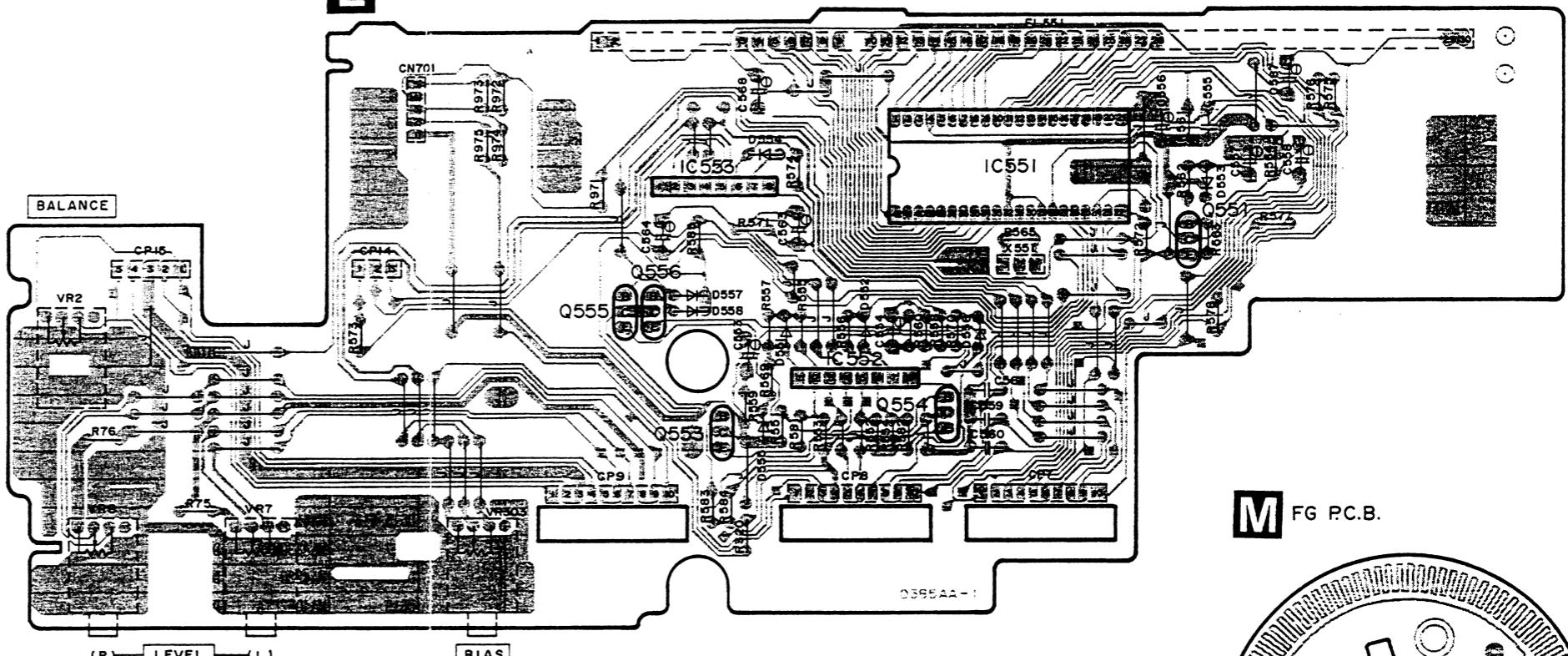
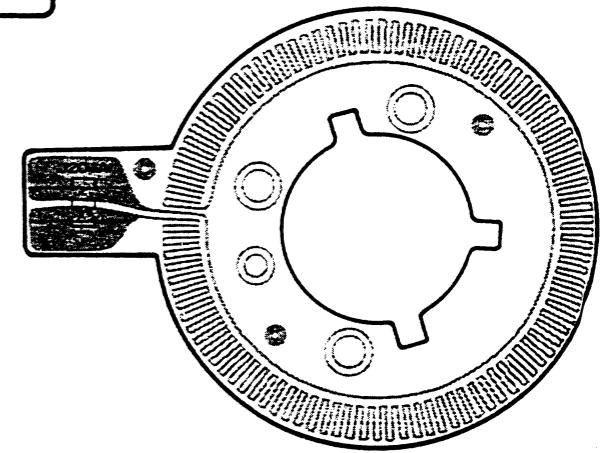
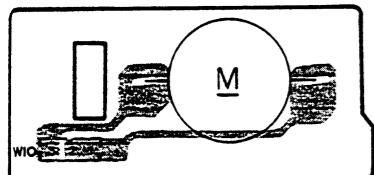
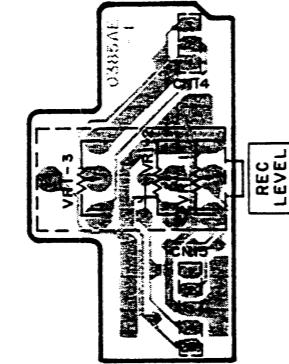
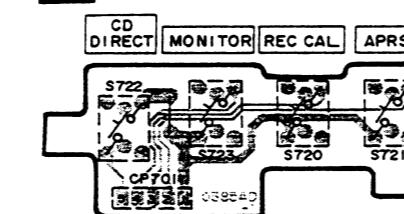
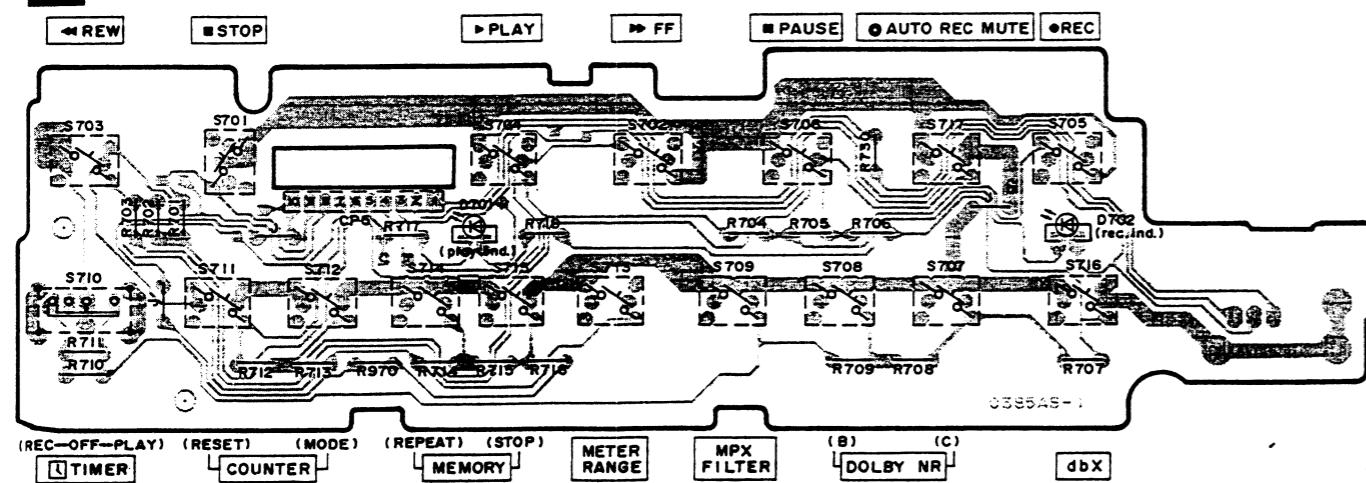
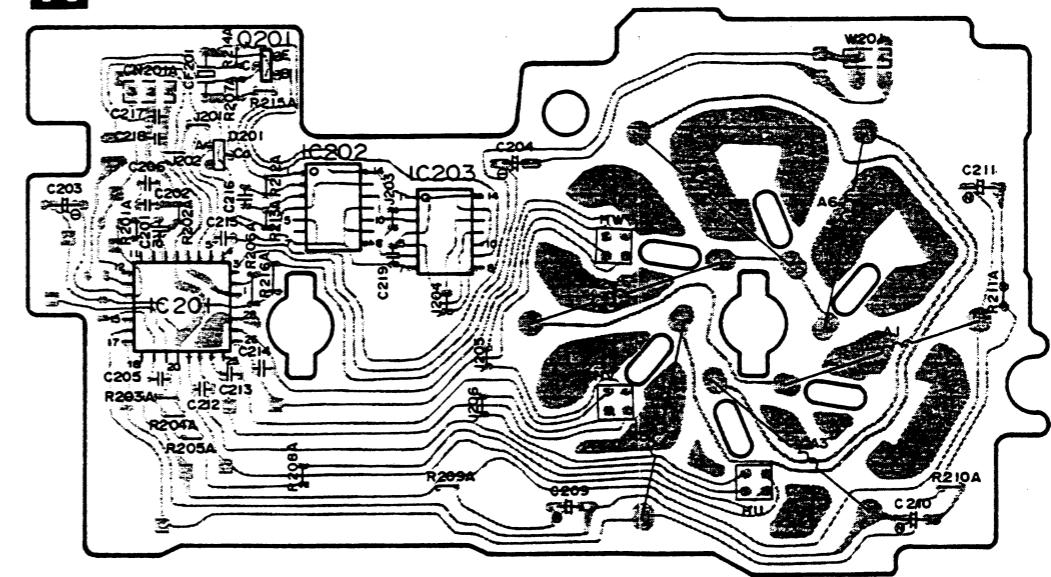
**F** REEL MOTOR P.C.B.



**G** LEAF SWITCH P.C.B.



15 16 17 18 19 20 21 22 23 24

**B** POWER SWITCH/HEADPHONES P.C.B.**L** FL DRIVE P.C.B.**M** FG P.C.B.**H** EJECT MOTOR P.C.B.**J** REC LEVEL P.C.B.**K** SWITCH P.C.B.**I** OPERATION SWITCH P.C.B.**N** CAPSTAN MOTOR (D.D) P.C.B.

## REPLACEMENT PARTS LIST

Notes : \* Important safety notice:  
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 \* The parenthesized indications in the Remarks columns specify the areas. (Refer to the cover page for area.)  
 Parts without these indications can be used for all areas.

Ref. No.	Part No.	Part Name & Description	Remarks
		INTEGRATED CIRCUIT(S)	
IC1	M5219L	PLAYBACK EQUALIZER AMP	
IC2	M5219L	PLAYBACK CORRECT PHASE	
IC3	M5238L	INPUT SELECTOR	
IC4-6	M5218L	LINE OUT AMP	
7-9	MN4066B	SELECTOR	
IC10	M5218L	REC AMP	
IC11, 12	MN4066B	REC AMP INPUT SELECTOR	
IC13	M5218L	MUSIC SELECTOR AMP	
IC201	HA13440MPEL	MOTOR DRIVE	
IC202	SN74LS04MEL	INVERTER	
IC203	SN74LS74AMEL	FLIP-FLOP	
IC301	UPC1297CA	DOLBY HX PRO	
IC401	CX20187	DOLBY B/C NR	
IC451	CX20187	DOLBY B/C NR	
IC501, 502	AN6294NK	dbx	
IC551	HD404302SA07	MICROCOMPUTER; FL METER	
IC552, 553	M5218L	METER BUFFER AMP	
IC701, 702	M5218L	H. P.: Class AA AMP	
IC901	M88511-250N	MICROCOMPUTER; MECHANICAL	
IC902, 903	BA6218	MOTOR CONTROL	
IC904, 905	M5218L	REPEAT	
IC971, 972	GP2S06BC	PHOTO COUPLER	
		TRANSISTOR(S)	
Q1-4	2SK170BLV	TRANSISTOR	
Q5-8	2SK381BCDTA	TRANSISTOR	
Q9, 10	2SC3311AQSTA	TRANSISTOR	
Q11-16	2SA1309AQSTA	TRANSISTOR	
Q17	2SC3311AQSTA	TRANSISTOR	
Q18-20	2SD1450RSTA	TRANSISTOR	
Q21-24	2SA1309AQSTA	TRANSISTOR	
Q25-30	2SC3311AQSTA	TRANSISTOR	
Q31-34	2SA1309AQSTA	TRANSISTOR	
Q35, 36	2SC3311AQSTA	TRANSISTOR	
Q37, 38	2SD1450RSTA	TRANSISTOR	
Q201	2SD601RTW	TRANSISTOR	
Q301, 302	2SC3311AQSTA	TRANSISTOR	
Q303	2SD592AQRSTA	TRANSISTOR	
Q304	2SB1030RSTTA	TRANSISTOR	
Q401-404	2SD1450RSTA	TRANSISTOR	
Q551	2SA1309AQSTA	TRANSISTOR	
Q553, 554	2SC3311AQSTA	TRANSISTOR	
Q555, 556	2SA1309AQSTA	TRANSISTOR	

Ref. No.	Part No.	Part Name & Description	Remarks
Q601	2SD2037EFTA	TRANSISTOR	
Q602	2SB1357EFTA	TRANSISTOR	
Q603	2SA1309AQSTA	TRANSISTOR	
Q604, 605	2SC3311AQSTA	TRANSISTOR	
Q606	2SB621ARSTA	TRANSISTOR	
Q607	DTC114ESTP	TRANSISTOR	
Q608	2SD592AQRSTA	TRANSISTOR	
Q609	2SB621ARSTA	TRANSISTOR	
Q610, 611	2SD2037EFTA	TRANSISTOR	
Q612-614	2SD592AQRSTA	TRANSISTOR	
Q615	2SB621ARSTA	TRANSISTOR	
Q616	2SD592AQRSTA	TRANSISTOR	
Q617	2SB621ARSTA	TRANSISTOR	
Q618	2SD592AQRSTA	TRANSISTOR	
Q619	2SB621ARSTA	TRANSISTOR	
Q620, 621	2SC3311AQSTA	TRANSISTOR	(EB, GN)
Q622	2SA1309AQSTA	TRANSISTOR	
Q623	2SD592AQRSTA	TRANSISTOR	
Q624	2SD2037EFTA	TRANSISTOR	
Q625	DTC114ESTP	TRANSISTOR	(EB, GN)
Q901	2SB621ARSTA	TRANSISTOR	(PP, E, EG, GC)
Q901	2SB1030RSTTA	TRANSISTOR	(EB, GN)
Q902	DTC114ESTP	TRANSISTOR	
Q903, 904	2SC3311AQSTA	TRANSISTOR	
Q905	DTC114ESTP	TRANSISTOR	
Q906, 907	2SK381BCDTA	TRANSISTOR	
Q908	DTA114ESTP	TRANSISTOR	
Q909	DTC114ESTP	TRANSISTOR	
Q910	2SC3311AQSTA	TRANSISTOR	
Q911	2SB1030RSTTA	TRANSISTOR	
Q912	DTA114ESTP	TRANSISTOR	
Q913	DTC114ESTP	TRANSISTOR	
Q914	2SB1030RSTTA	TRANSISTOR	
Q915	DTA114ESTP	TRANSISTOR	
Q916	DTC114ESTP	TRANSISTOR	
Q917	2SB1030RSTTA	TRANSISTOR	
Q919	DTA114ESTP	TRANSISTOR	
Q920, 921	DTC114ESTP	TRANSISTOR	
Q922-926	DTA144ESTP	TRANSISTOR	
Q927, 928	DTC144ESTP	TRANSISTOR	
Q929-931	DTC114ESTP	TRANSISTOR	
Q932	2SC3311AQSTA	TRANSISTOR	
Q933	DTC114ESTP	TRANSISTOR	
Q934	DTA114ESTP	TRANSISTOR	
Q935	2SA1309AQSTA	TRANSISTOR	
Q936	DTA114ESTP	TRANSISTOR	
Q937	2SD1450RSTA	TRANSISTOR	

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
Q939-942	DTA114ESTP	TRANSISTOR		VR303	EVJ02VF04B53	BIAS CONTROL	
Q945, 946	2SC3311AQSTA	TRANSISTOR		VR304	EVNDXAA00B14	BIAS CURRENT ADJ.	
Q951	DTA114ESTP	TRANSISTOR		VR501, 502	EVNDXAA00B53	dbx TIMING ADJ.	
Q953	DTC114ESTP	TRANSISTOR		VR701	EVU57A043A14	HEADPHONES CONTROL	
Q954	DTA114ESTP	TRANSISTOR				COIL(S)	
		DIODE(S)					
D1-12	MA165TA	DIODE		L1, 2	SLQX272-1YT	COIL	
D201	MA3056MTW	DIODE		L3, 4	RL20003	COIL	(E, EB, EG, GC, GN)
D301, 302	MA165TA	DIODE	(PP)	L3, 4	RL20005	COIL	(PP)
D303, 304	MA165TA	DIODE		L5, 6	SLQX272-1YT	COIL	
D551-554	MA165TA	DIODE		L7, 8	ELEPK3R3KA	COIL	(E, EG)
D555, 556	MA4051MTA	DIODE		L301	SL0984-K	COIL	
D557, 558	MA165TA	DIODE		L302, 303	SL0981-K	COIL	
D601-610	1SR35200TB	DIODE	$\Delta$	L304	RLQZB822KT-D	COIL	(PP)
D612-614	MA165TA	DIODE		L401, 402	QLM9210K	COIL	
D615, 616	MA4150MTA	DIODE		L403, 404	SLM1B12-K	COIL	
D617	MA4330MTA	DIODE		L451, 452	SLM1B12-K	COIL	
D618	MA4220	DIODE				TRANSFORMER(S)	
D619	MA4062LT	DIODE					
D620	MA4120MTA	DIODE		T601	RTP1L4B002-V	POWER TRANSFORMER	(EB, GN) $\Delta$
D621	MA4075MTA	DIODE		T601	RTP1L4C002-V	POWER TRANSFORMER	(PP) $\Delta$
D622	MA4082MTA	DIODE		T601	RTP1L4E002-V	POWER TRANSFORMER	(E, EG) $\Delta$
D623	MA4091MTA	DIODE		T601	RTP1L4E003-V	POWER TRANSFORMER	(GC) $\Delta$
D624	MA165TA	DIODE				OSCILLATOR(S)	
D625	MA4051MTA	DIODE					
D626	MA165TA	DIODE					
D630	MA165TA	DIODE	(EB, GN)	X551	EFOGC4004T4	CERAMIC FILTER(4MHz)	
D631	MA4075MTA	DIODE		X901	EFOGC6004T4	CERAMIC FILTER(6MHz)	
D632	1SR35200TB	DIODE	$\Delta$			DISPLAY TUBE	
D650-652	MA165TA	DIODE		FL551	RLS0033-F	DISPLAY TUBE	
D655	MA165TA	DIODE				SWITCH(ES)	
D660	MA165TA	DIODE					
D701	RFKFSB655EAK	L. E. D. ASS'Y					
D702	RFKFSB655EBK	L. E. D. ASS'Y					
D901-911	MA165TA	DIODE		S601	SSR187-1	VOLTAGE SELECTOR	(GC) $\Delta$
D912	MA4051MTA	DIODE		S701	EVQQTG05R	STOP	
D913-928	MA165TA	DIODE		S702	EVQQTG05R	F. F.	
D93C	MA165TA	DIODE		S703	EVQQTG05R	REW	
D955	MA165TA	DIODE		S704	EVQQTG05R	PLAY	
D971, 972	ISS133	DIODE		S705	EVQQTG05R	REC	
		VARIABLE RESISTOR(S)		S706	EVQQTG05R	PAUSE	
				S707	EVQQTG05R	DOLBY NR C	
VR1	EWGU2A029A54	REC LEVEL CONTROL		S708	EVQQTG05R	DOLBY NR B	
VR2	EVJ02SF06G15	BALANCE CONTROL		S709	EVQQTG05R	MPX	
VR3, 4	EVNDXAA00B53	PLAYBACK GAIN ADJ.		S710	SSS166	TIMER	
VR5, 6	EVNDXAA00B14	OVERALL GAIN ADJ.		S711	EVQQTG05R	COUNTER(RESET)	
VR7, 8	EVJ02KF04B24						

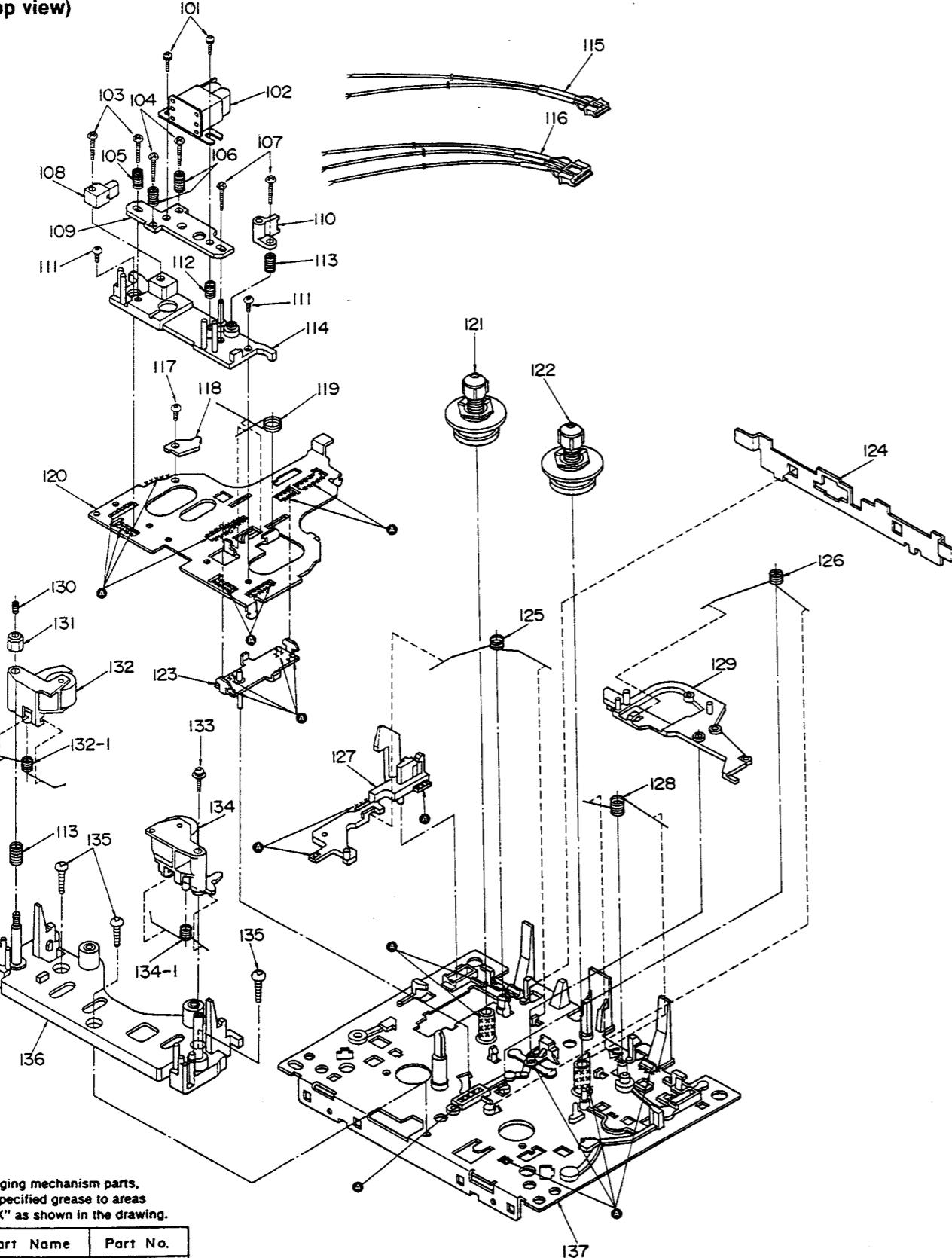
Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
S715	EVQQTG05R	MEMORY (STOP)		JK1	SJF3069A	TERMINAL BOARD (4P)	
S716	EVQQTG05R	dbx		JK2	SJJD19	JACK, HEADPHONES	
S717	EVQQTG05R	ARM		JK3	SJF3068A	TERMINAL BOARD (2P)	
S718	SSH1238	POWER	△	JK6	SJS9236	AC INLET	(E, EB, EG, GC)△
S719	EVQQTG05R	OPEN/CLOSE		JK6	SJSD16	AC INLET	(PP, GN)△
S720	EVQQTG05R	CALIBRATION SELECTOR				RELAY (S)	
S721	EVQQTG05R	APRS		RY1.2	AG80239	RELAY (5V)	
S722	EVQQTG05R	CD DIRECT				CERAMIC FILTER (S)	
S723	EVQQTG05R	MONITOR		CF201	RSXA3M75S01	CERAMIC FILTER	
S801	SSPD18-1	MOTOR					
S802	SSPD18-1	OPEN					
S971	RSH1A89Z	MODE					
S972	RSH1A90Z	HALF					
S973	RSH1A90Z	ATS					
S975	RSH1A90Z	REC INHIBIT					
S976	RSH1A90Z	ATS					
		CONNECTOR (S) AND SOCKET (S)					
CN1	SJS50578JQ	SOCKET (5P)					
CN2	SJS50978JQ	SOCKET (9P)					
CN3	SJSD1105	CONNECTOR (11P)					
CN4	RJS1A1704	CONNECTOR (4P)					
CN5	RJU003K010M1	SOCKET (10P)					
CN6A, 6B	RJS1A1705	CONNECTOR (5P)					
CN7-9	RJU003K010M1	SOCKET (10P)					
CN10	RJS1A1705	CONNECTOR (5P)					
CN11-13	SJS51078JQ	SOCKET (7P)					
CN14	SJT30345JQ	CONNECTOR (3P)					
CN15	SJT30545JQ	CONNECTOR (5P)					
CN201A	RJS3T4ZA	CONNECTOR (3P)					
CN601-610	RJS1A1101	SOCKET (1P)					
CN611-613	RJS1A1101	SOCKET (1P)	(GC)				
CN701	SJT30549BB1	CONNECTOR (5P)					
CP1	SJT30545JQ	CONNECTOR (5P)					
CP2	SJT30945JQ	CONNECTOR (9P)					
CP5	RJT003K010M1	CONNECTOR (10P)					
CP7-9	RJT003K010M1	CONNECTOR (10P)					
CP11-13	SJT31045JQ	CONNECTOR (10P)					
CP14	SJS50378JQ	SOCKET (3P)					
CP15	SJS50578JQ	SOCKET (5P)					
CP16	SJTD613	CONNECTOR (6P)					
CP17	SJTD413	CONNECTOR (4P)					
CP701	SJS50581BB	SOCKET (5P)					
		GND PART (S)					
E1, E2	SNE1004-1	GND PLATE					
E3	SUSD165	GND SPRING					
		JACK (S)					

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		MECHANISM PARTS LIST		147	RDG0034	REEL MOTOR GEAR	
101	XYN2+C4	SCREW		148	XSN26+4	SCREW	
102	RBR4CY004-C	R/P HEAD	(PP)	149	XTN2+3F	SCREW	
102	SJH104-1	R/P HEAD	(E, EB, EG, GC, GN)	150	RMR0141	THRUST BEARING	
103	XSN2+10	SCREW		151	REPO268B	STATER P.C.B. ASS'Y	
104	RHD20005	SCREW		152	RUB428Z	MOVING IRON CORE	
105	RMB0135	SPRING		153	RSJ0003	SOLENOID	
106	RMB0137	SPRING		154	RXQ0011	BRAKE SOLENOID	
107	XSN2+8	SCREW		155	XTN26+4F	SCREW	
108	RBR2CY008-A	E HEAD		156	RDG0030	MAIN GEAR	
109	RMA0271	HEAD PLATE		157	RXF0018	FLYWHEEL(D)	
110	RMR0249	TAPE GUIDE		158	RXF0013	FLYWHEEL(S)	
111	XTN2+5F	SCREW		159	RDV0012	BELT	
112	RMB0136	SPRING		160	RMB0138	SPRING	
113	RMB0133	SPRING		161	RHW21011	WASHER	
114	RXQ0099	HEAD SPACER		162	RXG0003	REEL TABLE GEAR	
115	REX0094	LEAD WIRE BLOCK		163	RJQ112ZA	SPRING	
116	REX0095	LEAD WIRE BLOCK		164	RJQ111ZA	SPRING	
117	XTN2+4F	SCREW		165	RHE5204ZB	SCREW	
118	RMR0250	F PEACE		166	RJW147ZA	SPRING	
119	RJW139ZA	SPRING		167	RML0037	LEVER	
120	RMA0047A	HEAD BASE		168	XQN2+AF3	SCREW	
121	RXR0009	REEL TABLE		169	RMQ0037	FG YOKE	
122	RXR0001	REEL TABLE		170	RUS609Z	TAPE PRESSURE SPRING	
123	RXQ0078	MAIN ROD ASS'Y					
124	RJU8502Z	LEVER					
125	RME0018-1	SPRING					
126	RME0020	SPRING					
127	RMM0012-2	EJECT ROD(L)					
128	RJW142ZA	SPRING					
129	RXL0007	BRAKE LEVER					
130	XXE26D3	SCREW					
131	RHN26002	NUT, ADJUSTMENT					
132	RXP0026	PINCH ROLLER ARM(S)					
132-1	RMB0134	SPRING					
133	XSN2+W4FZ	SCREW					
134	RXP0004	PINCH ROLLER ARM(F)					
134-1	RJW140ZB	SPRING					
135	XTN26+6F	SCREW					
136	RXQ0098	HOUSING BLOCK UNIT					
137	RMK0097	CHASSIS BLOCK UNIT					
138	MMN-6F4RA88	REEL MOTOR					
139	XTN26+7J	SCREW					
140	XTN26+26F	SCREW					
141	RMA0048A	FLYWHEEL PLATE					
142	XTW2+8S	SCREW					
143	RJS11T7ZA	CONNECTOR(11P), J971					
144	RMA0324	BRACKET					
145	RHW21013	WASHER					
146	RXG0009	GEAR ASS'Y					

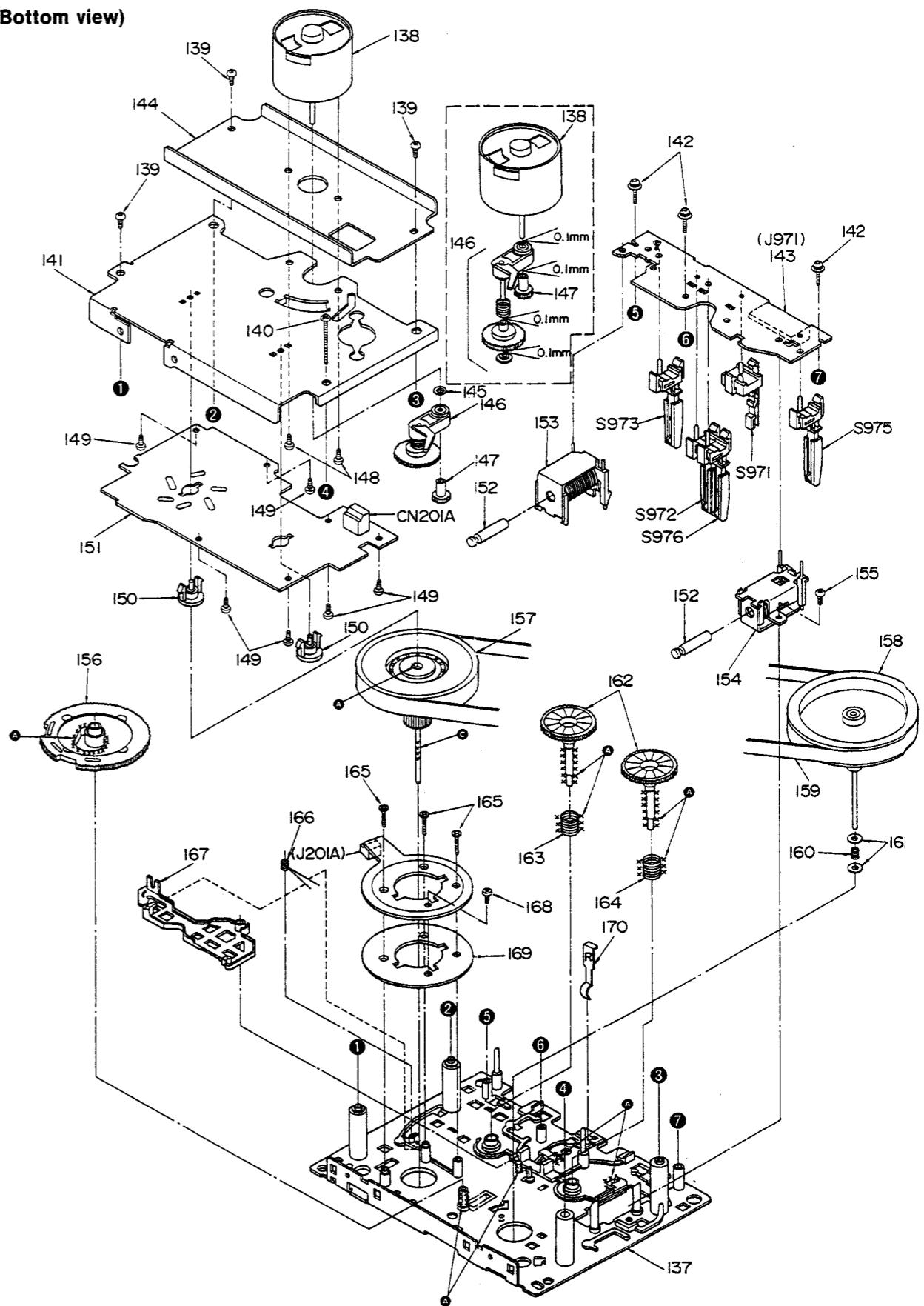
1 2 3 4 5 6 7 8 9 10

## ■ EXPLODED VIEWS

- Mechanical parts  
(Top view)



(Bottom view)



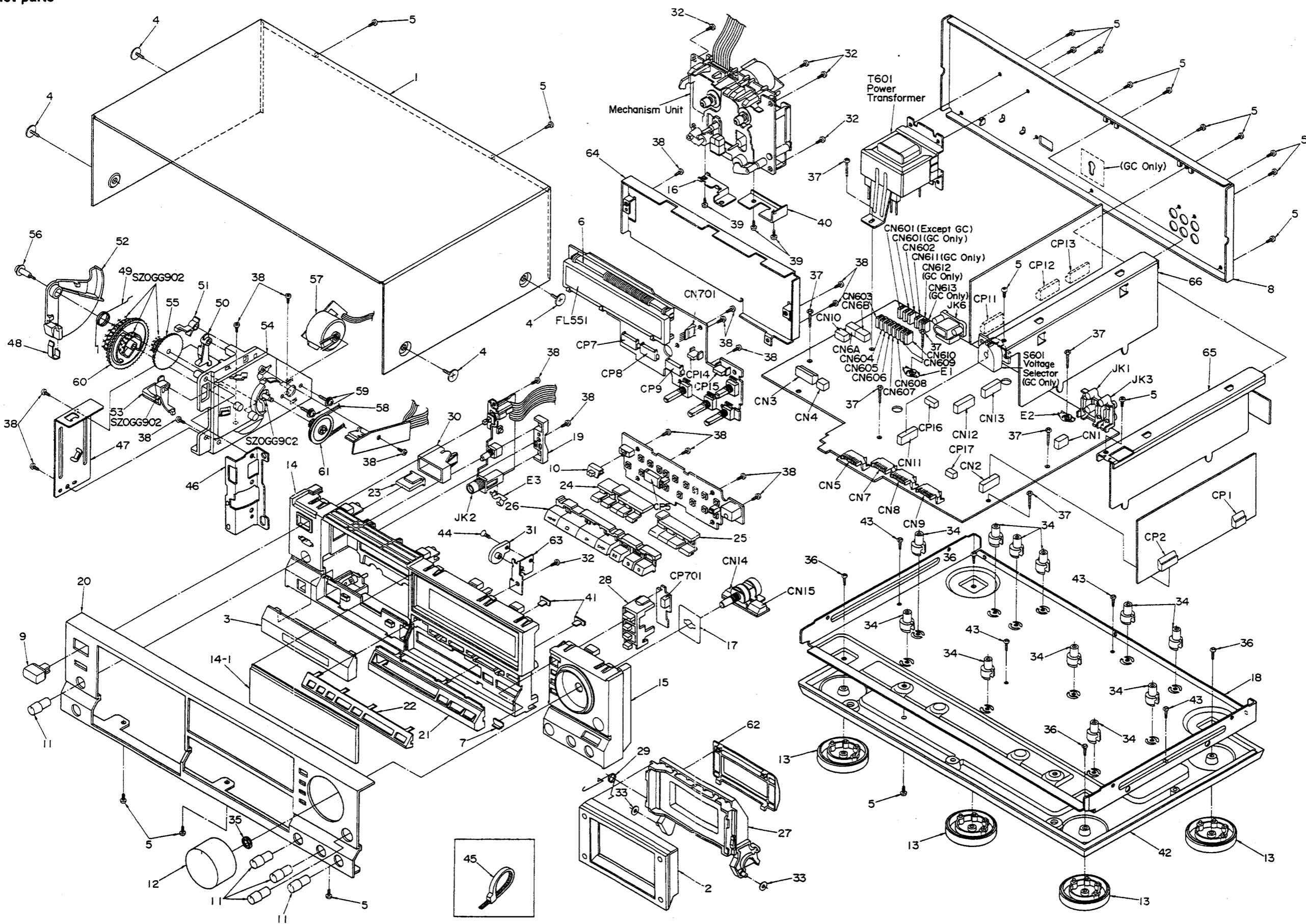
Note:  
When changing mechanism parts,  
apply the specified grease to areas  
marked "XX" as shown in the drawing.

Ref. No.	Part Name	Part No.
Ⓐ	FLOIL AK-152	SZZOL 18
Ⓑ	FLOIL947P	RZZOL 02

G

11 12 13 14 15 16 17 18 19

## • Cabinet parts

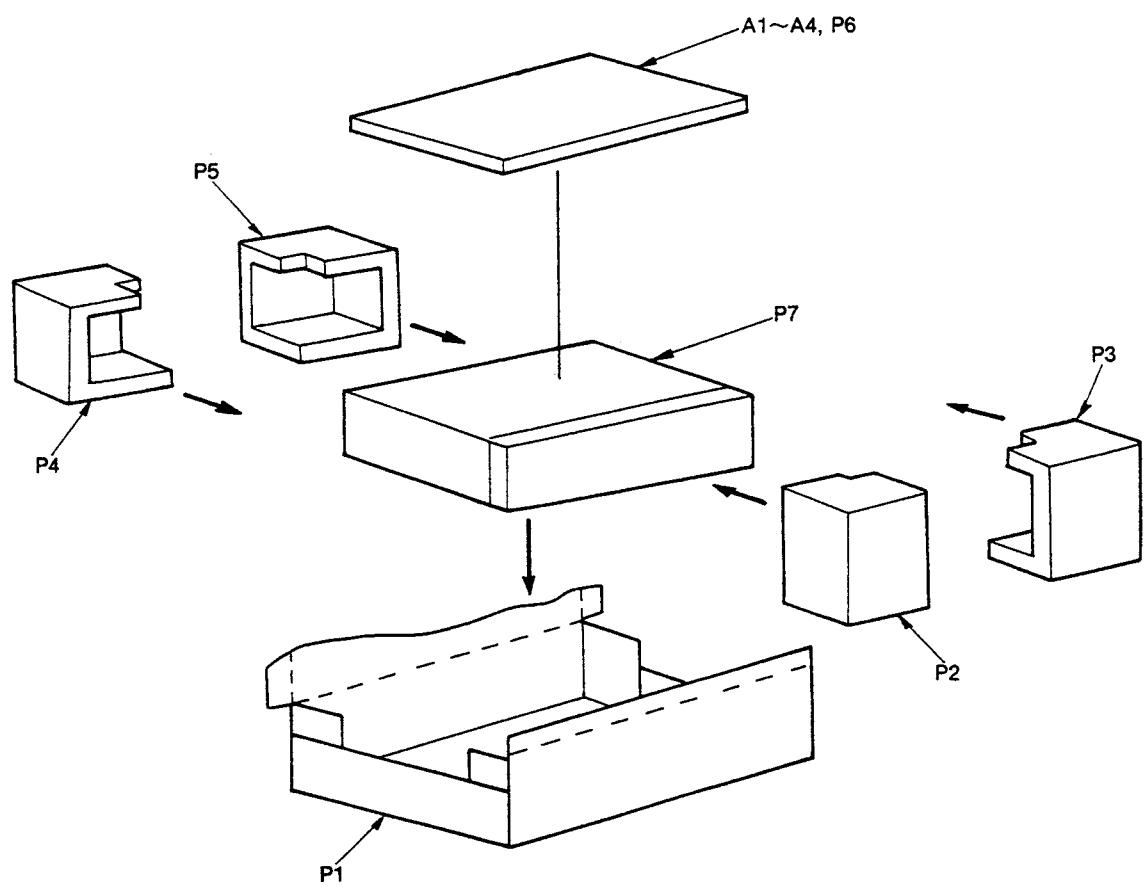


## REPLACEMENT PARTS LIST

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 Parts without these indications can be used for all areas.

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		CABINET AND CHASSIS		39	XTB26+4FFZ	SCREW	
1	RFKKS8965E-K	CABINET ASS' Y		40	RSC0076	SHIELD PLATE	
2	RYF0076	CASSETTE LID		41	RGL0030	PANEL LIGHT	
3	RYQ0027	ORNAMENT		42	RKU0009-1	BOTTOM BOARD	
4	SNE2129-1	SCREW		43	XTB3+10GFZ	SCREW	
5	XTBS3+8JFZ1	SCREW		44	XTS3+8J	SCREW	
6	RMN0021	FL. HOLDER		45	SHR301	CLAMPER	
7	RGK0219	BUTTON ORNAMENT		46	RMA0146	LOADING ANGLE	
8	RGR0024A-B	REAR PANEL	(E)	47	RMA0242	ANGLE	
8	RGR0024A-D	REAR PANEL	(EB, GN)	48	RMC0039	BRACKET	
8	RGR0024A-F	REAR PANEL	(EG)	49	RME0039	OPEN SPRING	
8	RGR0024A-E1	REAR PANEL	(PP)	50	RML0110	LEAF SWITCH LEVER (B)	
8	RGR0024B-A1	REAR PANEL	(GC)	51	RML0111	LEAF SWITCH LEVER (C)	
9	RGU0030	BUTTON, POWER		52	RML0112	DRIVE SECTOR LEVER	
10	RGV0022	KNOB, TIMER		53	RML0113	LEAF SWITCH LEVER (A)	
11	RGW0032	KNOB, BALANCE LEVEL		54	RFKNSB755EDK	LOADING BASE ASS' Y	
12	RGW0033	KNOB, REC LEVEL		55	SFUGF01N02	INTERMEDIATE GEAR	
13	RKA0009-1	FOOT		56	SHDD8	SCREW	
14	RFKNSB965EAK	FRONT GRILLE ASS' Y(1)		57	RFKPSB755E-K	EJECT DRIVE MOTOR ASS' Y	
14-1	RKW0038	TRANSPARENT PLATE		58	SMBD7	BELT	
15	RFKNSB965EBK	FRONT GRILLE ASS' Y(2)		59	XYN26+F6	SCREW	
16	RMC0040	BRACKET		60	RDG0080	DRIVE GEAR	
17	RMC0056	SHIELD PLATE		61	RDG0081	PULLEY GEAR	
18	RMK0026-2	CHASSIS		62	RMQ0072	HALF STABILIZER	
19	RMN0022	ORNAMENT		63	RMA0157-1	DAMPER ANGLE	
20	RFKGSB965E-K	FRONT PANEL ASS' Y	(E, EB, EG, GC, GN)	64	RMA0265	PANEL ANGLE	
20	RFKGSB965P-K	FRONT PANEL ASS' Y	(PP)	65	RMA0266	ANGLE (A)	
21	RGK0117	ORNAMENT, BUTTON (A)		66	RMA0267	ANGLE (B)	
22	RGK0118A	ORNAMENT, BUTTON (B)				PACKING MATERIAL	
23	RGU0195	BUTTON, OPEN/CLOSE		P1	RPG0414	CARTON BOX	(E, EB, EG, GC, GN)
24	RGU0131	BUTTON, COUNTER		P1	RPG0586	CARTON BOX	(PP)
25	RGU0132	BUTTON, NOISE REDUCTION		P2	RPN0366A	PAD (A)	
26	RGU0133A	BUTTON, OPERATION		P3	RPN0366B	PAD (B)	
27	RFKNSB755ECK	CASSETTE HOLDER ASS' Y		P4	RPN0366C	PAD (C)	
28	RGU0302	BUTTON, CD DIRECT		P5	RPN0366D	PAD (D)	
29	RME0049	SPRING		P6	SPSD152	PAD, ACCESSORIES	
30	RMR0185	LEVER, OPEN/CLOSE		P7	SPP756	PROTECTION COVER	
31	RFKNSB755CK	DAMPER GEAR ASS' Y				ACCESSORIES	
32	XTB3+10JFZ	SCREW		A1	RFKSSB965E	INSTRUCTION MANUAL ASS' Y	(E)
33	SUD444-1	WASHER		A1	RQT0382-G	INSTRUCTION MANUAL	(EB, GC, GN)
34	SHE187-2	HOLDER		A1	RQT0384-D	INSTRUCTION MANUAL	(EG)
35	SNE4021-1	NUT		A1	RQT0385-P	INSTRUCTION MANUAL	(PP)
36	XTB3+16G	SCREW		A2	RJA0004	POWER CORD	(GC) 
37	XTB3+20J	SCREW					
38	XTB3+8JFZ	SCREW					

## ■ PACKING



## ■ RESISTORS & CAPACITORS

Notes : \* Capacity values are in microfarads (uF) unless specified otherwise, P=Pico-farads (pF) F=Farads (F)  
 \* Resistance values are in ohms, unless specified otherwise, 1K=1,000 (OHM) , 1M=1,000k (OHM)

Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks
			R93, 94	ERDS2TJ682T	1/4W 6.8K	R204A	ERJ6GEYJ1R5V	1/10W 1.5
		RESISTORS	R95, 96	ERDS2TJ153T	1/4W 15K (E, EB, EG, GC, GN)	R205	ERDS2TJ101T	1/4W 100
R1, 2	ERDS2TJ683T	1/4W 68K	R95, 96	ERDS2TJ223T	1/4W 22K (PP)	R205A	ERJ6GEYJ1R5V	1/10W 1.5
R3-8	ERDS2TJ472T	1/4W 4.7K	R97, 98	ERDS2TJ102T	1/4W 1K	R206	ERDS2TJ393T	1/4W 39K
R9, 10	ERDS2TJ470T	1/4W 47	R99	ERDS2TJ223T	1/4W 22K	R206A	ERJ8GEYJ222V	1/8W 2.2K
R11-14	ERDS2TJ225T	1/4W 2.2M	R100	ERDS2TJ223T	1/4W 22K	R207	ERDS2TJ332T	1/4W 3.3K (PP)
R15, 16	ERDS2TJ123T	1/4W 12K (PP)	R101, 102	ERDS2TJ470T	1/4W 47 (E, EB, EG, GC, GN)	R207	ERDS2TJ472T	1/4W 4.7K (E, EB, EG, GC, GN)
R15, 16	ERDS2TJ153T	1/4W 15K (E, EB, EG, GC, GN)	R101, 102	ERDS2TJ820T	1/4W 82 (PP)	R207A	ERJ6GEYJ182V	1/10W 1.8K
R17, 18	ERDS2TJ564T	1/4W 560K	R103, 104	ERDS2TJ102T	1/4W 1K (PP)	R208	ERDS2TJ104T	1/4W 100K
R19, 20	ERDS2TJ103T	1/4W 10K	R103, 104	ERDS2TJ471T	1/4W 470 (E, EB, EG, GC, GN)	R208A	ERJ6GEYJ222V	1/10W 2.2K
R21-26	ERDS2TJ223T	1/4W 22K	R105, 106	ERDS2TJ102T	1/4W 1K	R209	ERDS2TJ102T	1/4W 1K
R27, 28	ERDS2TJ331T	1/4W 330	R107, 108	ERDS2TJ122T	1/4W 1.2K (E, EB, EG, GC, GN)	R209A	ERJ6GEYJ4R7V	1/10W 4.7
R29, 30	ERDS2TJ182T	1/4W 1.8K	R107, 108	ERDS2TJ222T	1/4W 2.2K (PP)	R210	ERDS2TJ473T	1/4W 47K
R31, 32	ERDS2TJ332T	1/4W 3.3K	R109, 110	ERDS2TJ103T	1/4W 10K (PP)	R210A	ERJ6GEYJ4R7V	1/10W 4.7
R33, 34	ERDS2TJ333T	1/4W 33K	R109, 110	ERDS2TJ332T	1/4W 3.3K (E, EB, EG, GC, GN)	R211	ERDS2TJ103T	1/4W 10K
R35, 36	ERDS2TJ101T	1/4W 100	R111, 112	ERDS2TJ562T	1/4W 5.6K	R211A	ERJ6GEYJ4R7V	1/10W 4.7
R37, 38	ERDS2TJ102T	1/4W 1K	R113, 114	ERDS2TJ103T	1/4W 10K (E, EB, EG, GC, GN)	R212	ERDS2TJ823T	1/4W 82K
R39, 40	ERDS2TJ223T	1/4W 22K	R113, 114	ERDS2TJ822T	1/4W 8.2K (PP)	R212A	ERJ6GEYJ152V	1/10W 1.5K
R41-44	ERDS2TJ103T	1/4W 10K	R115, 116	ERDS2TJ222T	1/4W 2.2K (E, EB, EG, GC, GN)	R213-215	ERDS2TJ473T	1/4W 47K
R45, 46	ERDS2TJ101T	1/4W 100	R115, 116	ERDS2TJ272T	1/4W 2.7K (PP)	R213A	ERJ6GEYJ152V	1/10W 1.5K
R47, 48	ERDS2TJ104T	1/4W 100K	R117, 118	ERDS2TJ472T	1/4W 4.7K	R214A	ERJ6GEYJ822V	1/10W 8.2K
R49, 50	ERDS2TJ273T	1/4W 27K	R119-122	ERDS2TJ101T	1/4W 100	R215A	ERJ6GEYJ101V	1/10W 100
R51-54	ERDS2TJ223T	1/4W 22K	R123, 124	ERDS2TJ472T	1/4W 4.7K	R216-218	ERDS2TJ223T	1/4W 22K
R55, 56	ERDS2TJ562T	1/4W 5.6K	R125-128	ERDS2TJ101T	1/4W 100	R216A	ERJ8GEYJ222V	1/8W 2.2K
R57, 58	ERDS2TJ333T	1/4W 33K	R129-132	ERDS2TJ152T	1/4W 1.5K	R301	ERDS2TJ1R0T	1/4W 1.0
R59, 60	ERDS2TJ363T	1/4W 36K	R133-136	ERDS2TJ102T	1/4W 1K	R302, 303	ERDS2TJ183T	1/4W 18K
R61, 62	ERDS2TJ103T	1/4W 10K	R137	ERDS2TJ392T	1/4W 3.9K	R304, 305	ERDS2TJ100T	1/4W 10
R63, 64	ERDS2TJ223T	1/4W 22K	R138	ERDS2TJ182T	1/4W 1.8K	R306	ERDS2TJ563T	1/4W 16K (PP)
R65, 66	ERDS2TJ153T	1/4W 15K	R139, 140	ERDS2TJ104T	1/4W 100K	R307	ERDS2TJ472T	1/4W 4.7K
R67, 68	ERDS2TJ473T	1/4W 47K	R141, 142	ERDS2TJ102T	1/4W 1K	R308	ERDS2TJ332T	1/4W 3.3K
R69	ERDS2TJ562T	1/4W 5.6K	R143, 144	ERDS2TJ273T	1/4W 27K	R309	ERDS2TJ272T	1/4W 2.7K
R70	ERDS2TJ333T	1/4W 33K	R145, 146	ERDS2TJ392T	1/4W 3.9K	R310	ERDS2TJ182	1/4W 1.8 (PP)
R71	ERDS2TJ682T	1/4W 6.8K	R151, 152	ERDS2TJ223T	1/4W 22K	R310	ERDS2TJ222T	1/4W 2.2K (E, EB, EG, GC, GN)
R72	ERDS2TJ223T	1/4W 22K	R155, 156	ERDS2TJ104T	1/4W 100K	R313, 314	ERDS2TJ124T	1/4W 10K (PP)
R73, 74	ERDS2TJ821T	1/4W 820	R157, 158	ERDS2TJ562T	1/4W 5.6K	R313, 314	ERDS2TJ154T	1/4W 10K (E, EB, EG, GC, GN)
R75, 76	ERDS2TJ103T	1/4W 10K	R159-162	ERDS2TJ101T	1/4W 100	R315, 316	ERDS2TJ273T	1/4W 7K (E, EB, EG, GC, GN)
R77, 78	ERDS2TJ391T	1/4W 390	R165, 166	ERDS2TJ104T	1/4W 100K	R315, 316	ERDS2TJ333T	1/4W 3K (PP)
R79	ERDS2TJ562T	1/4W 5.6K	R201, 202	ERDS2TJ183T	1/4W 18K	R318	ERDS2TJ152T	1/4W 1.5K
R80	ERDS2TJ332T	1/4W 3.3K	R201A	ERJ6GEYJ273V	1/10W 27K	R319	ERDS2TJ102T	1/4W 1K
R81	ERDS2TJ272T	1/4W 2.7K	R202A	ERJ6GEYJ683V	1/10W 68K	R320	ERDS2TJ332T	1/4W 3.3K
R82	ERDS2TJ202	1/4W 2K	R203A	ERJ6GEYJ1R5V	1/10W 1.5	R321	ERDS2TJ473T	1/4W 47K
R85, 86	ERDS2TJ223T	1/4W 22K (PP)	R204	ERDS2TJ821T	1/4W 820	R322	ERDS2TJ102T	1/4W 1K
R85, 86	ERDS2TJ683T	1/4W 68K (E, EB, EG, GC, GN)				R323	ERDS1FVJ121T	1/2W 20 (E, EG, GC) △
R87, 88	ERDS2TJ222T	1/4W 2.2K				R323	ERDS1FJ390	1/2W 19 (EB, GN) △
R89, 90	ERDS2TJ334T	1/4W 330K						
R91, 92	ERDS2TJ273T	1/4W 27K						

Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks
R323	ERDS1FJ470	1/2W 47 (PP)△	R604	ERDS2TJ472T	1/4W 4.7K	R670	ERDS2TJ223T	1/4W 22K
R324, 325	ERDS1FJ390	1/2W 39 (EB, GN)△	R605, 606	ERDS1FVJ100T	1/2W 10 (PP, E, EG, GC)△	R675	ERDS2TJ102T	1/4W 1K
R390	ERDS2TJ182	1/4W 1.8K (PP)	R605, 606	ERD2FCVG100T	1/4W 10 (EB, GN)	R676	ERDS2TJ103T	1/4W 10K
R391	ERDS1FJ390	1/2W 39 (PP)△	R607, 608	ERDS2TJ561T	1/4W 560	R680, 681	ERDS2TJ223T	1/4W 22K
R401-404	ERDS2TJ684T	1/4W 680K	R609, 610	ERDS2TJ152T	1/4W 1.5K	R682	ERDS2TJ473T	1/4W 47K
R405, 406	ERDS2TJ182T	1/4W 1.8K	R611	ERDS2TJ472T	1/4W 4.7K	R685	ERDS1FVJ220T	1/2W 22 (PP, E, EG, GC)△
R407, 408	ERDS2TJ302T	1/4W 3K	R612	ERDS2TJ103T	1/4W 10K	R690, 691	ERDS2TJ473T	1/4W 47K
R409, 410	ERDS2TJ431T	1/4W 430	R613	ERDS2TJ222T	1/4W 2.2K	R695	ERDS2TJ103T	1/4W 10K
R411, 412	ERDS2TJ362T	1/4W 3.6K	R614	ERDS1FVJ270T	1/2W 27 (PP, E, EG, GC)△	R699	ERDS2TJ123T	1/4W 12K
R413, 414	ERDS2TJ682T	1/4W 6.8K	R614	ERD2FCVG270T	1/4W 27 (EB, GN)△	R701	ERDS2TJ821T	1/4W 820
R415, 416	ERDS2TJ681T	1/4W 680	R615	ERDS1FVJ220T	1/2W 22 (PP, E, EG, GC)△	R702	ERDS2TJ102T	1/4W 1K
R417	ERDS2TJ104T	1/4W 100K	R615	ERD2FCVG270T	1/4W 27 (EB, GN)△	R703	ERDS2TJ122T	1/4W 1.2K
R419, 420	ERDS2TJ183T	1/4W 18K (E, EB, EG, GC, GN)	R616	ERDS2TJ222T	1/4W 2.2K	R704	ERDS2TJ152T	1/4W 1.5K
R419, 420	ERDS2TJ822T	1/4W 8.2K (PP)	R617	ERDS2TJ1R0T	1/4W 1.0	R705	ERDS2TJ182T	1/4W 1.8K
R421, 422	ERDS2TJ272T	1/4W 2.7K	R619	ERDS2TJ391T	1/4W 390	R706	ERDS2TJ222T	1/4W 2.2K
R423, 424	ERDS2TJ512T	1/4W 5.1K	R622	ERDS1FVJ3R3T	1/2W 3.3 △	R707	ERDS2TJ332T	1/4W 3.3K
R425	ERDS2TJ103T	1/4W 10K	R623	ERDS2TJ102T	1/4W 1K	R708	ERDS2TJ472T	1/4W 4.7K
R427	ERDS2TJ822T	1/4W 8.2K	R625	ERDS1FVJ120T	1/2W 12 △	R709	ERDS2TJ682T	1/4W 6.8K
R429, 430	ERDS2TJ822T	1/4W 8.2K	R626	ERDS2TJ102T	1/4W 1K	R710	ERDS2TJ123T	1/4W 12K
R431, 432	ERDS2TJ223T	1/4W 22K	R627, 628	ERDS2TJ222T	1/4W 2.2K	R711	ERDS2TJ223T	1/4W 22K
R433, 434	ERDS2TJ471T	1/4W 470	R631, 632	ERDS2TJ222T	1/4W 2.2K	R712	ERDS2TJ821T	1/4W 820
R440	ERDS2TJ333T	1/4W 33K	R633	ERDS2TJ121T	1/4W 120 (PP, E, EG, GC)	R713	ERDS2TJ102T	1/4W 1K
R451, 452	ERDS2TJ162T	1/4W 1.6K	R633	ERD2FCVG270T	1/4W 27 (EB, GN)	R714	ERDS2TJ122T	1/4W 1.2K
R453, 454	ERDS2TJ431T	1/4W 430	R634-637	ERDS2TJ222T	1/4W 2.2K	R715	ERDS2TJ152T	1/4W 1.5K
R457, 458	ERDS2TJ682T	1/4W 6.8K	R638, 639	ERDS2TJ121T	1/4W 120 (PP, E, EG, GC)	R716	ERDS2TJ182T	1/4W 1.8K
R459, 460	ERDS2TJ681T	1/4W 680	R638	ERD2FCVG270T	1/4W 27 (EB, GN)	R717	ERDS2TJ181T	1/4W 180
R461	ERDS2TJ104T	1/4W 100K	R640-643	ERDS2TJ222T	1/4W 2.2K	R718	ERDS2TJ331T	1/4W 330
R463, 464	ERDS2TJ183T	1/4W 18K	R644	ERDS2TJ121T	1/4W 120 (PP, E, EG, GC)	R719, 720	ERDS2TJ180	1/4W 18
R465, 466	ERDS2TJ222T	1/4W 2.2K	R644	ERD2FCVG270T	1/4W 27 (EB, GN)	R721, 722	ERDS2TJ330T	1/4W 33
R467, 468	ERDS2TJ103T	1/4W 10K	R645-647	ERQ16NKR15E	1/6W 0.15 (EB, GN)	R723, 724	ERDS2TJ100T	1/4W 10
R497, 498	ERDS2TJ222T	1/4W 2.2K	R650, 651	ERDS2TJ472T	1/4W 4.7K (EB, GN)	R725, 726	ERDS2TJ102T	1/4W 1K
R551, 552	ERDS2TJ104T	1/4W 100K	R652, 653	ERDS2TJ222T	1/4W 2.2K (EB, GN)	R727, 728	ERDS2TJ332T	1/4W 3.3K
R553, 554	ERDS2TJ204T	1/4W 200K	R654, 655	ERDS2TJ332T	1/4W 3.3K (EB, GN)	R730	ERDS2TJ472T	1/4W 4.7K
R555, 556	ERDS2TJ823T	1/4W 82K	R657	ERDS2TJ332T	1/4W 3.3K	R803, 804	ERDS2TJ223T	1/4W 22K
R557, 558	ERDS2TJ220T	1/4W 22	R658	ERDS2TJ473T	1/4W 47K	R805, 806	ERDS2TJ243	1/4W 24K
R559, 560	ERDS2TJ272T	1/4W 2.7K	R659	ERDS1FVJ330T	1/2W 33 (PP, E, EG, GC)△	R807, 808	ERDS2TJ622	1/4W 6.2K
R561	ERDS2TJ102T	1/4W 1K	R660	ERD2FCVG100T	1/4W 10 △	R809, 810	ERDS2TJ913T	1/4W 91K
R562	ERDS2TJ471T	1/4W 470	R661	ERDS2TJ472T	1/4W 4.7K	R811, 812	ERDS2TJ472T	1/4W 4.7K
R563, 564	ERDS2TJ103T	1/4W 10K	R662, 663	ERDS1FVJ100T	1/2W 10 (PP, E, EG, GC)△	R813, 814	ERDS2TJ333T	1/4W 33K
R565	ERDS2TJ105T	1/4W 1M	R663	ERD2FCVG100T	1/4W 10 (EB, GN)	R815, 816	ERDS2TJ682T	1/4W 6.8K
R569, 570	ERDS2TJ101T	1/4W 100	R664	ERDS2TJ472T	1/4W 4.7K	R817, 818	ERDS2TJ333T	1/4W 33K
R571	ERDS2TJ152T	1/4W 1.5K	R665	ERDS1FVJ330T	1/2W 33 (PP, E, EG, GC)△	R819, 820	ERDS2TJ183T	1/4W 18K
R572	ERDS2TJ102T	1/4W 1K	R666	ERD2FCVG330T	1/4W 33 (EB, GN)△	R821, 822	ERDS2TJ182T	1/4W 1.8K
R573	ERDS2TJ270T	1/4W 27	R667	ERD2FCVG100T	1/4W 10 △	R823, 824	ERDS2TJ123T	1/4W 12K
R574	ERDS2TJ220T	1/4W 22	R668	ERDS2TJ473T	1/4W 4.7K	R825, 826	ERDS2TJ112	1/4W 1.1K
R575-578	ERDS2TJ331T	1/4W 330	R669	ERDS2TJ472T	1/4W 4.7K	R827, 828	ERDS2TJ225T	1/4W 2.2M
R581, 582	ERDS2TJ822T	1/4W 8.2K	R670	ERDS2TJ223T	1/4W 3.3K (PP)	R829, 830	ERDS2TJ332T	1/4W 3.3K (PP)
R583, 584	ERDS2TJ103T	1/4W 10K	R671	ERDS2TJ472T	1/4W 4.7K	R829, 830	ERDS2TJ392T	1/4W 3.9K (E, EB, EG, GC, GN)
R585	ERDS2TJ223T	1/4W 22K	R672	ERDS2TJ472T	1/4W 4.7K	R831	ERDS2TJ102T	1/4W 1K
R601, 602	ERDS2TJ472T	1/4W 4.7K	R673	ERDS2TJ472T	1/4W 4.7K	R853, 854	ERDS2TJ362T	1/4W 3.6K
R603	ERDS2TJ103T	1/4W 10K	R674	ERDS2TJ472T	1/4W 4.7K			

Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks
R855, 856	ERDS2TJ243	1/4W 24K	R961, 962	ERDS2TJ561T	1/4W 560 (E, EB, EG, GC, GN)	C27, 28	ECBT1H390J5	50V 39P
R857, 858	ERDS2TJ622	1/4W 6.2K	R963	ERDS2TJ223T	1/4W 22K	C29, 30	ECA1EPXS100	25V 10U
R859, 860	ERDS2TJ913T	1/4W 91K	R964	ERDS2TJ105T	1/4W 1M	C31, 32	ECQB1H122JZ3	50V 1200P
R861, 862	ERDS2TJ472T	1/4W 4.7K	R965	ERDS2TJ471T	1/4W 470	C33, 34	ECQB1H103JZ3	50V 0.01U
R863, 864	ERDS2TJ333T	1/4W 33K	R966, 967	ERDS2TJ103T	1/4W 10K	C35	ECQB1H332JZ3	50V 3300P
R865, 866	ERDS2TJ682T	1/4W 6.8K	R970	ERDS2TJ222T	1/4W 2.2K	C36	ECQB1H273JZ3	50V 0.027U
R867, 868	ERDS2TJ333T	1/4W 33K	R971	ERDS2TJ332T	1/4W 3.3K	C37, 38	ECA1EPXS100	25V 10U
R869, 870	ERDS2TJ183T	1/4W 18K	R971A	ERDS2TJ271T	1/4W 270	C39-42	ECA1HPXS100	50V 10U
R871, 872	ERDS2TJ182T	1/4W 1.8K	R972	ERDS2TJ472T	1/4W 4.7K	C43, 44	ECBT1H101KB5	50V 100P
R873, 874	ERDS2TJ123T	1/4W 12K	R972A	ERDS2TJ183T	1/4W 18K	C45, 46	ECKT1H221KB	50V 220P
R875, 876	ERDS2TJ112	1/4W 1.1K	R973	ERDS2TJ682T	1/4W 6.8K	C47, 48	ECA1HPXR33B	50V 0.33U
R877, 878	ERDS2TJ225T	1/4W 2.2M	R973A	ERDS2TJ271T	1/4W 270	C49, 50	ECQB1H272JZ3	50V 2700P (PP)
R879, 880	ERDS2TJ431T	1/4W 430	R974	ERDS2TJ123T	1/4W 12K	C49, 50	ECQB1H682JZ3	50V 6800P (E, EB, EG, GC, GN)
R881	ERDS2TJ102T	1/4W 1K	R974A	ERDS2TJ183T	1/4W 18K	C51, 52	ECQB1H183JZ3	50V 0.018U
R901	ERDS2TJ472T	1/4W 4.7K	R975	ERDS2TJ223T	1/4W 22K	C53, 54	ECQB1H223JZ3	50V 0.022U (PP)
R902-904	ERDS2TJ103T	1/4W 10K	R977	ERDS2TJ473T	1/4W 47K	C53, 54	ECQB1H472JZ3	50V 4700P (E, EB, EG, GC, GN)
R905	ERDS2TJ821T	1/4W 820	R979, 980	ERDS2TJ123T	1/4W 12K	C55, 56	ECQB1H392JZ3	50V 3900P (PP)
R906	ERDS2TJ223T	1/4W 22K	R981-983	ERDS2TJ472T	1/4W 4.7K	C55, 56	ECQB1H822JZ3	50V 8200P (E, EB, EG, GC, GN)
R907, 908	ERDS2TJ103T	1/4W 10K	R984	ERDS2TJ223T	1/4W 22K	C57, 58	ECQB1H223JZ3	50V 0.022U (PP)
R909	ERDS2TJ472T	1/4W 4.7K	R985	ERDS2TJ103T	1/4W 10K	C57, 58	ECQB1H273JZ3	50V 0.027U (E, EB, EG, GC, GN)
R911, 912	ERDS2TJ225T	1/4W 2.2M	R986	ERDS2TJ332T	1/4W 3.3K	C59, 60	ECQB1H183JZ3	50V 0.018U
R913, 914	ERDS2TJ472T	1/4W 4.7K	R987	ERDS2TJ103T	1/4W 10K	C61, 62	ECQV1H473JZ3	50V 0.047U (PP)
R915, 916	ERDS2TJ103T	1/4W 10K	R988	ERDS2TJ223T	1/4W 22K	C61, 62	ECQV1H583JZ3	50V 0.68U (E, EB, EG, GC, GN)
R917, 918	ERDS2TJ563T	1/4W 56K	R989	ERDS2TJ103T	1/4W 10K	C63, 64	ECQB1H183JZ3	50V 0.018U (PP)
R919, 920	ERDS2TJ105T	1/4W 1M	R991	ERDS2TJ222T	1/4W 2.2K	C63, 64	ECQB1H333JZ3	50V 0.013U (E, EB, EG, GC, GN)
R922	ERDS2TJ821T	1/4W 820	R994, 995	ERDS2TJ103T	1/4W 10K	C65, 66	ECA1EPXS220B	25V 12U
R924	ERDS2TJ123T	1/4W 12K	R996	ERDS2TJ223T	1/4W 22K	C67, 68	ECQP1101JZ3	50V 110P (PP)
R935	ERDS2TJ103T	1/4W 10K	R997	ERDS2TJ222T	1/4W 2.2K	C67, 68	ECQP1121JZ	50V 120P (E, EB, EG, GC, GN)
R937	ERDS2TJ683T	1/4W 68K	R998	ERDS2TJ103T	1/4W 10K	C69, 70	ECQB1H122JZ3	50V 120P
R938, 939	ERDS2TJ472T	1/4W 4.7K	R999	ERDS2TJ272T	1/4W 2.7K	C75, 76	ECA1HPXS100	50V 10U
R940	ERDS2TJ103T	1/4W 10K (PP, E, EG, GC)				C79, 80	ECBT1H470J5	50V 17P
R941	ERDS2TJ821T	1/4W 820				C201	ECUV1E153MB	25V 0.05U
R942	ERDS2TJ223T	1/4W 22K				C202	ECUV1E104KB	25V 0.1U
R943	ERG1SJ180E	1W 18	J201-206	ERJ6GEY0R00V	CHIP JUMPER	C203, 204	ECEV1CA100R	16V 0U
R944	ERG1SJ150E	1W 15			CAPACITORS	C205, C206	ECUV1E104KB	25V 0.1U
R945	ERDS2TJ223T	1/4W 22K				C209-211	ECEV1EN100R	25V 0U
R946	ERDS2TJ821T	1/4W 820	C1, 2	ECBT1H151KB5	50V 150P (E, EB, EG, GC, GN)	C212-214	ECUV1H103ZFN	50V 0.11U
R947	ERDS2TJ223T	1/4W 22K	C3, 4	ECQB1H183JZ3	50V 0.018U	C215	ECUV1H472KB	50V 470P
R948	ERDS2TJ821T	1/4W 820	C5, 6	ECQB1H562JZ3	50V 5600P	C216	ECUV1H562KBN	25V 560P
R949	ERDS2TJ103T	1/4W 10K	C7, 8	ECA0JPXS471B	6.3V 470U	C217-219	ECUV1E104KB	25V 0.1U
R950	ERDS2TJ182T	1/4W 1.8K	C9, 10	ECQB1H152JZ3	50V 1500P	C301	ECQP1153JZ	50V 0.05U (E, EB, EG, GC, GN)
R951	ERDS2TJ682T	1/4W 6.8K	C11, 12	ECBT1H470J5	50V 47P	C301	ECQP1822JZ3	50V 820P (PP)
R952	ERDS2TJ104T	1/4W 100K	C13, 14	ECQB1H103JZ3	50V 0.01U (E, EB, EG, GC, GN)	C302	ECEA1EK4R7B	25V 4.7U
R953	ERDS2TJ393T	1/4W 39K	C13, 14	ECQB1H273JZ3	50V 0.027U (PP)	C303	ECKR1H392KB5	50V 390P
R954	ERDS2TJ103T	1/4W 10K	C15, 16	ECQB1H123JZ	50V 0.012U			
R955	ERDS2TJ392T	1/4W 3.9K	C17, 18	ECA1EPXS100	25V 10U			
R956	ERDS2TJ272T	1/4W 2.7K	C19, 20	ECA1EPXS220B	25V 22U			
R957	ERDS2TJ333T	1/4W 33K	C23-26	ECA1EPXS100	25V 10U			
R958, 959	ERDS2TJ103T	1/4W 10K						
R960	ERDS2TJ152T	1/4W 1.5K						
R961, 962	ERDS2TJ391T	1/4W 390 (PP)						

Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks
C304, 305	ECKR1H222KB5	50V 2200P	C567, 568	ECEA1VK100B	35V 10U	C905, 906	ECEA1CN100SB	16V 10U
C306	ECKT1H682KB	50V 6800P	C601, 602	ECKD2H682PE	500V 6800P	C907	ECKR1H103ZF5	50V 0.01U
C310	ECKR1H103ZF5	50V 0.01U	C603, 604	ECA1EPXS102E	25V 1000U	C908	ECEA1EK4R7B	25V 4.7U
C315, 316	ECBT1H470J5	50V 47P (PP)	C605	ECEA1EU222E	25V 2200U	C909	ECEA1HK010B	50V 1U
C315, 316	ECBT1H561KB5	50V 560P (E, EB, EG, GC, GN)	C606-608	ECKR1H103ZF5	50V 0.01U	C910	ECEA1HJ220B	50V 22U
C317, 318	ECBT1H121KB5	50V 120P	C609, 610	ECBT1E103ZF5	25V 0.01U	C913, 914	ECQV1H184JZ3	50V 0.18U
C319, 320	ECQB1H183JZ	50V 0.018U (PP)	C611, 612	ECKR1H103ZF5	50V 0.01U	C930	ECEA1HK4R7B	50V 4.7U
C319, 320	ECQB1H333JZ	50V 0.033U (E, EB, EG, GC, GN)	C613, 614	ECBT1E103ZF5	25V 0.01U	C931, 932	ECBT1E103ZF5	25V 0.01U
C321, 322	ECQB1H223JZ3	50V 0.022U	C615-618	ECKR1H103ZF5	50V 0.01U	C933, 934	ECBT1C472MRS	16V 4700P
C323, 324	ECQB1H103JZ3	50V 0.01U	C619, 620	ECBT1E103ZF5	25V 0.01U	C935	ECBT1E103ZF5	25V 0.01U
C325, 326	ECBT1H471KB5	50V 470P (PP)	C621, 622	ECA1CPXS221	16V 220U	C936	ECEA1HJ100B	50V 10U
C325, 326	ECBT1H681KB5	50V 680P (E, EB, EG, GC, GN)	C625	ECKR1H103ZF5	50V 0.01U			
C328	ECBT1H102KB5	50V 1000P (E, EB, EG, GC, GN)	C626	ECEA0JU222B	6.3V 2200U			
C328	ECBT1H680J5	50V 68P (PP)	C627-638	ECA1APXS101	10V 100U			
C329	ECA1HPXS100	50V 10U	C641, 642	ECA1EPXS102E	25V 1000U			
C330	ECKR1H103ZF5	50V 0.01U	C643	ECEA1HJ221B	50V 220U			
C401, 402	ECKT1H122KB	50V 1200P	C644	ECEA1HK010B	50V 1U (EB, GN)			
C403, 404	ECKD1H152KB	50V 1500P	C646, 647	ECBT1E103ZF5	25V 0.01U			
C405, 406	ECKR1H681KB5	50V 680P	C648	ECEA1EK100B	25V 10U			
C407, 408	ECQB1H472JZ3	50V 4700P	C649	ECKR1H103ZF5	50V 0.01U			
C409, 410	ECQV1H474JZ3	50V 0.47U	C690	ECEA1HK2R2B	50V 2.2U			
C411, 412	ECQV1H154JZ	50V 0.15U	C691	ECKR1H103ZF5	50V 0.01U			
C413, 414	ECQB1H153JZ3	50V 0.015U	C701	ECBT1E223ZF5	25V 0.022U			
C415, 416	ECQV1H224JZ3	50V 0.22U	C702, 703	ECEA1HK010B	50V 1U			
C417, 418	ECQV1H683JZ3	50V 0.68U	C801, 802	ECA1EPXS220B	25V 22U			
C419, 420	ECQV1H473JZ3	50V 0.047U	C803, 804	ECQB1H153JZ3	50V 0.015U			
C421, 422	ECQB1H682JZ3	50V 6800P	C805, 806	ECKR1H331KB5	50V 330P			
C423, 424	ECQB1H103JZ3	50V 0.01U	C807, 808	ECEA1AN220SB	10V 22U			
C425, 426	ECA1HPXS4R7B	50V 4.7U	C809-812	ECQV1H104JZ3	50V 0.1U			
C451, 452	ECKR1H681KB5	50V 680P	C813-816	ECQB1H332JZ3	50V 3300P			
C453, 454	ECQB1H472JZ3	50V 4700P	C817, 818	ECKR1H331KB5	50V 330P			
C455, 456	ECQV1H474JZ3	50V 0.47U	C819, 820	ECQV1H184JZ3	50V 0.18U			
C457, 458	ECQV1H154JZ	50V 0.15U	C821, 822	ECQB1H183JZ3	50V 0.018U			
C459, 460	ECQB1H153JZ3	50V 0.015U	C823, 824	ECA1EPXS220B	25V 22U			
C461, 462	ECQV1H224JZ3	50V 0.22U	C825, 826	ECBT1C182MRS	16V 1800P			
C463, 464	ECQV1H683JZ3	50V 0.68U	C827, 828	ECA1HPXS3R3	50V 3.3U			
C465, 466	ECQV1H473JZ3	50V 0.047U	C851, 852	ECA1EPXS220B	25V 22U			
C467, 468	ECQB1H682JZ3	50V 6800P	C853, 854	ECQB1H153JZ3	50V 0.015U			
C469, 470	ECQB1H103JZ3	50V 0.01U	C855, 856	ECKR1H331KB5	50V 330P			
C471, 472	ECA1HPXS4R7B	50V 4.7U	C857, 858	ECEA1AN220SB	10V 22U			
C551, 552	ECQV1H333JZ3	50V 0.033U	C859-862	ECQV1H104JZ3	50V 0.1U			
C553, 554	ECEA0JKS101B	6.3V 100U	C863-866	ECQB1H332JZ3	50V 3300P			
C555	ECBT1E103ZF5	25V 0.01U	C867, 868	ECKR1H331KB5	50V 330P			
C556	ECEA1CK100B	16V 10U	C869, 870	ECQV1H184JZ3	50V 0.18U			
C557	ECEA1EK4R7B	25V 4.7U	C871, 872	ECQB1H183JZ3	50V 0.018U			
C558	ECEA1HK010B	50V 1U	C873, 874	ECA1EPXS220B	25V 22U			
C559-561	ECBT1E103ZF5	25V 0.01U	C875, 876	ECBT1C182MRS	16V 1800P			
C563, 564	ECEA0JKS101B	6.3V 100U	C877, 878	ECA1HPXS3R3	50V 3.3U			

5222 ORDER NO. AD9212414S0  
A2

# Service Manual

## Cassette Deck

RS-B965

## Supplement

## Dolby NR-Equipped Stereo Cassette Deck



DOLBY B·C NR HX PRO

- \* HX Pro headroom extension originated by Bang Olufsen and manufactured under license from Dolby Laboratories Licensing Corporation.  
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Please file and use this supplement manual together with the service manual for Model No. RS-B965, Order No. AD9002037C8 (E, EB, EG, GC, GN), AD9004084C1 (PP) and AD9102038A2 (EP).

Area			
Colour	Area	Model No.	Suffix for
	U.S.A./Canada.	(PP)	
	Continental Europe.	(E)	
	Great Britain.	(EB)	
	F.R. Germany/Italy.	(EG)	
(K)	Asia/Latin America, Middle Near East/ Africa.	(GC)	
	Oceania.	(GN)	
	Poland.	(EP)	

We inform you that we have changed the following zener diode in order to improve the takeup torque performance.

## CHANGES

## ■ CHANGE IN REPLACEMENT PARTS LIST

Ref. No.	Change of Part No.		Part Name & Description	Remarks
	ORIGINAL	→ NEW		
DIODE (S)				
D625	MA4051MTA	MTZJ4R3BTA	Zener Diode	Change

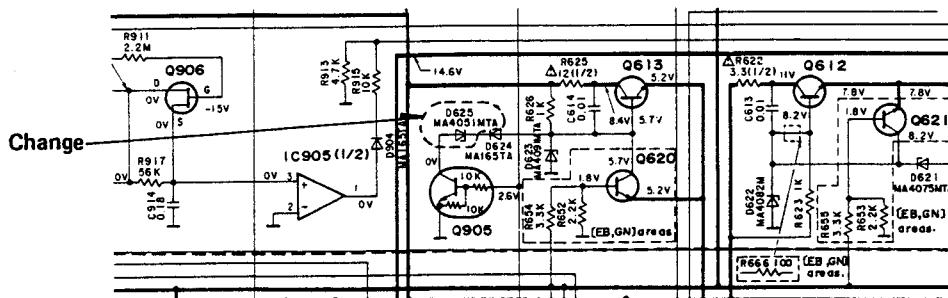
## ■ CHANGE OF SUFFIX NO.

"D" → "E"

EX: FP2J[D]01126

→ Suffix E

#### ■ SCHEMATIC DIAGRAM (on page 33)



# Technics



**Gesamtfrequenzgang**

1. Legen Sie das normale Leertestband (QZZCRA) ein und stellen das Gerät auf Aufnahme-/Pause-Betrieb.
2. Geben Sie über einen Lautstärkeregler ein Bezugseingabesignal (1kHz, -24dB) ein.
3. Stellen Sie das Signal auf 20dB und justieren die Frequenz von 50Hz~10kHz.
4. Nehmen Sie das Wobbelsignal auf.
5. Geben Sie das aufgenommene Signal wieder und achten darauf, daß dieses sich im Vergleich zur Bazugsfrequenz (1kHz) in dem in Abb. 8 aufgezeichneten Bereich befindet.
6. Sollte das Signal nicht im Normbereich liegen, justieren Sie VR301 (L-K) und VR302 (R-K), so daß der Frequenzpegel mit der Norm übereinstimmt.
7. Wiederholen Sie die Schritte 2~6 und verwenden das CrO<sub>2</sub> Band (QZZCRX) und das Metallband (QZZCRZ). Der Frequenzbereich wird auf 12.5kHz (50Hz~12.5kHz) angehoben.
8. Achten Sie darauf, daß sich der Frequenzpegel in dem in Abb. 9 aufgezeigten Bereich befindet.

**Löschstromeinstellung**

1. Die leere Metallband-Prüfkassette (QZZCRZ) einsetzen und das Gerät auf Aufnahmepause schalten.
2. VR304 so einstellen, daß der Ausgang zwischen TP6 und GND dem Sollwert entspricht.

**dbx Takteinstellung**

1. Den Rauschunterdrückungs-Schalter auf dbx stellen.
2. Den Abschnitt für Verstärkungseinstellung (315Hz, 0dB) des Prüfbandes (QZZCFM) wiedergeben.
3. Einen Gleichstrom-Voltmeter zwischen TP1 (TP4) und TP2 (TP3) anschließen.
4. VR501 (VR502) so einstellen, daß der Ausgang dem Sollwert entspricht.

**HX-PRO Einstellung**

1. Die leere Metallband-Prüfkassette (QZZCRZ) einsetzen und das Gerät auf Aufnahmepause schalten.
2. Einen Gleichstrom-Voltmeter zwischen TP15 (linker Kanal) und GND sowie zwischen TP16 (rechter Kanal) und GND anschließen.
3. L303 (linker Kanal) und L302 (rechter Kanal) so einstellen, daß der Minimalwert ist.

**REC-Kalibrierung**

1. Nach dem Einstellen der Gesamtfrequenzcharakteristika und der Gesamtverstärkungsregelung das Testband QZZCRA in das Gerät einlegen, und die Aufnahmefunktion (REC/PLAY) einstellen.

**— Pegeleinstellung —**

2. Zuerst auf den REC CAL-Knopf drücken (Die Anzeige "LEVEL CAL" erscheint auf dem FL-Meter)
3. VR9 so einstellen, daß der Pegel des rechten und linken Kanals die  $\Delta$ -Markierung erreichen, wie gezeigt.

**— Bias-Einstellung —**

4. Dann den REC CAL-Knopf nochmals drücken ("BIAS CAL" wird auf dem FL-Meter angezeigt.)
5. VR10 so einstellen, daß der Pegel des rechten und linken Kanals die  $\Delta$ -Markierung erreichen, wie gezeigt.

**Anmerkung:**

Hinweis Beachten Sie, daß vor der Einstellung von Pegel und Bias die Gesamtfrequenz und die Gesamtverstärkungsregelung eingestellt werden müssen, so daß linker und rechter Kanal gleich sind. Andernfalls treten bei der Einstellung von Pegel und Bias Unterschiede zwischen linkem und rechtem Kanal auf.

Cassette Deck

RS-B965

DEUTSCH

## MESSUNGEN UND EINSTELL METHODEN

## Tonkopf-Azimuteinstellung

1. Spielen Sie auf dem Testband (QZZCFM) den Teil für die Azimuteinstellung (8kHz, -20dB) ab. Drehen Sie die Azimuteinstellschraube so lange, bis die Abgaben des L-K und R-K den Höchstwert erreichen, und die Lissajouscche wellenfigur sich, wie abgebildet, 0 Grad nähert.

## Anmerkung:

When L-K und R-K nicht auf demselben Punkt ihren Höchstwert erreichen, stellen Sie beide Kanäle auf den jeweiligen Höchstwert und gleichen dann aus.

2. Nehmen Sie denselben Einstellvorgang in der Wiedergabestellung vor.

## Prüfung des Pegelunterschiedes bei Vorwärts- und Rückwärtsdrehung

3. Den Abschnitt für Verstärkungseinstellung (315Hz, 0dB) des Prüfbandes (QZZCFM) wiedergeben und sicherstellen, daß der Pegelunterschied bei Vorwärts- und Rückwärtsdrehung kleiner als 1dB ist.
4. Nach der Einstellung Schrauben-Sicherungsmittel an die Azimuth-Einstellschraube geben.

## Einstellung der Wiedergabeverstärkungsregelung

1. Spielen Sie auf dem Testband (QZZCFM) den Teil für die Einstellung der Verstärkungsregelung (315Hz, 0dB) ab.
2. Stellen Sie VR3 (L-K) [[VR4 (R-K)]] so ein, daß die Abgabe den Normwert erfüllt.

## Wiedergabefrequenzaang

1. Spielen Sie auf dem Testband (QZZCFM) den Teil für den Frequenzgang (315Hz, 12,5kHz~63Hz, -20dB) ab.
2. Achten Sie darauf, daß der Frequenzgang für beide Kanäle (L-K, R-K) in dem in Abb.5 gezeigten Bereich liegt.

## Wechselstrom-Vormagnetisierungseinstellung

1. Das unbespielte Metalltestband (QZZCRZ) einlegen, und das Gerät auf Aufnahme Schalten.
2. L3 (L-CH) (L4 (R-CH)) so einstellen, daß die Ausgangsspannung zwischen TP7 (TP8) und GND geringer als der Minimalwert ist.

## Einstellung der Gesamtverstärkungsregelung

1. Legen Sie das normale Leertestband (QZZCRA) ein und stellen das Gerät auf Aufnahme-/Betrieb.
2. Legen Sie ein Bezugseingabesignal (1kHz, -24dB) an. Stellen Sie das Ausgangssignal auf einen Pegel von 0.4V ein.
3. Nehmen Sie das Eingabesignal auf.
4. Geben Sie das in Schritt 3 oben aufgenommene Signal wieder und achten Sie darauf, daß das Ausgangssignal mit dem Normwert übereinstimmt.
5. Solite der Wert nicht innerhalb der Norm liegen, justieren Sie VR5 (L-K) und VR6 (R-K).
6. Wiederholen Sie die Schritte 2~5 von oben so lange, bis das Ausgangssignal im Normbereich liegt.